BIG LAKE #55 COMPLETION PROGRAMME

Revision 0 Page 1

Cost Code:

880/W064/810/XXX

Purpose of Programme:

To complete the well as a triple selective tandem McKinlay/Namur, Upper Birkhead and Lower Birkhead oil well configured for jet pump.

Primary Contact

Personnel:

Project Leader:

Mark Zyweck

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Current Status

of Well:

Cased and suspended.

Brief Well History:

Big Lake #55 was spudded on August 24, 1995 as an oil appraisal well in the Moomba Block of SA, approximately 700m southeast of Big Lake #22 and 1200m northwest of Big Lake #31.

The well intersected oil pay in the McKinlay, Namur and Birkhead formations. Three DST's were conducted with results as follows:

DST #1

Namur (5570' - 5630'L)

GTS @ RTSTM. NFTS.

Recovered 49 Bbls oil (36.2° API)

DST #2

Birkhead (6422' - 6460'L) GTS @ RTSTM. NFTS.

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Recovered 23 Bbls oil (46.8° API) and 20 Bbls

water.

DST #3

Birkhead (6340' - 6364'L)

OTS @ 350 BOPD.

Recovered 20 Bbls oil (46.6° API) and 65 Bbls

water.

The well was cased and suspended as a future block oil producer.

Location:

Latitude

28° 13' 39.943" S

Longitude:

140° 17' 37.169" E

Elevation:

Ground Level:

105' ASL (prelim)

Kelly Bushing:

122' ASL (prelim)

C:\progrms\bl55.

Mines & Energy SA R96/00617





Casing Details:

Surface

0 to 1335.28'KB

Ran 34 jts 9-5/8" 36# K55 LT&C.

Cemented with 500sx Class 'A' cement with 10.4% Spherelite, 1.5%

Bentonite and 1% Calcium Chloride.

Performed 60 sx Class'A' cement top up job.

Production:

0 to 6607.07'KB as follows:

Description	Length (ft)	From (ft)	To (ft)
KB to top of Tubing Spool	15.10	0.00	15.10
Tubing Spool CIW	1.75	15.10	16.85
1 cut off joint 7" 26# K55 LT&C	20.48	16.85	37.33
142 jts 7" 23# K55 LT&C	5496.97	37.33	5534.30
1 marker jt 7" 26# N80 LT&C	9.88	5534.30	5544.18
13 jts 7" 23# K55 LT&C	504.24	5544.18	6048.42
6 jts 7" 26# K55 LT&C	232.69	6048.42	6281.11
1 marker jt 7" 26# N80 LT&C	9.80	6281.11	6290.91
7 jts 7" 26# K55 LT&C	274.42	6290.91	6565.33
Float Collar	0.96	6565.33	6566.29
1 jt 7" 26# K55 LT&C	39.53	6566.29	6605.82
Float Shoe	1.25	6605.82	6607.07

Cemented with: 330 sx HTB cement with 0.3% HR-12 and 0.4%

CFR-3.

PBTD:

6565' KB (float collar).

Reservoir

Pressure:

McKinlay/Namur:

2471 psig @ 5577'KB (DST #1)

Birkhead:

2757 psig @ 6345'KB (DST #3)

Reservoir

McKinlay/Namur

247°F (DST #1)

Temperature: Birkhead:

265°F (DST #3)

Perforations:

Not perforated yet (see proposed schematic)

Downhole

Equipment:

See proposed schematic

CONTENTS

- A. Kill Fluid weight calculations.
- B. Procedure.

ATTACHMENTS

- 1. Perforation Recommendation Approval.
- 2. Proposed Wellhead Diagram.
- 3. Proposed downhole diagram.
- 4. Cost Estimate.

A.

KILL FLUID CALCULATION SHEET

McKinlay/Namur

Reservoir Pressure: = 2471 psi at 5577'KB

Reservoir Temperature: = 247°F

Kill Fluid Weight: = $\frac{2471 + 50}{}$

5577 x 0.052

= 8.69 ppg

Temperature Correction

Average Downhole Temperature: = $\underline{247 + 70}$

= 159°F

Density Correction: = 0.003 (159 - 70)

= 0.27 ppg

Kill Fluid Weight at 70° F: = 8.96 ppg

Use 9.0 ppg (1080kg/m³⁾ clean filtered 2% KCl brine.

