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EL 1371

SANDSTONE

PROGRESS REPORT FOR THE PERIOD 19/12/86 TO 18/12/90

Submitted by Roebuck Resources NL 1990

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TENEMENT:

EL 1371 - Sandstone.

TENEMENT HOLDERS:

Roebuck Resources NL and Australian Clays Ltd.

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ROEBUCK RESOURCES N.L.

EXPLORATION LICENCE 1371

SANDSTONE, SOUTH AUSTRALIA

QUARTERLY REPORT FOR THE PERIOD

18TH DECEMBER 1986 TO 17TH MARCH 1987



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1. INTRODUCTION

Exploration Licence 1371 was granted for 1 year to Roebuck Resources N.L. and Australian China Clays Ltd on the 19th December, 1986. Our objectives are to establish the extent, quality and commercial potential of palygorskite bearing clays of the Garford Formation discovered by the Department of Mines and Energy.

Prior to grant date the area was inspected in company with an officer of the Department of Mines and Energy and locations of earlier Department auger holes in various lakes were established. Outcrops of palygorskite-bearing Garford Formation beds were examined at P.B. Lake, Jubilee Lake and other sites. Two auger holes, at P.B. and Stevenson Lakes, confirmed the nature of dolomitic palygorskite horizons in the area.

2. EXPLORATION

It was proposed to collect a 20 tonne bulk sample for testing in Melbourne and further samples of clays from playa lakes within the Garford Paleochannel using a back hoe.

Heavy rains late 1986 and early 1987 delayed this work with two attempts abandoned due to boggy conditions. The work was subsequently completed early March, 1987.

Fifteen backhoe cuts in seven lake depressions, to depths of 3.6 metres below surface, yielded samples of a variety of clay types and more information on clay deposits across the paleochannel section.

A 20 tonne sample was collected from Lake Stevenson within 200 metres of a Department of Mines and Energy auger site where palygorskite clays were proved by testing to have a 100 per cent absorbency characteristic one to two metres below surface.

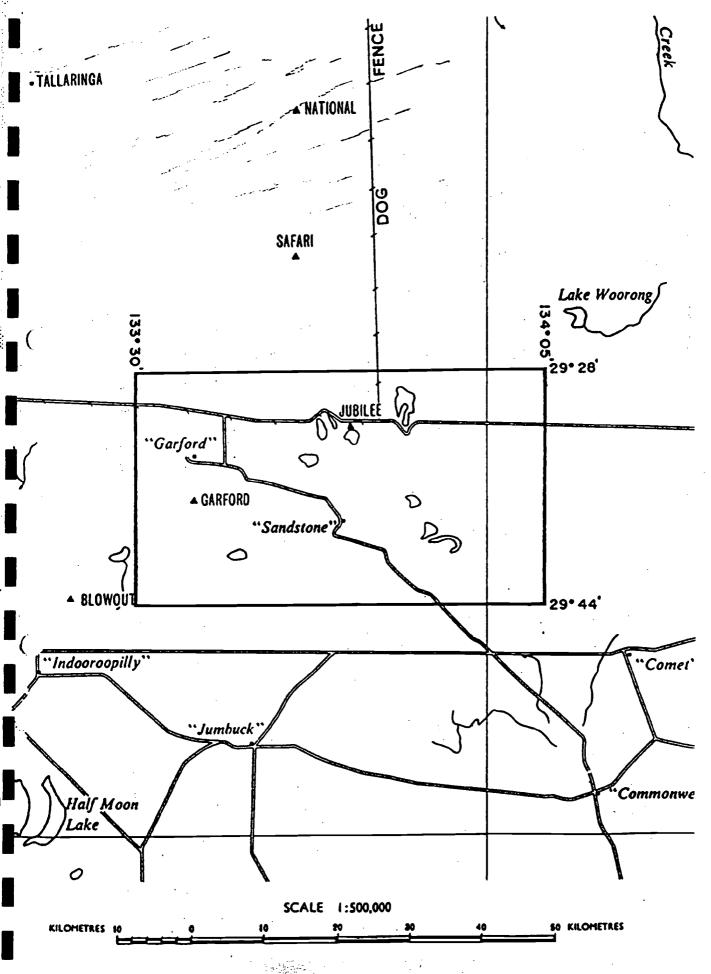


FIGURE 1

NOTE: There is no warranty that the boundary of this Exploration Licence is correct in relation to other features on the map. The boundary

2.1 Sample Testing

Thirty nine samples were submitted to Amdel for absorbency tests with request for an examination of the clay mineralogy of selected samples. The results of this work are not yet to hand.

for S.W. WARNE

Consulting Geologist

3. EXPENDITURE

EXPLORATION EXPENDITURE EL 1371 SANDSTONE (S.A.) THREE MONTHS TO 17.3.87

Contractors - Geological	813
Geologist - in House	2154
Freight and Delivery	4
Leasing and Rental	140
Loose Tools and Equipment	31
Mines Department Fees	3434
Mining Tenements - Administration	19
Printing and Stationery	11
Telephone and Postage	33
Travel and Accommodation	1010
Vehicle Expenses	388
	8038
*Overhead Costs	1206
TOTAL:	\$ 9244

^{*}Office services, depreciation, depletion, rentals amortisation of assets, auditing.

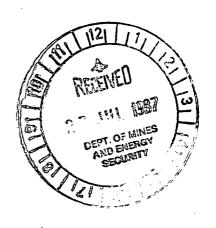
ROEBUCK RESOURCES N.L.

EXPLORATION LICENCE 1371

SANDSTONE, SOUTH AUSTRALIA

QUARTERLY REPORT FOR THE PERIOD

19TH MARCH TO 18TH JUNE 1987



TECHNICAL REPORT NO: 53
PERTH, JULY 1987

BY: S.B. WARNE

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1. INTRODUCTION

Exploration Licence 1371 was granted for one year to Roebuck Resources N.L. and Australian China Clays Ltd., on the 19th December, 1986. During the first quarter a 20 tonne bulk sample of dolomitic palygorskite clay from Lake Stevenson and 10-20 kg. bulk samples from fifteen backhoe cuts in Garford Formation clays were delivered to Australian China Clays Ltd. in Melbourne for testing. Duplicates of forty two backhoe samples were submitted to Amdel to determine their water absorbency and the mineralogy of thirteen of these samples determined.

2. EXPLORATION RESULTS

2.1 Amdel Testing

The results of AMDEL testing were:

- Optimum calcining conditions were found to be 650 degrees celoius for two hours.
- The best absorbency values were from samples high in dolomite and palygorskite.
- 3. The overall absorbency values of the samples were comparable with commercial pet litters (commercial litters have absorbencies in the range 74-86%).

Amdel concluded: "The material represented by these samples appears to have excellent potential for development as a commercial source of absorbent clay".

2.2 Australian China Clay Ltd.

No advice has been received from Australian China Clays Ltd. in regard to any laboratory tests that may have been carried

out on the samples submitted to them. Roebuck Resources N.L. has received formal notification from Australian Clays Ltd. of its withdrawal from the joint venture.

Permission has been given to Mr. Neville Cawte of Murray Bridge, S.A., to retrieve some of the sample material from Melbourne. Mr. Cawte approached Roebuck in regard to testing of material from Sandstone for a particular pet litter mix.

2.3 Area Assessment

Reconnaissance of the licence area together with results from backhoe cuts showed:

- (a) The boundaries of the Garford paleochannel correspond closely to previous boundaries inferred in Department of Mines and Energy mapping. Any extension of the channel east of PB Lake, or west of Aurora Tank cannot be established without subsurface investigation due to sand and other superficial cover. Exploration for clays beneath anything except very shallow cover is not warranted.
- (b) Large volumes of high absorbency clays are indicated, in order of prospectivity, in the vicinity of Crater Lake, Lake Stevenson, PB Lake. Future effort will be directed toward deposits in these areas.
- (c) Areas outside the paleochannel and dune covered sections of paleochannel hold low potential for viable clay deposits. An assessment of the southwest portion of paleochannel in the Garford area downgraded its potential.

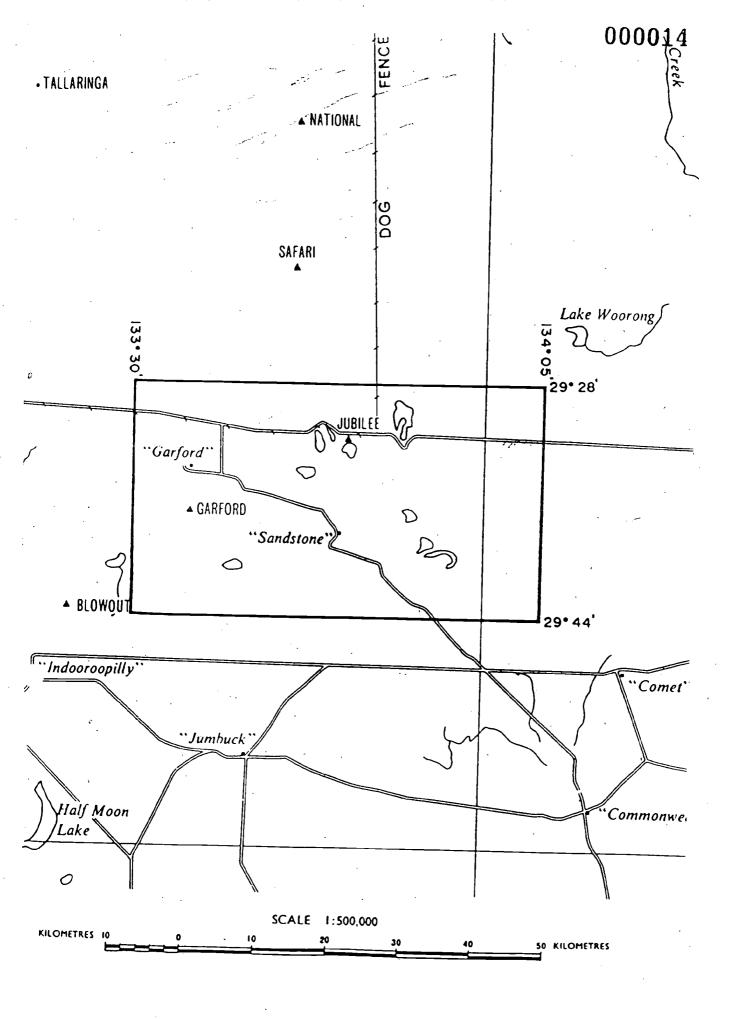
It was decided to reduce the area of the exploration licence to cover Crater Lake, Lake Stevenson and PB Lake deposits.