<u>Birkhead Overbalance</u> = (9.0 x 0.052 x 6345) - 2757.

= 212 psi

B. <u>PROCEDURE</u>

- 1. Move in service rig and equipment.
- 2. Mix 40 m^3 (250 bbls) of 1080 kg/m^3 (9.0 ppg) 2% KCl brine.
- 3. Remove tubing spool and check 7" casing stub is cut and trimmed to $4-1/2" \pm 1/8"$ (for RX ring gasket).
- 4. Re-install a 7-1/16" x 11", 3000# Type 'F' tubing spool c/w 7" X-bushing. Energise and pressure test X-bushing to 21 MPa (3000psi).
- 5. Nipple up BOP's with 2-7/8" pipe rams installed. Install a blanked off FBB-EN tubing hanger in the tubing spool and run in lock down screws. Pressure test pipe and blind rams to 10 MPa (1500 psi) and hydril to 7 MPa (1000 psi). Remove tubing hanger.
- 6. RIH with 6-1/8" bit and 7" casing scraper on 2-7/8" J55 6.5#/ft EUE tubing to PBTD (6565' KB). Scrape thoroughly the casing at the proposed packer set depths (approximately 6370', 6210' and 5540' KB).
- 7. Rig to circulate and circulate well to clean 1080 kg/ m³ (9.0 ppg) filtered 2% KCI brine. POH tubing and lay down bit and scraper.
- 8. Rig up wireline and RIH with CBL-VDL-GR-CCL. Log from PBTD (6565'KB) to 100' above the top of cement (approximately 5000'KB). If cement bond appears poor over the proposed perforation intervals, pressure up production casing to 3.5 MPa and re-run the CBL. If cement bond remains poor, contact Adelaide.
- 9. Rig to perforate the following intervals with 4½" HSD casing guns with 34B Hyperjet II RDX charges @ 12 spf and 45° phasing.

Interval (ft-KB)	Length (ft)
5590 - 5600	10
5614 - 5630	16
6348 - 6360	12
6424 - 6454	30
	5590 - 5600 5614 - 5630 6348 - 6360

Note: Correlate on depth with SDT-MSFL-DLL-GR log of 4 Sept, 1995 using the CBL-VDL to locate collars.

10. Rig to run the following BHA and set DB packer at 6370'KB.

<u>Des</u>	scription	Vocab No.
a)	2-7/8" EUE x 2-3/8" EUE re-entry swage	81-85-122
b)	1 pup joint 2-3/8" 4.7# J55 EUE 10' long	81-87-150
c)	1 x 2-3/8' EUE 'X' Landing Nipple (ID = 1.875")	81-48-463
d)	1pup joint 2-3/8" 4.7# J55 EUE 10' long	81-87-150
e)	1 x 2-3/8" EUE pin x 4-1/2" LT&C box J55 X-over	81-85-822
f)	1 x 4-1/2" LT&C pin x pin millout extension	81-72-022
g)	Baker 7" size 84-32 Model 'DB' packer	81-87-026

Note: 1. Correlate as before.

- 11. POH. Rig down wireline company.
- 12. Make up the following and RIH on 2-7/8" 6.5#/ft J55 EUE tubing:

Des	scription	Vocab No.
a)	Baker G22 locator seal assembly 2-7/8" EUE	81-72-070
	complete with additional V-Ryte seal unit	81-72-258
b)	4 jts 2-7/8" 6.5# EUE J55 tubing	
c)	Swage 2-3/8" EUE box x 2-7/8" EUE pin	81-85-131
d)	1 jt 2-3/8" EUE 4.7# J55 tubing	
e)	Otis sliding sleeve 2-3/8" 121X01	81-48-741
f)	1 jt 2-3/8" EUE 4.7# J55 tubing	
g)	X-over swage 4-1/2" LT&C box x 2-3/8" EUE pin	81-85-822
h)	4-1/2" LT&C Millout Extension	81-72-022
i)	Baker 7" SB-3 Packer Size 84-32	81-72-030
j)	Baker E22 anchor seal assembly	81-72-112

Note: (a) Ensure sliding sleeve is run in the closed position.