3. EXPENDITURE

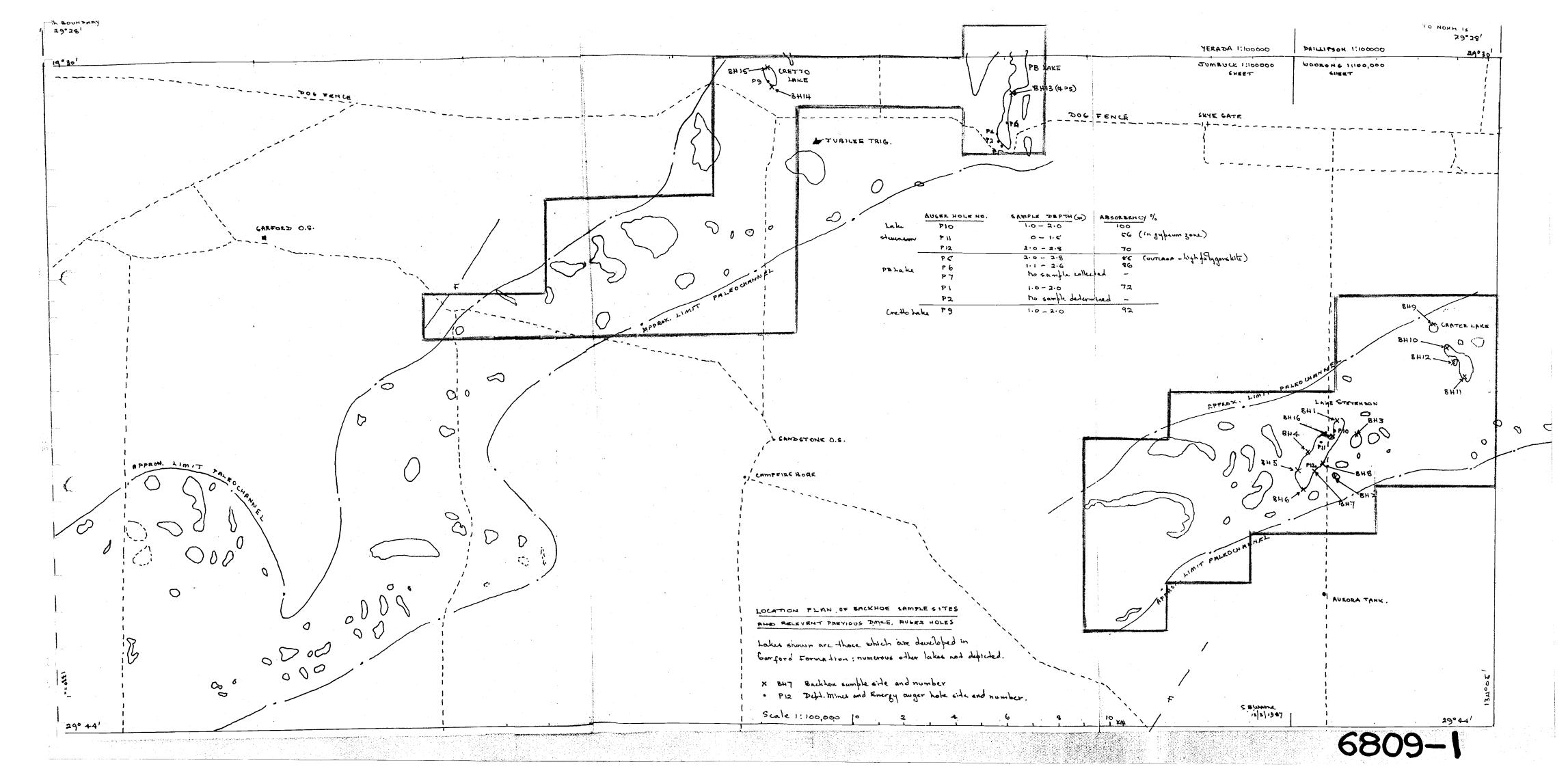
EXPLORATION EXPENDITURE E.L. 1371 SANDSTONE (S.A.) THREE MONTHS ENDED 18.6.87

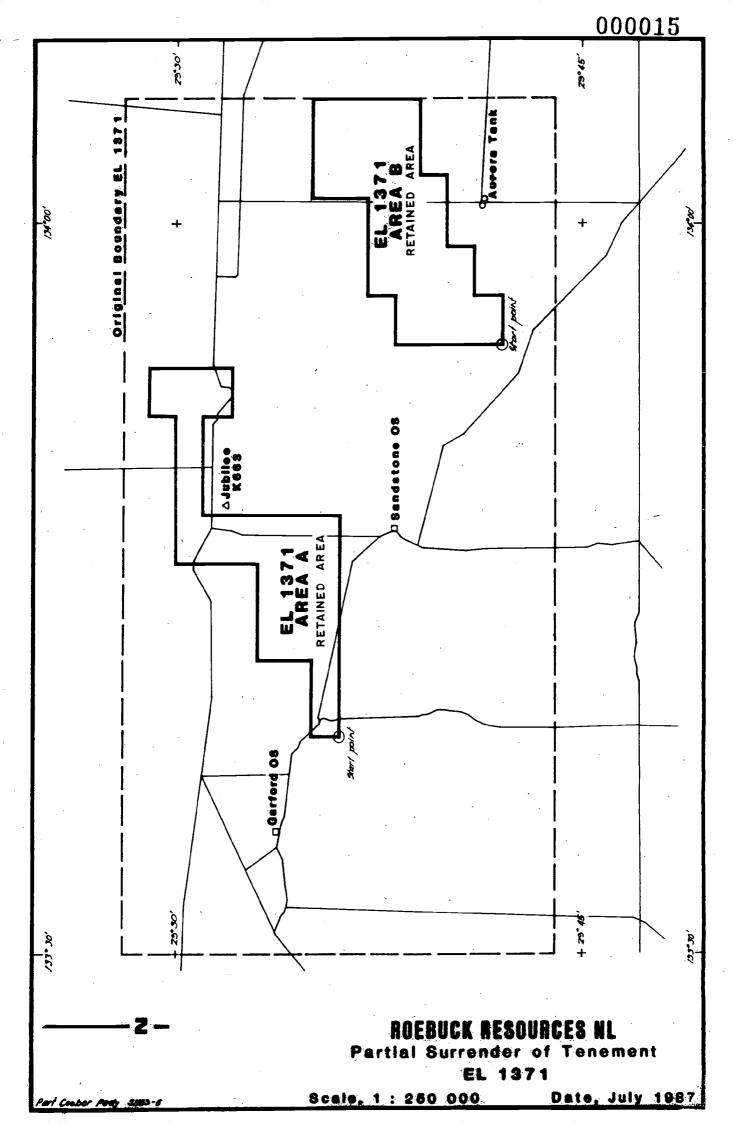
TOTAL:	\$ 25187
*Overhead Costs	3285
Vehicle Expenses	1040
Travel & Accommodation	1440
Telephone & Postage	100
Printing & Stationery	6
Mining Tenements - Administration	-
Mines Department Fees	-
Loose Tools & Equipment	213
Leasing & Rental	3570
Freight & Delivery	3058
Geologist - In House	923
Contractors - Other	1678
Contractors - Geological	6548
Assaying & Testing	3326

^{*}Office services, depreciation, depletion, rentals, amortisation of assets, auditing.



NOTE: There is no warranty that the boundary of this Exploration Licence is correct in relation to other features on the map. The boundary is to be ascertained by reference to the Australian Geodetic Datum.





ROEBUCK RESOURCES N.L.

EXPLORATION LICENCE 1371

SANDSTONE

SOUTH AUSTRALIA

QUARTERLY REPORT FOR THE PERIOD

19TH JUNE TO 18TH SEPTEMBER, 1987

Prepared by
S.B. Warne
for
Roebuck Resources N.L.

TECHNICAL REPORT NO. 69
PERTH, OCTOBER 1987



1:250,000

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Locality Plan

1

1. INTRODUCTION

Exploration Licence 1371 was granted to Roebuck Resources N.L. and Australian China Clays Ltd., on the 19th December, 1986 for a period of one year. Australian China Clays Ltd. withdrew from the joint venture during the second quarter of the licence period.

A series of palygorskite bearing clays from beneath lake surfaces in the area were tested by AMDEL and results received during the second quarter confirmed their potential for development as a commercial absorbent clay.

2. THIRD QUARTER ACTIVITIES

Mr. N. Cawte, Murray Bridge S.A.

Mr N. Cawte approached Roebuck regarding a possible joint venture to treat and market palygorskite in a pet litter mix incorporating crushed limestone from his works at Murray Bridge and was given permission to retrieve bulk sample material previously delivered to Australian China Clays Ltd. in Melbourne.

Mr Cawte reported he had tested a small quantity of material using a ceramic kiln and intended to prepare sample product mixes. Mr Cawte was invited to submit a joint venture proposal to Roebuck prior to August but failed to do so.

Market Survey/Testing

Industry enquiries and literature studies were undertaken to gauge immediate market potential and style for a new resource. This indicated testing of bulk samples using a suitable commercial kiln would be necessary.

To this end, various kiln ovens/operators in Adelaide and Melbourne were approached to either carry out the necessary work on a contract or joint venture basis.

Two companies have expressed interest in a joint venture and discussions are continuing.

Pyrotherm Pty. Ltd., design engineers, Perth have been approached to ascertain whether their fluidized bed equipment can be successfully adapted to calcine palygorskite clays.

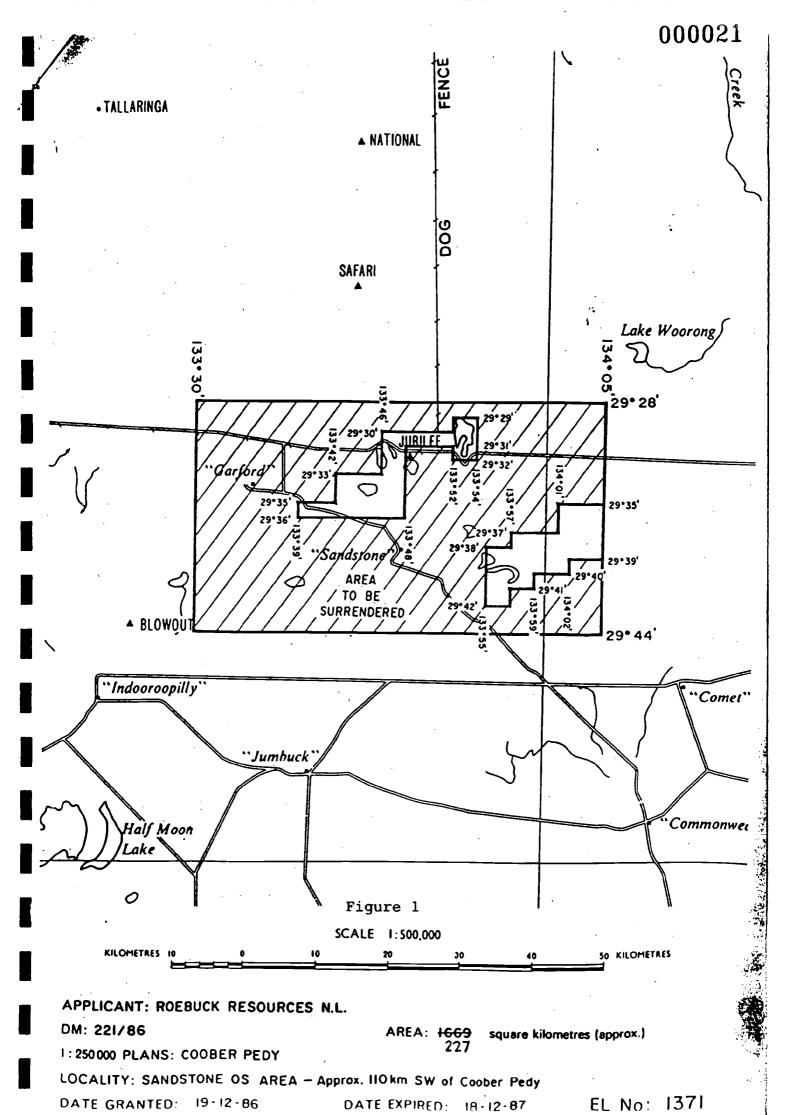
S.B. WARNE

3. **EXPENDITURE**

EXPLORATION EXPENDITURE E.L. 1371 SANDSTONE (S.A.) THREE MONTHS ENDED 18.9.87

Contractors - Geological	63
Drafting	143
Geologist - In House	615
Mining Tenements - Administration	168
Printing & Stationery	6
Stamp Duty	54
0verheads	157
Total:	1206

^{*}Office services, depreciation, depletion, rentals, amortisation of assets, auditing.



ROEBUCK RESOURCES N.L.