- (b) Apply Baker seal grease to seal assembly.
- (c) Strap all BHA components.
- 13. Tag DB packer at 6370'KB and sting in with G22. Firmly locate G22 into "DB" packer with 5000lbs compression then pick up tubing to neutral plus an additional 9" and hang in slips.
- 14. Rig up circulating equipment and pump down annulus at 1 BPM, checking for returns up tubing.

- 15. Rig in Expertest. RIH with 1.75" blind box and drift 'X' profiles to approximately 6400'KB. POH. RIH and set PX plug in X-profile of sliding sleeve at approximately 6250'KB. POH.
- 16. Pressure up tubing to 17.2 MPa (2500 psi) slowly in 2.1 MPa (300 psi) stages. Allow 2 minute intervals per stage to set SB-3 packer.
- 17. Pick up string weight and pull 10,000 lbs to check that packer is set.
- 18. RIH with GS pulling tool and retrieve PX plug in SSDV at 6250'KB. POH and rig down Expertest.
- 19. Release E22 and POH standing back 2-7/8" EUE tubing.
- 20. Make the following and RIH on 2-7/8" 6.5#/ft J55 EUE tubing.

<u>Des</u>	scription	Vocab
a)	Baker G22 locator seal assembly	81-72-070
	complete with additional V-Ryte seal unit	81-72-258
b)	18 jts 2-7/8" 6.5# J55 EUE tubing	
c)	Swage 2-3/8" x 2-7/8" EUE box x pin	81-85-131
d)	1 jt 2-3/8" 4.7# J55 EUE tubing	
e)	Otis 2-3/8" EUE 121X0 sliding sleeve	81-48-741
f)	1 jt 2-3/8" 4.7# J55 EUE tubing	
g)	Swage 2-7/8" x 2-3/8" EUE box x pin	81-85-122
h)	2 jts 2-7/8" 6.5# J55 EUE tubing	
i)	Baker A3 7" Lok-set packer size 47-B4	81-72-048
j)	Pup joint 6' x 2-7/8" 6.5# J55 EUE	81-87-246
k)	Baker L-X on/off connector 2-7/8" EUE	81-72-105
l)	1 jt 2-7/8" 6.5# J55 EUE tubing	
m)	2-7/8" jet pump mandrel	83-19-020
n)	2-7/8" 6.5# J55 NK3SB tubing to surface	
0)	2-7/8" x 7" NK3SB CIW FBB-EN tubing hanger	81-94-066

Note: (a) Ensure annulus ports on mandrel are on bottom.

- (b) Sliding Sleeve to be in the closed position.
- (c) Drift tubing to 2.347" before RIH.
- 21. Land G22 locator seal assembly in SB-3 packer at approximately 6210' KB. Space out to set 'A3' packer in 10,000 lbs slack off with 'G22' located in 'SB-3' packer.