REPORT FOR THE PERIOD

19TH SEPTEMBER 1986

TO

18TH DECEMBER 1987

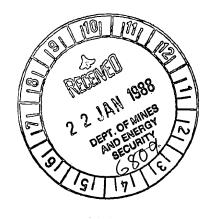
SANDSTONE

EL 1371

SOUTH AUSTRALIA

Prepared by
S.B. Warne
for
Roebuck Resources N.L.

TECHNICAL REPORT NO. 81
PERTH, DECEMBER 1987



1:500,000

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Amended Area EL 1371,

December 1987

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4

and Crater Lake Areas

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Appendix 1 Sampling Report and Notes - Sandstone EL 1371

Appendix 2 Mineralogical Reports on Selected Backhoe

Samples by Pontifex and Associates Pty Ltd

SUMMARY

Sampling and testing of Miocene Garford Formation clays of a paleochannel in the Sandstone area confirmed the presence of dolomitic palygorskite with absorbencies in the range 75-100%, comparable to currently marketed absorbent clays.

The clay deposits are 1-3 m in thickness beneath a veneer (to 0.5 m) of gypsum contaminated material covering lake depressions developed in the Garford Paleochannel.

The sorptive qualities of the clay depend on a mix of dolomitepalygorskite. Highest absorbencies correspond with samples having a dominant dolomite and subdominant palygorskite content.

Sampling has shown large tonnages of easily mined clays are available. Pilot plant testing of bulk samples is required to determine optimum handling and calcining procedures for commercial development.

1. INTRODUCTION

Reconnaissance sampling of palygorskitic clays occurring in the Garford Paleochannel, a Miocene feature marked by a series of playa lakes and salinas southwest of Coober Pedy, was completed by the Department of Mines and Energy (Robertson, 1984). This work indicated off-white, dolomitic palygorskite clays of the Garford Formation deposited in the channel over extensive areas. Calcined samples gave absorbencies in the range 52-100%.

Roebuck Resources N.L. and Australia China Clays Ltd applied for an exploration licence covering the southwest portion of the paleochannel in 1986 to further investigate the clay deposits.

2. LAND TENURE

Exploration Licence 1371 covering approximately 1669 km² in the Sandstone area was granted for one year to Roebuck Resources N.L. and Australia China Clays Ltd., 19th December, 1986 (Figure 1).

During 1987, Australia China Clays Ltd withdrew from the joint venture with Roebuck Resources N.L.

Following regional sampling and assessment Roebuck Resources N.L. surrendered a portion of the licence and reduced the holding to two areas covering the most prospective portions of the channel in the vicinity of Jubilee Trig (Area A - Figure 2) and Aurora Tank (Area B - Figure 2).

Prior to expiry, application was made to extend the term of the licence for a further twelve month period.

3. WORK COMPLETED

A 20 tonne bulk sample of palygorskite clay from Lake Stevenson and a series of 10-20 kg bulk samples from fifteen backhoe cuts in Garford Formation Clays, representing

diverse areas, were delivered to Australian China Clays Ltd in Melbourne. Australian China Clays Ltd had indicated intention to use their laboratory facilities to exhaustively test the characteristics of the clay samples but Roebuck Resources N.L. were not advised of any work having been completed. Efforts to retrieve the 10-20 kg bulk samples did not meet with any co-operation.

Duplicate samples of the backhoe sampling were fortunately held in Adelaide and 40 samples were submitted to Amdel to determine water absorbencies and the mineralogy of 13 samples determined.

The portion of the 20 tonne bulk sample least affected by heavy rains was retrieved by Mr. N. Cawte of Murray Bridge who calcined the material locally to confirm suitability for a particular pet litter mix.

Roebuck Resources N.L. carried out a preliminary market survey, which suggested a suitable product of known characteristics could achieve local market penetration. Efforts to find an Adelaide based kiln operator to carry out bulk testing promoted interest but could not be proceeded with, due to unknown factors in handling raw material feed and the unsuitability of available kilns.

It appears calcining using a live fluid bed could be the most efficient method. Pyrothum Pty Ltd of Bayswater, W.A. have a fluidised bed pilot plant in Perth which could be suitably set up to test optimum handling and calcining conditions for palygorskite samples.

4. SAMPLING RESULTS

A full report on the backhoe sampling is given in Appendix 1 which includes absorbency testing and mineralogy completed by AMDEL (Report M7914/87).

Two areas in the vicinity of Lake Stevenson and Crater Lake yielded consistent absorbency values for palygorskite clays

indicating immediate deposit potential. These areas were selected for sampling on the basis of ease of access. Extensive other areas exist with enormous tonnage potential but are without access tracks and usually in lakes surrounded by steep dunes and soft, near shore seed and flour gypsum deposits. The absorbency values are summarised in Table 1.

4.1 Lake Stevenson

Sample sites were in the floor of Lake Stevenson except BH2 and BH3 which were in small circular lakes immediately east and separated from Lake Stevenson by a sand ridge.

At Lake Stevenson a zone of gypsum rich material up to 0.5 m deep overlies a 203 m thickness of sorptive clay (75-100 %).

In BH2 and BH3 lakes $70-80^{+}$ % absorbent clays are over 3 m thick.

Estimated tonnage potentials indicated by the trenches are:

 Lake Stevenson
 :
 8,000,000 tonnes

 BH2 Lake
 :
 700,000 tonnes

 BH3 Lake
 :
 3,000,000 tonnes

The clays are massive, white or off-white, cut out in large firm lumps with the backhoe, and carry rare gypsum crystals and very minor iron oxide speckling.

TABLE 1

Absorbency Values for Lake Stevenson and Crater Lake Samples

LAKE STEVENSON

Hole No.	From(m)		To(m)	Absorbency(%)		<u>No</u>	<u>tes</u>	
P10	1.0	_	2.0	100				
P11	0 ·	_	1.5	56	in	upper	gypsum	zone
P12	2.0	_	2.8	70				
вн2	0.5	_	1.0	78				
	1.0	_	2.0	78				
	2.0		2.5	74		á		
	2.5	_	2.7	74				
	2.7	-	3.3	65				
	3.3	-	3.6	69				
вн3	0.3	-	1.6	71				
	1.6	-	2.5	67				
	2.5	-	3.3	78				
	3.3	-	3.5	83			•	
BH4	1.1	-	2.0	82				
	2.0	-	2.7	80				
	2.7	_	3.6	76				•
BH7	0.4	-	1.0	66				
	1.0	-	1.8	80				
вн8	2.3	_	2.9	68				
	2.9	-	3.0	100				
CRATER LAKE								
вн9	0.8	_	1.3	80				
	1.3	_	1.9	72				
	1.9	-	2.7	63				
BH10	1.0	_	1.7	98				
	1.7	_	2.45	59				
вн11	0.4	-	1.0	89				
	1.5	-	2.35	75				

2.35

- 3.4

75 74

4.2 Crater Lake

In Crater Lake itself 1-1.5 m of stained sorptive clays were indicated beneath a heavily stained near surface zone.

The elongated lake immediately south is of particular interest as, apart from a 3 m thickness of 75-90 % absorbent clay in BH10, BH11 and BH12 sampled very hard dolomite rich rock. In BH10 around 1 m thickness of 98 % absorbent material occurs beneath a crust of brilliant white dolomite rock.

This dolomite rich zone covers a large area and may offer a different product to the normal absorbent clays and warrants further testing.

The mineralogical investigations of clays showed high absorbencies relate to samples having a mix of palygorskite (accessory to dominant, usually subdominant) and dolomite (accessory to dominant, usually dominant). High absorbencies, in all cases, occurred where dolomite content was dominant and palygorskite sub-dominant.

Impurities in highly sorptive clays did not correlate at all with absorbency values and the following minerals were identified and quantified:

kaolinite	:	trace ore sample only	< 5%
quartz	:	trace to accessary	<5-20%
halite	:	trace to accessary	<5-20%
celestite	:	accessory to subdominant	<5-20+%
		BH11	
	:	trace BH13	∢ 5%

5. EXPENDITURE

EXPENDITURE STATEMENT EXPLORATION LICENCE 1371 19.9.87 TO 18.12.87

Contractors - Geological	·	300
Drafting		_
Freight & Delivery	·	10
Mines Department Fees		684
Printing & Stationery		2
Stamp Duty		_
Telephone & Postage		48
	,	1044
Overheads @ 15%		157
	TOTAL:	\$ 1201