- 22. Set A-3 packer by rotating to the right and setting down 10,000 lbs. At this point, the hanger should be landed and G22 should be in the SB-3 seal bore. Pick up 10,000 lbs to set upper slips and confirm A-3 is set. Repeat upstrain and set down 3 times. Land tubing hanger in spool with 10,000# ± 2,000# slack off.
- 23. Rig up circulating equipment and with tubing shut in, pressure test annulus to 7.0 MPa (1000 psi) for 10 minutes. Bleed off pressure.
- 24. Rig in Expertest. RIH with PX plug and set in 'X' nipple at approximately 6390'KB. POH.
- 25. RIH with shifting tool and open top sliding sleeve at approximately 5605'KB. POH. Rig down Expertest.
- 26. Pump jet pump standing valve (Vocab No. 83-19-080) down tubing to jet pump mandrel at approximately 5500' KB.
- 27. Install BPV and nipple down BOP's.
- 28. Install seal adaptor flange 7-1/16" x 2-9/16" x 3000# (Vocab No. 81-94-261). Pressure test hanger seals to 21.0 MPa (3000 psi).
- 29. Nipple up wellhead consisting of 2-9/16" x 5000# trim 4 master valve (Vocab No. 81-97-223). Install 2 x 2-1/16" 3000# trim 4 gate valves (Vocab No. 81-97-115) complete with companion flanges (Vocab No. 81-95-370) on the tubing spool outlets. Remove BPV.
- 30. Pump down dummy jet pump to mandrel. Pressure test tubing and wellhead to 27.5 MPa (4000 psi) for 10 minutes. Bleed off pressure.
- 31. Install jet pumping equipment to wellhead including 2-9/16" x 2-7/8" EUE 5000# companion flange (Vocab No. 83-10-611), pup joint 2-7/8" 6.5# J55 EUE x 2' long (Vocab No. 81-87-242) and flowcross (if available) as per the attached proposed wellhead diagram.
- 32. Reverse circulate well to crude oil and retrieve dummy jet pump.

 Note: Standing valve may remain downhole.
- 33. Flow well through a 3/8" choke on cleanup for a minimum of 2 hours. Record oil and water rates and FTHP every half hour. If the well shows signs of loading water and dying, choke may be opened further.
- 34. Rig down and release rig.

Note: Ensure wellhead and downhole drawings are prepared and sent to Adelaide for filing.

original >>

PERFORATION RECOMMENDATION APPROVAL

WELL:

BIG LAKE 55

DATE:

19/09/95

FORMATION:

McKINLAY-NAMUR-BIRKHEAD

AUTHORS:

C.GRASSO M. ZYWECK

DEPTH REFERENCE LOG:

SDT-MSFL-DLL-GR-SP

LOG DATE: 4th SEP 1995

KB:

122' (prelim.)

RECOMMENDED PERFORATIONS:

FORMATION	SAND	RECOMMENDED PERFORATION INTERVAL (ft.KB)	GROSS INTVL (ft)	NET PAY (ft)	Ø Avg (%)	Sw Avg (%)	FIELD LIMIT (SS)
McKINLAY		5590'-5600'	10'	8'))	- 5514' LKO (BL 16)
)15.1)54.6	
NAMUR		5614'-5630'	16'	26'))	- 5530' OWC (BL 16)
BIRKHEAD	UPPER	6348'-6360'	12'	16'	17.0	49.1	- 6248' OWC (BL 55)
BIRKHEAD	MID	6424'-6454'	30'	12'	15.6	55.0	- 6330' LKO (BL 55)

REASONS FOR PERFORATION:

Big Lake 55 was cased and suspended in September 1995 as a potential McKinlay/Namur/Birkhead oil producer. The well intersected oil pay updip of Big Lake 36 in the McKinlay, Namur and Birkhead formations (Figures 1 and 2). DST 1, conducted across the McKinlay- upper Namur section was opened/shut-in for 5/32/300/60 mins recovering 49 Bbls of 36.2° API Oil (Figure 3). The base of DST 1's interval is 22' above the field-wide OWC @ -5530' established in Big Lake 16 for the Namur Sandstone. DST 2, conducted over the mid-Birkhead sand was opened/shut-in for 10/65/180/120 mins recovering 23 Bbls of 46.8° API Oil (Figure 4). Currently this oil sand appears to be stratigraphically trapped and is mapped accordingly. 3. conducted over the upper-Birkhead sand was opened/shut-in for 5/38/250/180 mins flowing to surface @ an average rate of 350 BOPD, recovering 20 Bbls of 46.6° API Oil and 65 Bbls of water (Figure 4). Similarly, this upper Birkhead oil sand also appears to be stratigraphically trapped but further production data and geological analysis is required to establish this fact. The OOIP estimates have been included as figures 5 to 8.