6. REFERENCES

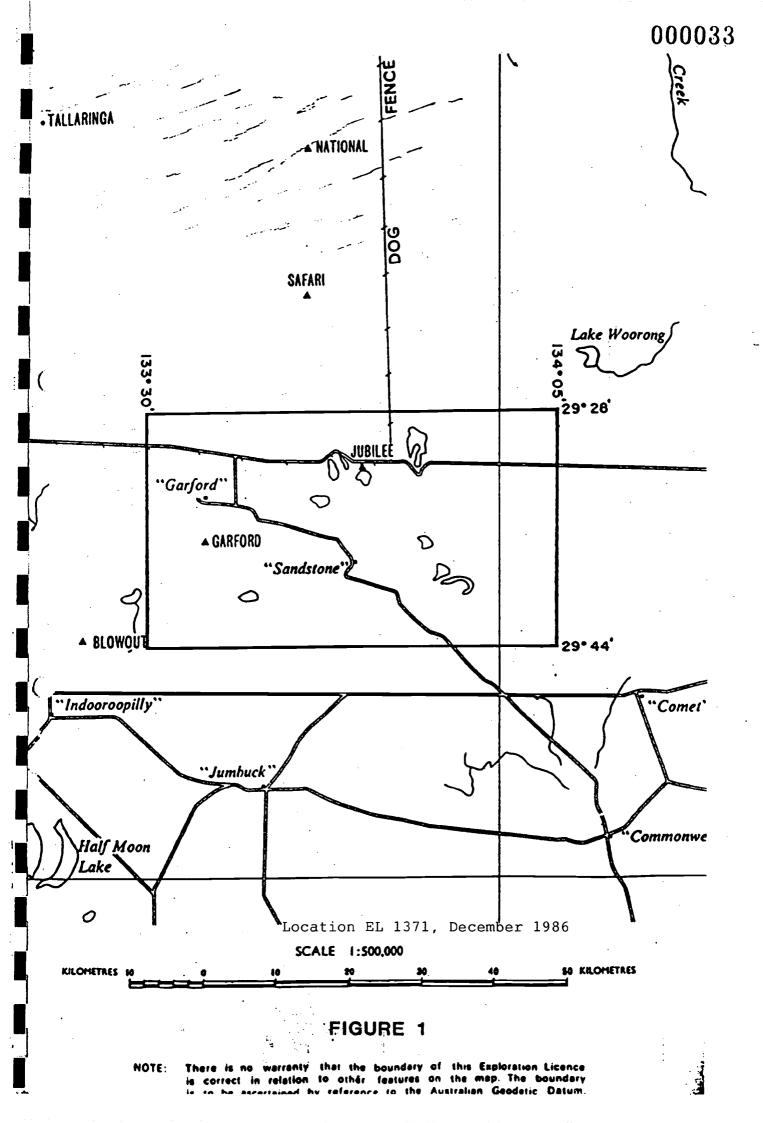
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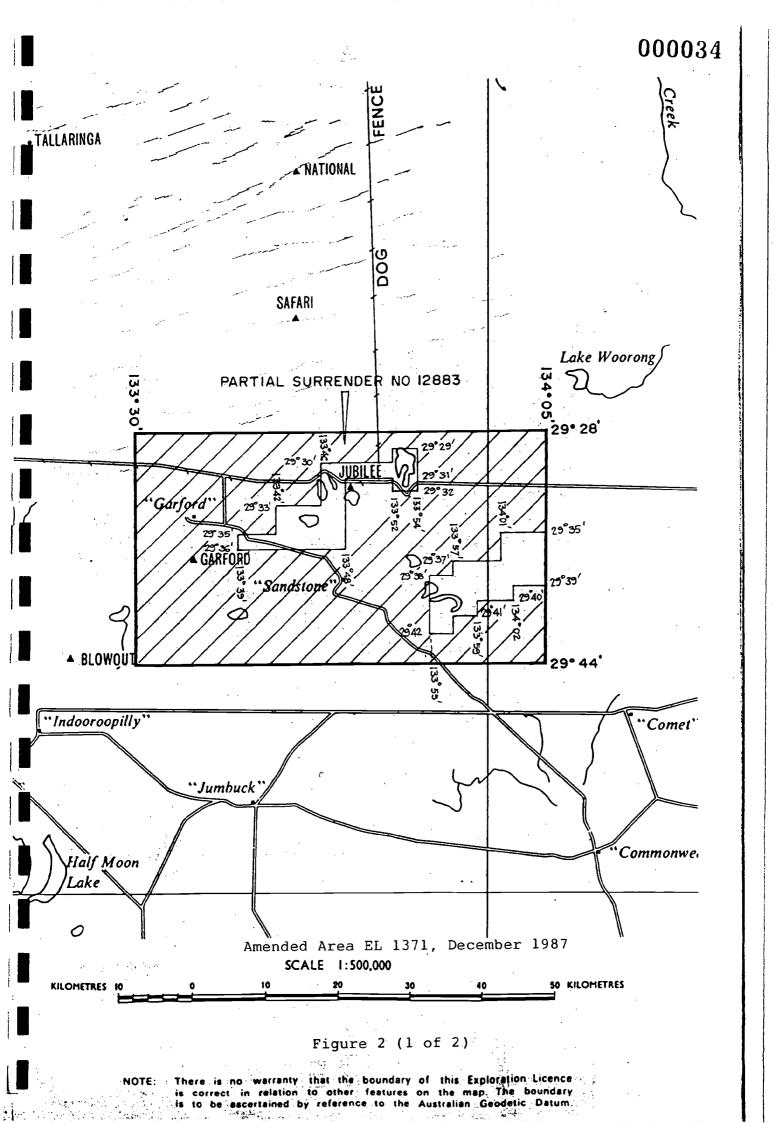
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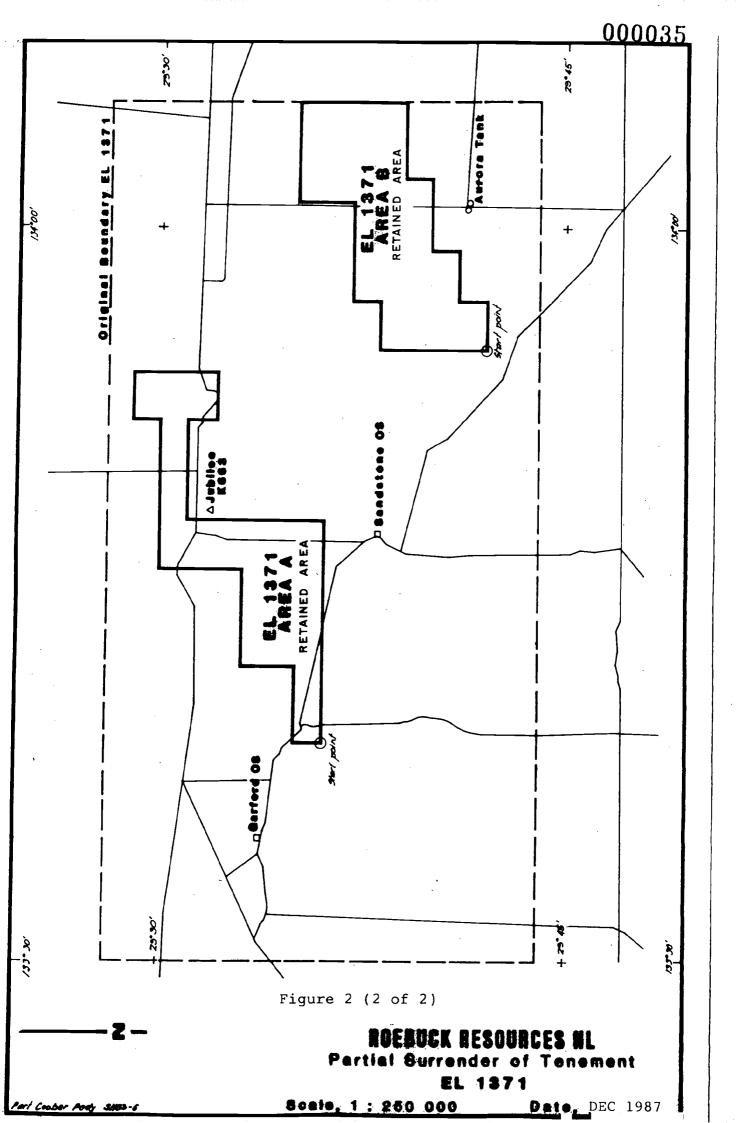
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Reconnaisance sampling of palygorskite clay, Garford
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(unpublished)







APPENDIX 1

Sampling Report and Notes - Sandstone EL 1371

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1. INTRODUCTION

This report documents sampling on Sandstone E.L. 1371, March 1987. The prime purpose of sampling was to obtain a bulk sample of palygorskite bearing clay, determined by the S.A. Department of Mines and Energy as highly sorptive (as described in Report Bk. No. 84/52, "Reconnaissance Sampling of Palygorskite Clay, Garford Palaeochannel - Coober Pedy", R.S. Robertson, July 1984).

Additionally, eight backhoe cuts were completed in the vicinity of the bulk sample site on Lake Stevenson to indicate the immediate extent of clay in the area and seven further cuts sampled clay deposits in three other widely separated areas (Crater Lake, PB Lake, Cretto Lake).

2. STEVENSON LAKE

2.1 Bulk Sample (Site BH16)

The bulk sample site was selected on the basis of the following facts:

- 1. Located approximately 150 metres from Auger Hole P10 completed by SADME. Palygorskite clay from 1-2 metres depth in this hole had 100% absorbency.
- 2. It was the only location available where a truck could be brought to a sample site. All other sites are in gypsous soils on or near playa lake beds which are too soft for heavy vehicle movement and are also surrounded by high sand and gypsum dunes. The site chosen was on a shallow outcrop of palygorskite immediately adjacent to a graded station road.

- 3. The playa lies within the centre of a paleochannel and had considerable potential for near surface Garford Formation that could be tested to indicate potential volume of a palygorskite/sorptive clay resource.
- 4. Track access to the area was the best available for any playa lake within the licence area.

Before taking the sample, all surface seed gypsum was scraped away leaving a hard, clean surface of palygorskite. The top 0.5 metres was backhoed to one side as waste, since large blades of crystalling gypsum occur in near surface material. The backhoe cut was made 5 buckets wide for the first 0.5 m and then reduced to 2 buckets in the centre of the cut to ensure no contamination by sidewall collapse of near surface material. The bulk sample was then taken from 0.5 - 2 m below the scraped surface which was approximately one metre above lake level (auger hole P10 was was commenced at lake level).

The material collected was a uniform off-white clay except for a 10 cm grey horizon 0.8 m below surface. The grey horizon is a more dense and plastic clay without pore spaces of iron oxide stains; the off-white clay is lightly stained with iron oxide and has abundant open spaces.

2.2 Backhoe Testing

BH1, 4, 8 together with results from P10, P11, P12 indicate palygorskite occurs around and on the lake over an area of 2 km by 0.6 km and is in excess of 3 m in thickness.

Identical material of similar thickness occurs in smaller lakes over a dune to the east in BH2, 3.

Gritty, talcose clay in BH5 occurs close to the paleochannel edge and BH6 exposed basement of strongly weathered,

prominently banded biotite-quartz-felspar gneiss of Mulgathing Complex basement.

3. CRATER LAKE AREA

Palygorskite clay was unbottomed at 3.45 m in BH9 and overlies conglomeratic grit below 3.40 m in BH11.

BH10, 12 cut hard, intensely white claystone of unknown composition (possibly dolomite and kaolin). This material covers a large area, is of uniform whiteness and texture, is of considerable thickness, and occurs above or immediately below surface; it requires laboratory appraisal.

4. PB LAKE

A section was cut in an exposed cliff section BH13, at DME auger site P5 primarily to obtain a sample of high content palygorskite clay, 1.8 - 2.3 m below surface (BH samples 7340 and 7340B) which is of relatively low absorbency (55%).

This material outcrops persistently at and just above lake level, particularly on the west side of PB Lake.

Beneath this horizon is a thick (+3.6 m) bed of dark green, highly saponitic, plastic clay of very uniform composition. The bed is widespread and was also intersected in Cretto Lake where it carries 1-3 mm red spherules of oxidised marcasite; it warrants attention in regard to any possible commercial value.

5. CRETTO LAKE

BH14 cut thick absorptive, white clay from surface to 2 m, then lesser quality alternating white and grey bands to 3 m. The better quality material forms the lake floor and would also occur beneath extensive areas of shallow (less than 2 m, with much less than 1 m) overburden and would support a neat, easily accessible, small open cut venture (immediate volume circa 800,000 cu.m).

Logs and sample descriptions for BH1-15 are given on sample sheets 07301-07348.

ADDITIONAL NOTES

- 1. Access to the area is from Wirrida Siding on the Alice Springs railway due west for 60 80 km along the Vermin Fence (Dog Fence). This track is mainly flat and only minor works would be required on two sand dunes and one gypsum bank to upgrade it sufficiently to carry heavy trucks.
- 2. The best grade sorptive clays appear to lie in the centre of paleochannels. The most accessible area and the one holding mosts promise for an immediate definition of a resource is at and in the vicinity of, Lake Stevenson. The lake area itself, supported by samples from BH1, 3, 4, 8, 16 and P10, 11, 12 indicate a potential resource 2 km in length, 0.6 km wide and 2+ m thick (2.4 M cu.m). Additional reserves are indicated by BH2, 3, 9, 11, while many other lake depressions, dominantly lying in the mid-section of the paleochannel, remain to be tested.

- 3. The paleochannels host major clay deposits of differing types. In addition to the highly sorptive clays, the properties of other materials should be considered due to the large tonnage potentials involved, uniform compositions over wide areas and near, or at, surface occurrences.
- 4. Further work should rapidly test other lake depressions within the paleochannels of the E.L. area to gain a better overview of clay potential and areas of minimum overburden.
- 5. Only minor water seepage into the lower section of backhoe cuts was observed. Highly sorptive clays were 'dry' and it appears that even after the exceptionally heavy rains of the last few months, all rainwater was fully absorbed. It may, therefore, be assumed mining of palygorskite clays could proceed without excess water problems and continue through all seasons.
- 6. The properties and values of low or non-palygorskite bearing clays gathered in this programme need to be known to direct future sampling assessments.