It is proposed to complete this well as a triple tandem and produce from all three zones utilising a jet pump. This well design will maximise Jurassic oil recovery from this well which allows for maximum flexibility to evaluate oil production from the various pay zones. This information is vital in evaluating the future exploration and development strategies for the large oil resource identified by Big Lake 55

CURRENT WELL STATUS:

Big Lake 55 was cased and suspended on the 10/09/95 awaiting completion as a Jurassic oil producer.

RECOMMENDATION:

It is recommended that the above intervals are perforated as per the table on the previous page. It is also recommended that at minimal cost an oil rate be determined for the McKinlay zone. The information regarding the productivity of the McKinlay will assist in any future exploration and or development issues regarding this oil pool.

WELL:

BIG LAKE 55

FORMATION:

McKINLAY/NAMUR/BIRKHEAD

SANDS TO BE PERFORATED:

McKinlay

un-named

5590'-5600'KB

Namur

upper

5614'-5630'KB

Birkhead

upper

6348'-6360'KB

Birhkead

mid

6424'-6454'KB

SUBMITTED BY:

Geologist

DATE:22/9/95

,

mac.

DATE:25/9 / 95

RECOMMENDED BY:

Team Learner Exploration/Dayslanman

am Leader, Exploration/Development - SA

Team Leader, Petroleum Engineering - SA

DATE 26/9/95

DATE 19, 95

APPROVED BY:

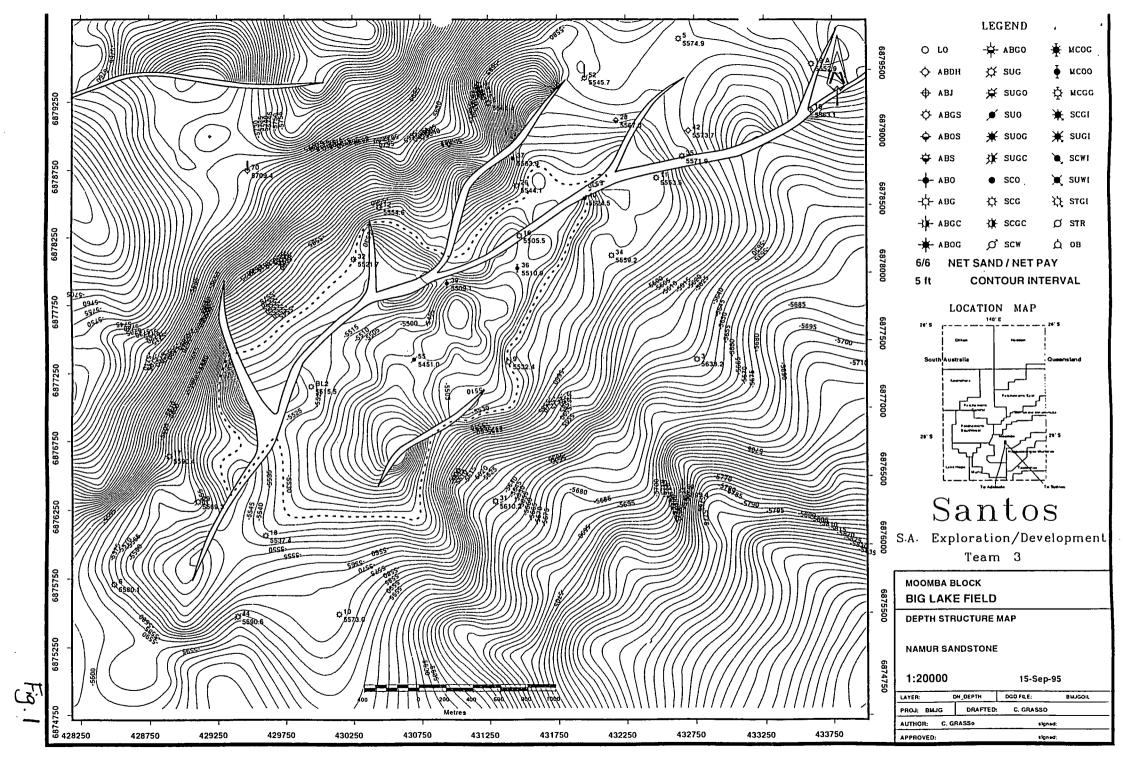
Manager, Exploration/Development - SA

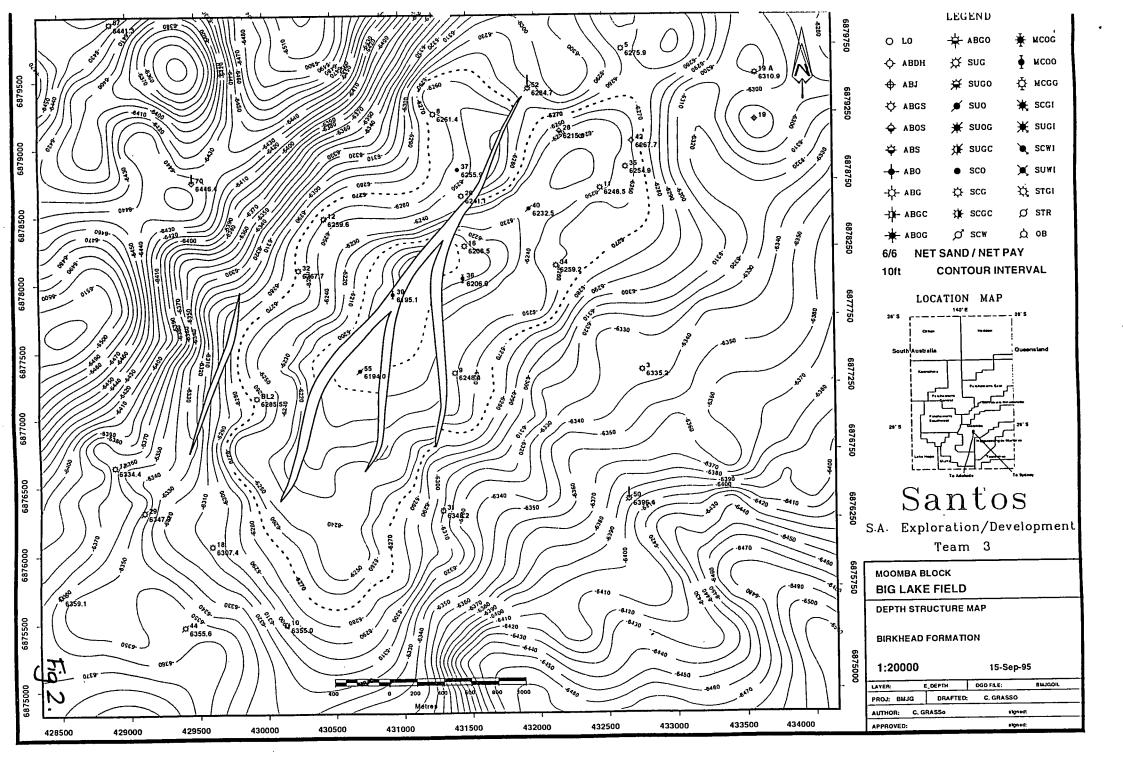