APPENDIX 1.1
Rock Descriptions

COST ALLOCATION BHI LOCATION DESCRIPTION New Shawarenhake, imme S. Wet endry of small minage into lake. SAMPLING METHOD Buildow. Come 560 B DIMENSIONS REPRESENTED	STRUCTURE bedding foliation shears joints contacts ALTERATIO carbonate chiorite epidote serpentine uralite silica talc clay MINERALISA disseminated fractures veins stockwork native	c - 60 —	i. 60 m	white ? laine (ras ir line ?is vuy min	lay w: 4h
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	<u> </u>		native sulphide oxide secondary						83%
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DIMENSIONS			MINERALISA disseminated fractures veins stockwork native	ATION		. ·			80°%
٠.			sulphide oxide secondary						
Cu	Рь	Zn	Ag	Ni			K	Nº	07317

MAP SHEE	T PHO	TO RUN	ROCK DESCRIPT colour texture grain size mineralogy weathering boxworks	ION		FIELD IDENTIFICATION
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	NS REPRESEN	ITED	MINERALISATIO disseminated fractures veins stockwork native sulphide oxide secondary	ON		76%
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		•	MINERALIS	ATION				
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SAW.	ine	LOTO RUN	ROCK DESCRIPTION colour texture grain size	FIELD IDENTIFICATION
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f .	in emmes mess Le		foliation shears joints contacts	then branded breament quesce - biotite - 9tz - AH. felepar.
100		our fu	ALTERATION carbonate	filebornalhusto Haye (white,
SAMPLING	METHOD	luhe.	chlorite epidota serpentine uralite silica talc clay	only small sample kept.
DIMENSION	IS REPRES	ENTED	MINERALISATION disseminated frectures veins stockwork native sulphide oxide secondary	
Cu	Pb	Zn	Ag Ni	K Nº 07322
i				

COLLECTOR SBUNN	We DAT	6/3/47	ROCK DESCR	RIPTION				.	TIELD
MAP SHEET		TO RUN MBER	grain size mineralogy weathering boxworks						Gargon Fine
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DIMENSIONS			MINERALISA disseminated fractures veins stockwork native sulphide oxide secondary	TION					,
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			stockwork native sulphide oxide secondary		slow.ite	•	Bely s.	.Ldo- 80/0
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Cu	Pb	Zn	Ag	Ni		к ?	vº 07326
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58 4	مأد ليه	1	chlorite epidote serpentine		chaining in com		
ddpenu			ALTERATION		you chows we will	weak?	mno.
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0. 31/2			shears joints contacts		"- Form only significant signi	s combanh	ly clay with
LOCATION D			bedding foliation		(d)	•	
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COLLECTOR	DAT		ROCK DESCR	IPTION			IDENTIFICATION

COLLECTO S B Wa		(3/47	ROCK DESCR	IPTION				FIELD IDENTIFICATION
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ζυ	८ ८८३५८) -	contacts ALTERATION	Clo.	•		1.9 m - u	•
SAMPLING	METHOD		carbonate chlorite epidote serpentine uralite silica talc					
Bow	whoe.		clay MINERALISA	FION				
DIMENSION	IS REPRESE	NTED	disseminated fractures veins stockwork native suiphide oxide secondary	TON				
Cu	Pb	Zn	Ag	Ni			K	Nº 07327

COLLECTOR S & Wra ~	DATE 6/3/4	ROCK DESCRIPTION colour texture
MAP SHEET	PHOTO RUN NUMBER	grain size mineralogy weathering
COST ALLOCA	TION	boxworks 3.40 -3.40m.
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SAMPLING MET		ALTERATION carbonate chlorite epidote serpentine uralite silica talc clay Local Carbonate
DIMENSIONS RI	PRESENTED	MINERALISATION disseminated fractures veins stockwork native sulphide oxide secondary
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COLLECTO S & W.		13/37	ROCK DESCRIPTION colour texture	CATION
COST ALLO	NU	TO RUN MBER	grain size mineralogy weathering boxworks Small circular lake rimmes N	
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Cu	РЬ	Zn	Ag Ni K Nº 0732	9

COLLECTO	1 -	DATE	ROCK DESC	RIPTION	FIELD
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			weathering boxworks		t w
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LOCATION	DESCRI	TION	bedding foliation	. , ,	
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İ			joints		ann be and man removed to the
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1	3-120	, /	Í		ballons (000000), course land
l			ALTERATIO		chains y mare blue avant growns
1			ALTERATIO	in .	4 99
			chlorite		and occasional rybeum
			epidote serpentine		9/120
1			uralite	•	needles.
SAMPLING	METHOD		silica talc		
•			clay		
<u> </u>	whiles				
	,		MINERALISA	ATION	
		_	disseminated		
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Cu	РЬ	Zn	Ag	Ni	
	 		-		W 315 0.7000
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	}				
	<u> </u>		<u> </u>	 !	1

	T PHO	T (3/47 DTO RUN MBER	ROCK DESC colour taxture grain size mineralogy weathering boxworks STRUCTURI bedding foliation shears joints contacts	\ .	90 - 2. Unyorm Elay with force line	o white or g well due ald stime to	rey who to taps, cr ek eart	Cars	n (?mn),
SAMPLING	METHOD aslituses		carbonate chlorite epidote serpentine uralite silica talc clay		chains o	on trueto mall gypa	re face	8, pore sp.	kul.
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COLLECTO		ر /۲/۲۶ ک ۱۳	ROCK DESC	RIPTION	-			FIELD IDENTIFICATION
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Cu	Pb	Zn	Ag	Ni				
							K]	Nº 07332

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ED	disseminated fractures veins stockwork native sulphide oxide secondary		4726.4	. dh. ea	andhy s	TNIN	.	ŭ
Zn	Ag	Ni		I		· ·	Nº	07333
	Zn .	secondary	secondary	secondary	secondary	secondary	secondary	Zn Ag Ni

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			native sulphide oxide secondary		Dolonia dominal thely 106 dom. 98%
Cu	Pb	Zn	Ag	Ni	

							K	Nº	07335
Cu	Pb	Zn	Ag	Ni					
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د، روح	illur.								
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Cu	Pb	Zn	Ag	Ni			К	Nº 07336

COLLECTOR	DĄT		ROCK DESCR	RIPTION			_	FIELD
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SAMPLING MET	HOD		talc clay					
B wh	1		Ciay					
			MINERALISA disseminated fractures	TION				
DIMENSIONS R	EPRESEN	ITED	stockwork native sulphide oxide		عمين سماه	nt Pauly	sustite	. 75%
Cu	РЬ	Zn	Ag	Ni			44	
							K	№ 07337

COLLECTOR	R DAT	Ę,	ROCK DESC	RIPTION		_			HELD		
58Wr	ine 7	12/87	colour			^		["	DENTIFICATION		
MAP SHEET	NUM	TO RUN IBER	grain size mineralogy weathering boxworks		4 - 3.4 te black	/1	,		Gogoso Fin.		
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LOCATION	DESCRIPTIO		STRUCTURE bedding foliation shears joints contacts	dding liation hears firm etning in for							
			ALTERATIO carbonate chlorite epidote serpentine uralite silica	N 3.u	0 - 3. Clayey	bon F	unatic c	6mm	by 15384.		
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1	where		clay		1.1	<u> </u>	1.		4		
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Cu	Pb	Zn	Ag	Ni			К	Nº	07338		
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l .	lake W	side ze lahe	foliation shears joints below BH10.						
000	hith e mphds	11,014	Dener clayatore, bright white with ALTERATION Treezilor inon oxid chins (trace) &						
hypor /	y midn	mend	carbonate chlorite epidote serpentine uralite	Y M	Smro	r claim	. fr	ele le	captinitic
SAMPLING N	ween 10 IETHOD Lkhe		silica tale Mahinal vay hand to with his						
DIMENSION	•	· .	MINERALISA disseminated fractures veins stockwork native sulphide oxide secondary	TION					,
Cu	Pb	Zn	Ag	Ni			к	Nº	07339
	_							14:	V UUJ

COLLECTOR	DAT	Ę .	ROCK DESCRIPTION	FIELD
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MAP SHEET		TO RUN MBER	grain size mineralogy weathering boxworks	" barrozotm.
COST ALLOC	H 1:3			Zins
LOCATION D)N	bedding foliation shears	- 1.8 Hans white clay with wely chains. Similar to 7333
1 _	orpul		joints	3.> Equir. SADME SAMPLE
Came	ar Str	かだ		ANCONFES AUGTLAN (About 37 b).
sampl	r o't	P5	ALTERATION carbonate chlorite epidote serpentine urelite	dominantly palygrukett).
SAMPLING ME	THOD		silica wh	it Play with abound . resty abining in open feels force.
DIMENSIONS	REPRESEN	NTFO	MINERALISATION 7340 -	- top ocm.
			stockwork	from fleetic Elen et book.
Cu	Pb	Zn	Ag Ni	
		:		K Nº 07340

COLLECTOR		ATE ,	ROCK DESCR	IPTION				FIELD		
SBWa		४\५\५७	colour					IDENTIFICATION		
MAP SHEET		HOTO RUN NUMBER	grain size mineralogy weathering boxworks	3 ·	2 - 3.	ילאט דר	remi Y.	Cortoria		
COST ALLO	RH 13		STRUCTURE	O7	9.> v=	- lake lu	B.			
LOCATION	DESCRIP	TION	bedding foliation Sarkgreen blackic clay shears joints							
0	s fr	1300.	contacts	b).	Tolling	Toy SAD	ME in L	he bed.		
	·		ALTERATION carbonate chlorite epidote serpentine uralite	nud otri	come &	bukher horgen	amoni in lake	he bed. « while		
SAMPLING N	METHOD		silica talc							
BN	ukhe		ciay							
		•	MINERALISAT	rion						
DIMENSION	S REPRE	SENTED	fractures veins stockwork native sulphide oxide secondary		,	Pary	garkite.	68°/0		
Cu	Pb	Zn	Ag	Ni			K N	9 07341		

COLLECTO		S 3/8	ROCK DES	CRIPTION	•			FIELD IDENTIFICATION		
MAP SHEE	т	PHOTO RUN NUMBER	texture	;	3-2 -6	·Bm. (a)		Cayor for.		
COST ALLO	BH 13		boxworks	STRUCTURE bedding tolistion shares						
	€v J		ALTERATIC carbonate chlorite epidote serpentine uralite silica	ON	patch	ing honds	Jaining.	tendo to		
SAMPLING	B NIK /	-	taic clay		Colour	8 months	, chante	e to dank your		
DIMENSION	NS REPR	ESENTED	MINERALIS disseminated fractures veins stockwork native sulphide oxide secondary		c our p	u from 5.	· C - b · B ·	37/0		
Cu	Pb	Zr	Ag Ag	Ni			K N	9 07342		

							K	Nº	07343
Cu	Pb	Zn	Ag	Ni				No	07949
SAMPLING N	mkhae		chlorite epidote serpentine uralite silica talc clay MINERALISA disseminated fractures veins stockwork native sulphide oxide secondary	.TION	D'9		3 cm-51	~ 140	r stain
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COLLECTOR SNOW MAP SHEET	PHOT	8\47 10 RUN	ROCK DESCR colour texture grain size mineralogy weathering boxworks		· - 0.30	w •	ed 8ybeum	10	ELD ENTIFICATION

COLLECTOR 4 % W MAP SHEET	PHOTONUME	S & O RUN	ROCK DESCR colour texture grain size mineralogy weathering boxworks		.0 - 2.0			FIELD IDENTIFICATION
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	44734	· 6	ALTERATION carbonate chlorite epidote serpentine uralite silica	i	אמן בייא	al Va hau red i higher 8	دينه ١.	mirmination
DIMENSIONS	ukhoa		MINERALISA disseminated fractures veins stockwork native sulphide oxide secondary	TION				
Cu	Pb	Zn	Ag	Ni			K ?	ü 07344

COLLECTOR S & U &	Y NA. PHO	√3/47 TO RUN	ROCK DESCI colour texture grain size			1 2 m.		FIELD IDENTIFICATION			
COST ALLO	CATION BH (L	N NC	weathering boxworks STRUCTURE bedding foliation shears joints contacts ALTERATION carbonate	mineralogy weathering boxworks STRUCTURE Dever whit reversity arey bedding foliation shears joints contacts Layers with hazantal flecks to stain. but, expenitic. ALTERATION but it layer Teasour incr.							
SAMPLING I	METHOD		epidote serpentine uralite silica talc clay		whit	- Com	ir } 4	toward freen.			
OIMENSION	S REPRESE	NTED	MINERALISA disseminated fractures veins stockwork netive sulphide oxide secondary	ATION				·			
Cu	Pb	Zn .	Ag	Ni			к	Nº 07345			

COLLECTOR	DATI	18/87	ROCK DESC	RIPTION					ELD
MAP SHEET	PHONUM	TO RUN IBER	grain size mineralogy weathering boxworks	⊰ . ≎		- condin		(outeretm.
COST ALLOC	ATION HIV		STRUCTURE	:	limi	1 of buck	hoe.		
LOCATION D	escriptio veto La		bedding Dense size any caponitic flag with shears joints inovioristic orbs which appear to						
SAMPLING M	54734 ETHOD	3	ALTERATIO carbonate chlorite epidote serpentine urelite silica talc	34	nt live	adixo m	tim d	mo	rcagit.
	yehoe		clay MINERALISA disseminated	ATION					
DIMENSIONS	REPRESEN	NTED	fractures veins stockwork native sulphide oxide secondary			i://.te			47%
Cu	Pb	Zn	Ag	Ni			K	Nº	07346
							•	MY	0 1 9 4 O

COLLECTO	1201	\$\67.	ROCK DESC		int Aller	mmed. n	14h	FIELD	
MAP SHEET		TO RUN MBER	grain size mineralogy weathering boxworks					Gman Tim.	
COST ALLOCATION BHIS LOCATION DESCRIPTION			STRUCTURE	10	0-10:m7	adlake	ecil to foly	Carlotti Stra	
Crotho Lake, New Exist. Shallow water on lake.			foliation shears joints ontacts Private Run Suyau						
Polycorakite forms lake					'\	K-10 re .		intesty	
grown E cide lake, the robo of lesh:			cerbonete chlorite epidote serpentine uralite silica						
SAMPLING METHOD Southing			taic clay					·	
DIMENSIONS REPRESENTED			MINERALISA disseminated fractures veins stockwork native sulphide o xide secondary	TION					
Cu	Pb	Zn	Ag	Ni			К	Nº 07347	
		•					••	H. VIOTI	

COLLECTO	OR .	DATE	ROCK DESC	RIPTION	TFIELD				
< 3/1)	aine	4\3\47	colour texture		IDENTIFICATION				
MAP SHEE	T	PHOTO RUN NUMBER	grain size mineralogy weathering boxworks		0.3c - 0.8m + bonford +m.				
COST ALL	COST ALLOCATION		7 50,4401,73		antiming but hele				
3415			STRUCTURE	•	67, blet Sur to				
LOCATION DESCRIPTION			bedding foliation shears joints contacts beau-sieur clayer grit, hard ALTERATION to cut with how.						
SAMPLING	METHO)	ALTERATION carbonate chlorite epidote serpentine uralite silica talc clay	carbonate chlorite epidote serpentine serpentine					
DIMENSIONS REPRESENTED			MINERALISA disseminated fractures veins stockwork native sulphide oxide secondary	TION	(challow thicknessee balggorekite flags may be indicated by proximity is silvet elek - silvete pebbles in basal bargard Fm)				
Cu	Pb	Zn	Ag	Ni					
		·			K Nº 07348				

APPENDIX 1.2

Amdel Service Report of Samples



The Australian Mineral Development Laboratories

lemington Street, Frewville, South Australia 5063 Phone Adelaide (08) 79 1662 Telex AA82520

> Please address all correspondence to P.O. Box 114 Eastwood SA 5063 In reply quote:



13.April 1987

3/0/0 - M7914/87

Roebuck Resources NL 16 Emerald Tce WEST PERTH WA 6005

Attention Mr S Warne

REPORT M7914/87

YOUR REFERENCE

Request, Mr S Warne.

TITLE

Testing of Absorbent Clays.

MATERIAL

Forty Two samples.

WORK REQUESTED

Absorbency Test and Mineralogy.

Investigation and Report by: Lyn J Day.

Manager, Materials Services:

Philip J Parry.

for Dr William G Spencer General Manager Applied Sciences Group

Copy to:

Mr S Warne

Overland Enterprise Pty Ltd-25 Nashwauk Crescent

MOANA SA 5169

Head Office: Flemington Street, Frewville South Australia 5063 Telephone (08) 79 1662 Telex: Amdel AA82520 Pilot Plant: Osman Place Thebarton, S.A. Telephone (08) 43 5733 Telex: Amdel AA82725

Branch Laboratories: Melbourne, Vic. Telephone (03) 645 3093

Perth, W.A. Telephone (09) 325 7311 Telex: Amdel AA94893

Sydney, N.S.W. Telephone (02) 439 7735 Telex: Amdel AA20053

Townsville Queensland 4814 Telephone (077) 75 1377

1. INTRODUCTION

Forty two samples of clay were submitted for testing to determine their water absorbency. It was also requested that thirteen of the samples be examined to determine their mineralogy.

2. PROCEDURES

In order to determine the most appropriate temperature for calcining the samples, two test samples were selected for preliminary testing. Portions of samples 7305 and 7312 were calcined at a number of different temperatures over the range 150-800°C for a period of 4 hours at lower temperatures and 2 hours at higher temperatures. These were then crushed and screened to produce granules of a similar size to commercial pet litters, i.e. -5+2 millimetres. The capacity of the samples to absorb water was determined in comparison to several commercial brands of pet litter.

The absorbency test consisted of soaking a known weight of each sample in water for 1 hour and then draining the sample for half an hour on a 150 micrometer (100 mesh) screen and reweighing. Absorbency of the sample was the amount of water absorbed calculated as a percentage of the dry weight.

The mineralogy of selected samples was determined using X-ray diffraction.

3. RESULTS

The preliminary testing indicated that the optimum calcining conditions for the samples were 650°C for 2 hours. Samples fired at 800°C showed a higher absorbency but also exhibited a tendency to significantly break down while soaking in the water. These results are given in Table 1. The absorbency of all samples calcined at 650°C are given in Table 2. The mineralogy of the samples is given in Table 3.

4. DISCUSSION

Based on the test results obtained, the optimum calcining temperature for these samples was found to be 650°C for two hours. Samples calcined at 800°C exhibited higher absorbencies but also tended to break down in water.

Overall the absorbency values shown by these samples are comparable with commercial pet litters currently on the market. The mineralogy obtained on selected samples indicates that samples high in dolomite and palygorskite show good absorbency values.

5. CONCLUSION

These samples show water abosrbency values comparable with commercial pet litters. The material represented by these samples appears to have excellent potential for development as a commercial source of absorbent clay.

TABLE 1: DETERMINATION OF OPTIMUM CALCINING TEMPERATURE.

Temperature	Absorbenc	у
	7305 (% Dry Weig	ght) 7312
150°C	dissolved	dissolved
250°C	dissolved	dissolved
100°C	44	37
500°C	76	54
550°C	78	67
300°C	92*	89*

^{*} Samples showed significant evidence of breaking down in the water.

TABLE 2: ABSORBENCY OF SAMPLES

Sample	Absorbency (% Dry Weight)
7301	54
7302	53
7303	49
7304	70
7305	78
7306	78
7307	74
7308	74
7309	65
7310	69
7311	71
7312	67
7313	78
7314	83
7315	80
7316	82
317	80
318	76
319 لامال مالد	42
320 "	40
321 0	43
324	66
325 Solo - Parky	80

Continued...

TABLE 2 Continued....

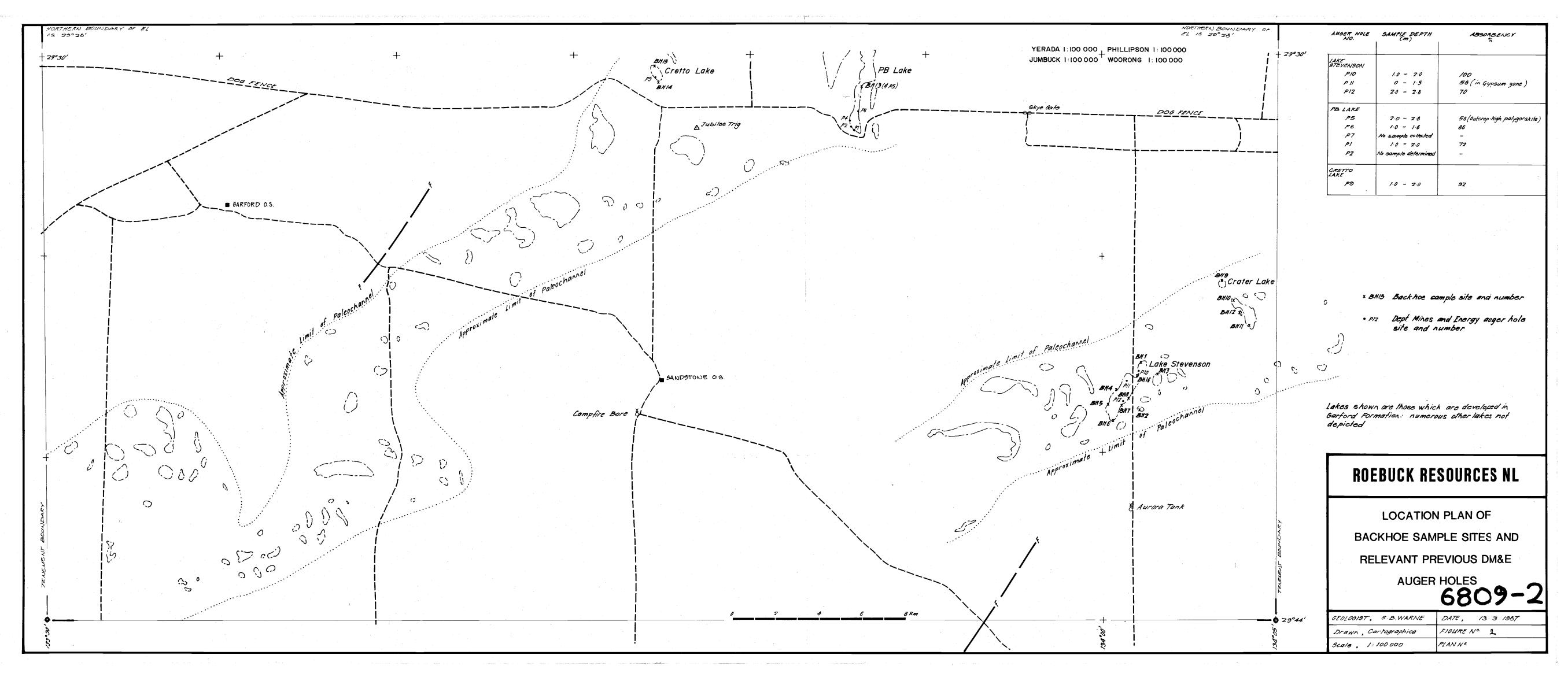
Gample	Absorbency (% Dry Weight)
327	68
328	94
329	80
330 Paly.	72
331	63
332	62
334 Dalo - Paly	98
335 Para	59
336	89
337 Paly	75
338 pala-falu.	74
40	79
41	68
42	37
43	62
344	57
345	65
146	47
47	55
bassy	78
olworths	. 74
tty Litter	86

TABLE 3: MINERALOGY

	7319	732 0	73	321	7325	7330	7334
Kaolinite	D	D		D	Tr	-	-
Quartz	SD	SD		SD	Tr-A	Tr	Tr
Muscovite mica	Α	Á-SD		SD	-	-	-
Halite	Tr-A	Tr-A	Tr	·-A	Tr	Tr	Tr-A
Dolomite		-		-	D	Α	D
Palygorskite	-	_		-	SD	D	SD
Absorberia	42	40		43	80	.72	98
Gloday weiled	BHS	B4.5	G	15	B47	B119.	BFID
	7335	7337	7338	7340	7341	7342	7346
Dolomite	D	Tr-A	D	D	Tr		
Polygorskite	Α	D	A-SD	Α	D	. -	-
Halite	Tr	Α	Tr-A	Tr	Α	Tr-A	Α
Celestite (SrSO ₄)	-	Α	SD	Tr	-	-	-
Quartz	-	Tr-A	Tr	Tr	Α	Tr	Tr
<pre>Interstratified Clay *</pre>	-		-	. -	-	D	D
Hosarberray %	59	75	74	79	68	37	4 7.
* Poorly crystall:	ine i∏it B⊬≀≎	ic or inter	stratifie B#11	d clays.	C 4 = 3	BH13	B+14.