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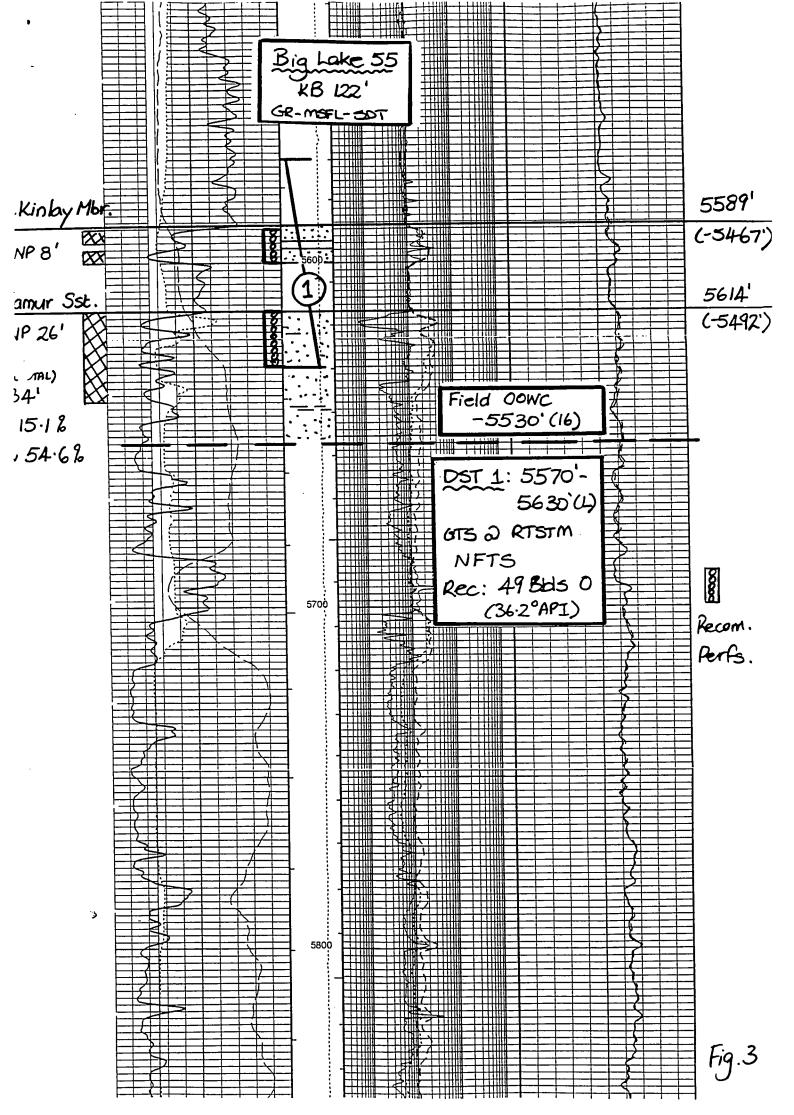
Manager, Petroleum Engineering - SA