D SD A Tr

Dominant (>20%)
Accessory (approx. 5-20%)
Trace (<5%)



APPENDIX 2

Mineralogical Reports on Selected Backhoe Samples by Pontifex and Associates Pty Ltd

Pontifex & Associates Pty. Ltd.

TEL. 332 6744 A.H. 31 3816 26 KENSINGTON ROAD, ROSE PARK SOUTH AUSTRALIA

P.O. BOX 91, NORWOOD SOUTH AUSTRALIA 5067

MINERALOGICAL REPORT NO. 4971

30th March 1987

TO:

The Chief Geologist

Roebuck Resources NL

16 Emerald Tce

WEST PERTH WA 6005

COPY TO:

Mr. Sam Warne 25 Nashwark Cres MOANA S.A. 5169

YOUR REFERENCE:

Rock samples submitted by Sam Warne 16.3.87

IDENTIFICATION:

7322 7333 7339

WORK REQUESTED:

Thin section preparation and

description.

SAMPLES & SECTIONS:

Held awaiting collection by

Sam Warne

PONTIFEX & ASSOCIATES PTY. LTD.

7322:

biotite quartzofelspathic gneiss; tectonised with with moderate, discontinuous shear, breccia and recrystallisation; patches of kaolinitic clays (?after K-spar) clays also intergrown with disrupted biotite foliae.

This rock has a heterogeneous gneissic texture, with irregular domains of quartz (30%), plagioclase (30%), and patches of white clay (15-20%), with a vaguely layered to quite random distribution through irregularly schistose, altered biotite (25%).

The quartz occurs as essentially coarse single crystal granoblastic grains, strongly stressed and incipiently recrystallised with subgrain development. The plagioclase has a similar mode of occurrence, but more commonly as patches of polygonal micromosaic which appears to be recrystallised coarser grains.

As far as can be ascertained optically, the patches of white clay noted above is kaolinite, and these patches conceivably represent completely, and selectively, altered K-spar.

The extensive biotite is greenish, tends to be locally altered to chlorite and to chloritic-clays. This biotite occurs as irregular foliae which are disrupted and distorted along shears and apparent fractures, with maximum alteration to clays along these disruptions.

Accessory grains of sphene occur in the altered biotite.

7333:

weakly fissile, to massive, cryptocrystalline calcrete, with minor brecciation and recementation structures seen in thin section, accessory scattered quartz grains and limonite staining; (possibly contains ultrafine 'salt', but too fine for positive optical identification).

This sample consists essentially of massive cryptocrystalline supergene calcite, which may be regarded as calcrete (travertine or kunkar). It is moderately friable, and very finely porous, and with minor irregular fine fractures or partings. A poorly defined fissile layering is evident in the hand specimen.

Internal textures seen in thin section reflect local areas of in-situ brecciation and recementation.

Irregular zones and patches (partly weakly colloform), appear to reflect slight differences in concentration of the carbonate, created by solution effects, (?variable leach and deposition). These zones may also however reflect variations in impurities within the carbonate, which are too fine to identify optically but the sample has a salty taste and an impurity may be ultrafine 'salt'. (This could possibly be resolved by XRD if necessary.) Minor limonite grains of uncertain genesis occur locally with some of the grains partly spheroidal. Limonite staining occurs along several voids.

Accessory angular to subrounded quartz grains, ranging in size from 0.2mm to lmm are randomly scattered.

7339:

massive calcrete, with a patchy fabric seen in thin section possibly reflecting variable concentrations of ultrafine impurities (?halite); randomly scattered quartz grains and accessory small grains of clay or possible gypsum.

This rock is essentially the same as 7333 but it lacks the fissile structure in hand specimen, contains somewhat more scattered quartz grains and there is less evidence of brecciation and in-situ recementation.

It consists of massive cryptocrystalline calcite(calcrete), which in thin section is seen to have extensive irregular patches, more prominant than in 7333, and which appear to include a possible ultrafine isotropic phase. These patches may reflect slight variations in concentration and in cryptocrystalline composition (?"solution effects"), within the calcite; and/or they may reflect variations in concentration of impurities which are not recognisable optically. (This sample has a strong salty taste, thus the calcrete may incorporate ultrafine 'salt', (?ultrafine halite), the identity of which would require investigation by XRD if necessary).

Variably angular to rounded quartz grains range in size from 0.2mm to 2mm and are randomly disposed to form about 10% of the rock. Accessory (<1%) discrete grains of brownish turbid clay, and/or of a possible evaporite mineral (gypsum) are scattered.

Pontifex & Associates Pty. Ltd.

TEL. 332 6744 . A.H. 31 3816 26 KENSINGTON ROAD, ROSE PARK SOUTH AUSTRALIA P.O. BOX 91, NORWOOD SOUTH AUSTRALIA 5067

MINERALOGICAL REPORT NO. 4982

14th April 1987

TO:

The Chief Geologist Roebuck Resources NL

16 Emerald Tce

WEST PERTH W.A. 6005

COPY TO:

Mr. Sam Warne 25 Nashwark Cres MOANA S.A. 5169

YOUR REFERENCE:

Lake-sediment -carbonate

rocks, previously described, Pontifex

Report No. 4971 (30.3.87)

IDENTIFICATION:

7333, 7339

WORK REQUESTED:

Confirm identity of carbonate

by XRD

SAMPLES & SECTIONS:

Temporarily retained

PONTIFEX & ASSOCIATES PTY. LTD.

INTRODUCTION

Two samples 7333, 7339, were previously described in Pontifex Mineralogical Report No. 4971 as 'calcrete', implying that the carbonate forming the great bulk of each sample was calcareous (calcite). This carbonate material is essentially cryptocrystalline, and microporous. (At the time of examination it was not known to be a Lake Deposit even though minor 'salt' contamination was detected).

The different carbonate species cannot be distinguished between by optical examination in thin section, (particularly in a cryptocrystalline form). The carbonate in these samples was called calcite however, because it readily effervesced upon the application of 0.5% HCl.

This identity was questioned by Sam Warne, thus a check was made on material from 7333, by AMDEL, and found to be <u>dolomite</u> (report No. G2575/87 enclosed).

(The reason for the reaction of this material to dilute HCl, probably relates to its extremely fine crystalline form, emphasised by the extensive, micronscale porosity).

Address all correspondence to:



Amdel 31 Flemington Street, Frewville, S.A. 5063 technology and enterprise

Telephone: (08) 372 2700

Telex: AA82520

P.O. Box 114,

Facsimile: (08) 79 6623

Eastwood, S.A. 5063

13 April 1987

GS 3/0/0

Pontifex & Associates Pty. Ltd., 26 Kensington Rd., ROSE PARK, S.A. 5067

ATT: MR. I. PONTIFEX

REPORT G 2575/87

YOUR REFERENCE:

Order No. 2 dated 10/4/87

IDENTIFICATION:

7333

MATERIAL:

Lake deposit

DATE RECEIVED:

10 April 1987

WORK REQUIRED:

XRD identification, especially of carbonates.

REPORT:

The sample was examined by X-ray powder diffractometry and found to consist of very abundant dolomite with traces of halite and quartz. No calcite was found.

Investigation and Report by: Dr Roger Brown

Manager - Geological Services: Dr Keith J Henley

for Dr William G Spencer

General Manager

Keith Healy

Applied Sciences Group

bp

ROEBUCK RESOURCES N.L.

EXPLORATION LICENCE 1371

SANDSTONE

SOUTH AUSTRALIA

QUARTERLY REPORT

FOR THE PERIOD

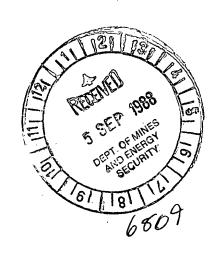
19TH DECEMBER, 1987 TO

18TH MARCH, 1988

Prepared by
S.B. Warne
for
Roebuck Resources N.L.

* Note: NO WORK UNDERTAKEN
FOR THE PERIOD ENDED
18 JUNE 1988

TECHNICAL REPORT NO. 98
PERTH MAY, 1988



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1. QUARTER ACTIVITIES

An enquiry regarding the availability and characteristics of Sandstone palygorskite was received from a Japanese buyer through a Sydney agent. A small bulk sample was forwarded direct to the interested party.

A subsequent request for a firm F.O.B. price for raw, dry product was received. It was indicated that Sandstone material would be in competition with an unstated Indian source reputedly supplying at US\$50 per tonne.

Continuous effort was maintained during the quarter to gather quotations for the mining, air drying, transporting and placing on board ship through both Pt. Pirie, South Australia and Pt. Adelaide, South Australia.

Indicated feasibility of the sale of material F.O.B. has so far been thwarted by excessively high road and road-rail transport cost estimates. Additional quotations for a variety of options have been requested from contractors for further evaluation.

Concurrently with above work data (is) being compiled on market potential for processed products.

S.B. WARNE

2. EXPENDITURE

EXPENDITURE STATEMENT EXPLORATION LICENCE 1371 19.12.87 TO 18.3.88

Contractors - Geological	350
Drafting	132
Freight & Delivery	39
Printing & Stationery	16
	537
Overheads @ 15%	81
TOTAL:	\$ 618

ROEBUCK RESOURCES N.L.

SANDSTONE (EL 1371)

SOUTH AUSTRALIA

QUARTERLY REPORT

FOR THE PERIOD 19TH JUNE, 1988

TO 18TH SEPTEMBER, 1988

Prepared for

Roebuck Resources N.L.

bу

S.B. Warne

TECHNICAL REPORT NO. 105 PERTH, NOVEMBER 1988



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3.	EXPENDITURE	1

1. OVERSEAS ENQUIRY

All quotations received from contractors indicate mining of palygorskite from the licence area and delivery to ship would not be economic.

Alternate quotations are being received and considered from interested parties, including an Eyre Peninsula group suggesting Thevenard, South Australia as a possible loading port.

2. MARKET SURVEY

Possible markets are being considered. The most promising avenue appears to be the market for ordinary grade absorbents used mainly as floor and animal litters. The cost structure of marketing this type of material is being investigated in Western Australia, together with a survey of end-user attitudes and requirements.

3. EXPENDITURE

Expenditure for the period from 19.6.88 to 18.9.88 totalled \$5769.00.

S.B. WARNE

ROEBUCK RESOURCES N.L.

SANDSTONE

EXPLORATION LICENCE 1371

SOUTH AUSTRALIA

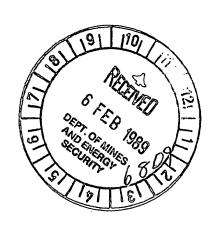
REPORT FOR THE PERIOD

SEPTEMBER 10TH, 1988 TO

18TH DECEMBER, 1988

Prepared by
S.B. Warne
for
Roebuck Resources N.L.

TECHNICAL REPORT NO. 107 PERTH, DECEMBER, 1988



000091

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1. <u>INTRODUCTION</u>

Early 1988, an enquiry was received from a Japanese buyer regarding supply of Sandstone palygorskite, F.O.B. ex a South Australian port. A small sample was forwarded to indicate the nature of the raw product and was regarded as of acceptable quality.

Extensive costings, using a variety of mining, transport and port options indicated it was unlikely Sandstone raw material could be economically placed on ship in South Australia at a competitive price, particularly without appropriate loading facilities at port locations. The price of the buyers reputed alternate Indian source (US \$50/tonne) could not be matched.

During the year interest in palygorskite was expressed by other parties while alternate and new quotes were received from contractors to mine and handle material to ship. Concurrently, surveys were carried out to assess the nature and requirements of local markets.

2. ACTIVITIES

2.1 GENERAL

An assessment of data gathered during the year showed or indicated:

- (a) A major effort, exploring many options, to determine the feasibility of exporting raw material indicated this was currently uneconomic without efficient storage and handling facilities at mine or port coupled with uneconomic mine-port transport.
- (b) A survey of prices for locally mined palygorskite and end users in West Australia indicated high mark-ups in the chain producer - distributor - wholesaler - end user. This related particularly to ordinary grade bagged material in one-tonne lots used mainly as floor/animal litter. End users stated price was their most important consideration and would purchase cheaper material of comparable quality if available.
- (c) A survey of wholesalers/Super-Market chains in South Australia, several with interstate connection, showed price to be paramount for comparable quality It appears much material in retail outlets is bagged by small operators buying bulk palygorskite from West Australia. Price advantages are achieved by mixing palygorskite with other non-metallics, e.g., crushed limestone. Ιt appears a comparable Australian sourced product would achieve a market share and probably dominance if price competitive.
- (d) Development of Sandstone palygorskite is most likely to succeed through production of litter material to supply the local market initially. If successful, production could be progressively expanded as markets developed and as the characteristics of local palygorskite and the suitability for more specialized uses became known.

2.2 BULK TESTING

Previous efforts to find a local kiln operator to test Sandstone palygorskite and produce a sample product either as a joint venture partner or on a contract basis were unsuccessful. Two larger kiln operators expressed interest but later declined as testing would interfere with production runs; other operators declined on the basis of contamination of their kilns.

During this quarter an Adelaide operator calcining gypsum and with bagging facilities has indicated the availability of his kiln. Arrangements are being made to mine and transport an intial fifteen tonne bulk sample to Adelaide early 1989.

2.3 COMMERCIAL SAMPLE

From the calcined bulk sample it is intended to bag a litter product to test market reactions.

3. FUTURE PROGRAMME

- (a) During the first half of 1989 the result of initial bulk testing of one or more samples will be completed and assessed in regard to:
 - Method of handling and preparation of raw material for kiln feed.
 - 2) Most appropriate calcining conditions.
 - 3) Methods for grading and handling calcined materials prior to bagging.
 - 4) Characteristics of waste fines.
 - 5) Characteristics of bagged samples.
 - 6) Market acceptability of bagged product.
 - 7) Economics of the operation.
- (b) Pertinent exploratory work will be completed in the vincinity of Lake Stevenson at the time bulk test sample(s) is/are mined.

4. EXPENDITURE

Expenditure for the period from 10.9.88 to 18.12.88 totalled \$536.00

S.B. WARNE

ROEBUCK RESOURCES N.L.

EXPLORATION LICENCE 1371

SANDSTONE

SOUTH AUSTRALIA

QUARTERLY REPORT

FOR THE PERIOD

19TH DECEMBER, 1988 TO

18TH MARCH, 1989

Prepared by
S.B. Warne
for
Roebuck Resources N.L.

TECHNICAL REPORT NO. 110
PERTH MAY, 1989



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1. INTRODUCTION

During the quarter, intensive enquiries continued, aimed at clarifying the feasibility of mining, calcining, marketing palygorskite.

It appears there is potential to penetrate the existing local market for pet litter and industrial absorbents with a competitive product.

The viability of producing a product in marketable form is heavily dependent on minimizing transport costs and capital expenditure.

A further bulk sample has been collected and will be tested to provide data on calcining and pre-calcining treatment of palygorskite to yield an optimum product.

2. ACTIVITIES

a. WESTERN AUSTRALIA

Details were obtained of Mallina's palygorskite operation sited at Geraldton and a calcining plant which formerly produced pet litter was inspected at Lake Chandler.

b. EASTERN AUSTRALIA

The dominant domestic market exists on the Eastern seaboard with distribution via Melbourne and Sydney. Investigation of this market and discussions with distributors and agents indicates sufficient sales volume could be achieved to support a viable operation provided treatment and total capital costs can be contained.

c. COST CONSIDERATIONS

To minimize transport costs it appears calcining should be done at the mine site and calcined material transported in bulk to a packaging centre close to markets. This rationale reduces tonnage transported (no wet material, no waste) and minimizes damage to packaged material.

A major consideration is the need for a good quality road from the deposit to the Stuart Highway. Road construction and subsequent maintenance are significant cost components.

d. PACKAGING

A variety of packaging alternatives exist and enquiries are continuing to determine the best type of packaging machine and bags giving a balance between capital, operating costs and shelf presentation.

The site for a packaging centre has not been decided, although Port Augusta is the preferred site at present since suitable land appears available and road trains could be used as far as Port Augusta West.

e. BULK SAMPLE

Two tonnes of clay were mined from Lake Stevenson and are currently held in Adelaide pending extrusion and rolling trials prior to calcining.

3. EXPENDITURE

EXPLORATION EXPENDITURE

EXPLORATION LICENCE 1371

SANDSTONE

19.12.1988 TO 18.3.1989

	Contractors - Geological	1100
	Contractors - Other	375
	Drafting	-
٠	Freight & Delivery	-
	Geologist - In House	-
	Leasing and Rental	241
	Loose Tools & Equipment	
	Mines Department Fees	
	Mining Tenements - Administration	-
	Printing & Stationery	42
	Sundries	-
	Telephone & Postage	67
	Travel & Accommodation	118
	Vehicle Expenses	40
k	Overheads	297
	Total:	\$2,280

Office services, depreciation, depletion, rentals, ammortisation of assets, auditing.

ROEBUCK RESOURCES N.L.

EXPLORATION LICENCE 1371

SANDSTONE, SOUTH AUSTRALIA

QUARTERLY REPORT
FOR THE PERIOD

19TH MARCH, 1989
TO

18TH JUNE, 1989

Prepared for
Roebuck Resources N.L.
by
S.B. Warne

TECHNICAL REPORT NO. 115
PERTH, JUNE, 1989



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1. <u>INTRODUCTION</u>

Studies aimed at mining, calcining and marketing palygorskite continued during the quarter.

A United States producer at Attapulgus was approached to possibly enlist their expertise on a consultancy or other co-operative basis. Discussions are continuing.

2. <u>ACTIVITIES</u>

Eastern Australia

Avenues for future marketing were broadly defined and a suitable representative agency structure identified.

South Australia

Portion of a bulk sample stored in Adelaide was forwarded to the United States for preliminary testing. Results are not yet to hand.

3. GENERAL

Discussions with the U.S. producer indicated considerable cost benefits could be achieved by following their experience in treatment, transportation and packaging. It appears further studies of the deposit characteristics, treatment plant requirements, transportation and distribution methods are warranted.

5. EXPENDITURE

EXPLORATION EXPENDITURE

EXPLORATION LICENCE 1371

SANDSTONE

19.3.1989 TO 18.6.1989

Contractors - Geologica	al	3,970
Contractors - Other		2,480
Drafting		-
Freight & Delivery		125
Geologist - In House		-
Leasing and Rental		1,537
Loose Tools & Equipment	;	240
Mines Department Fees		-
Mining Tenements - Admi	nistration	-
Printing & Stationery		67
Sundries		399
Telephone & Postage		419
Travel & Accommodation		3,942
Vehicle Expenses		969
Overheads		2,122
T	Cotal:	\$16,270

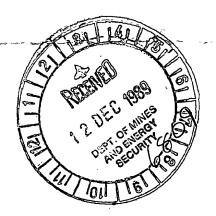
^{*} Office services, depreciation, depletion, rentals, ammortisation of assets, auditing.

EXPLORATION LICENCE 1371 SANDSTONE, SOUTH AUSTRALIA QUARTERLY REPORT FOR PERIOD 19.6.1989 TO 18.9.1989

Detailed studies have now been carried out on the feasibility of producing treated absorbent clays from this very large, high grade deposit. Results indicate that the project is technically feasible, but profitability is marginal. Transport costs form the largest operating expense and is a major obstacle to be overcome.

A sample of material sent to a producer in the United States for testing was found to have good values.

An expenditure Statement is attached.



EXPLORATION EXPENDITURE EXPLORATION LICENCE 1371 SANDSTONE 19.6.1989 TO 18.9.1989

Contractors - Geological		280
Contractors - Other		-
Drafting		-
Freight & Delivery		125
Geologist - In House		-
Leasing and Rental		-
Legal Fees		936
Loose Tools & Equipment		-
Mines Department Fees		-
Mining Tenements - Administration	on	-
Printing & Stationery		29
Sundries		· <u>-</u>
Telephone & Postage		2
Travel & Accommodation		-
Vehicle Expenses		<u>-</u>
Overheads		<u> 187</u>
	Total:	\$1,434

^{*} Office services, depreciation, depletion, rentals, ammortisation of assets, auditing.

ROEBUCK RESOURCES N.L.

16 EMERALD TERRACE, WEST PERTH 6005 WESTERN AUSTRALIA TELEPHONE 324 1233 FACSIMILE 324 1224

Our Ref:

DM5002:783-100:RDM:wr

10th April, 1990

The Director General,
South Australian Department
of Mines and Energy,
P.O. Box 151,
EASTWOOD S.A. 5063

Dear Sir,

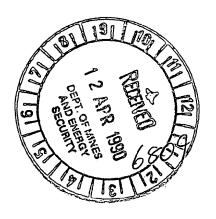
Exploration Licence 1371
Report for Quarter Ended 18.12.89

We wish to report that no work was carried out on EL 1371 during the quarter ended 18.12.89.

Yours faithfully, ROEBUCK RESOURCES N.L.

R.D. MACLIVER
Land Officer

c.c. Mr. S.B. Warne 25 Nashwauk Crescent MOANA SA 5169



ROEBUCK RESOURCES N.L.

1st Floor, 33 Ord Street, West Perth 6005

TO ENTERGED TERRITOR, WEST DEPOSIT

WESTERN AUSTRALIA TELEPHONE 324 1233 FACSIMILE 324 1224

Our Ref:

SADM6046:783-100:RDM:wr

31st August 1990

The Director General
South Australian Department
of Mines and Energy
P.O. Box 151
EASTWOOD SA 5063

Dear Sir,

Exploration Licence 1371 Report for Quarter Ended 18.3.1990

We wish to report that no work was carried out on EL 1371 during the quarter ended 18.3.1990.

Yours faithfully, ROEBUCK RESOURCES N.L.

R.D. MACLIVER Land Officer

c.c. Mr. S.B. Warne
 25 Nashwauk Crescent
 MOANA SA 5169



EXPLORATION LICENCE 1371 SANDSTONE, SOUTH AUSTRALIA QUARTERLY REPORT FOR PERIOD 19.3.89 - 18.6.90

The feasibility of producing and marketing treated absorbent clays from this extensive deposit was examined again during the quarter. Transport costs continue to be the main factor mitigating against the project.

A number of parties were contacted during the quarter and several have recently expressed an interest in the project. Discussions are continuing.



ROEBUCK RESOURCES N.L.

1ST FLOOR, 33 ORD STREET, WEST PERTH 6005 WESTERN AUSTRALIA TELEPHONE 324 1233 FACSIMILE 324 1224

Our Ref:

SADM6157:783-100:RDM:WR

12th December 1990

Director General,
South Australian Department
of Mines & Energy,
191 Greenhill Road
PARKSIDE SA 5063

Dear Sir,

Exploration Licence 1371
Report for quarter ended 18 September 1990.

ENV. 6809

We wish to report that no work was carried out on Exploration Licence 1371 during the quarter ended 18th September, 1990.

Yours faithfully, ROEBUCK RESOURCES N.L.

R.D. MACLIVER Land Officer