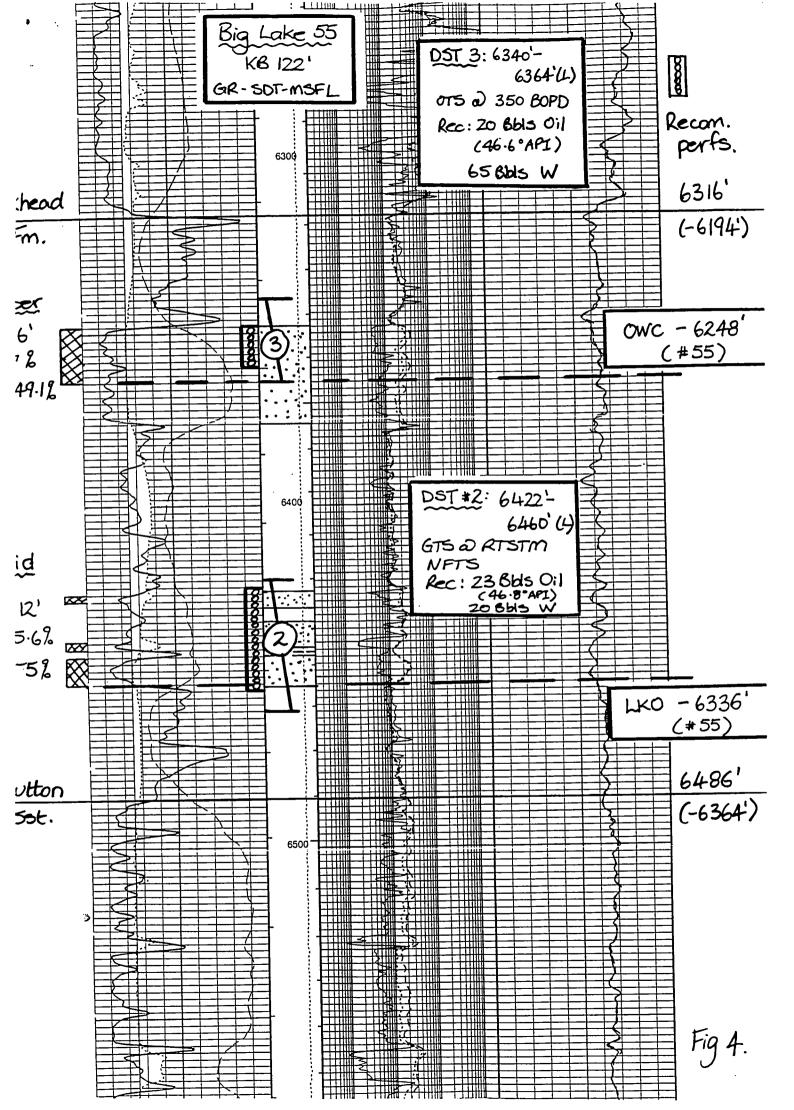
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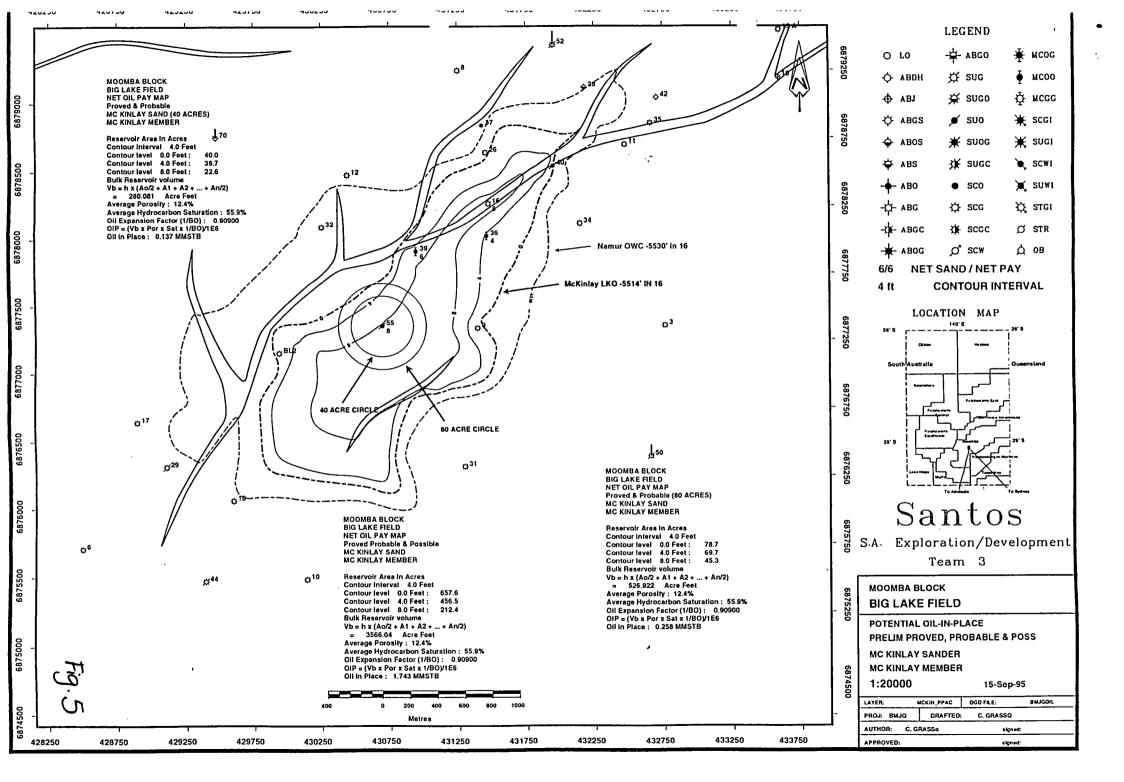
WHEN SIGNED: ONE COPY TO PETROLEUM ENGINEERING DRILLING & COMPLETIONS GROUP AND THEN RETURN TO EXPLORATION/DEVELOPMENT.

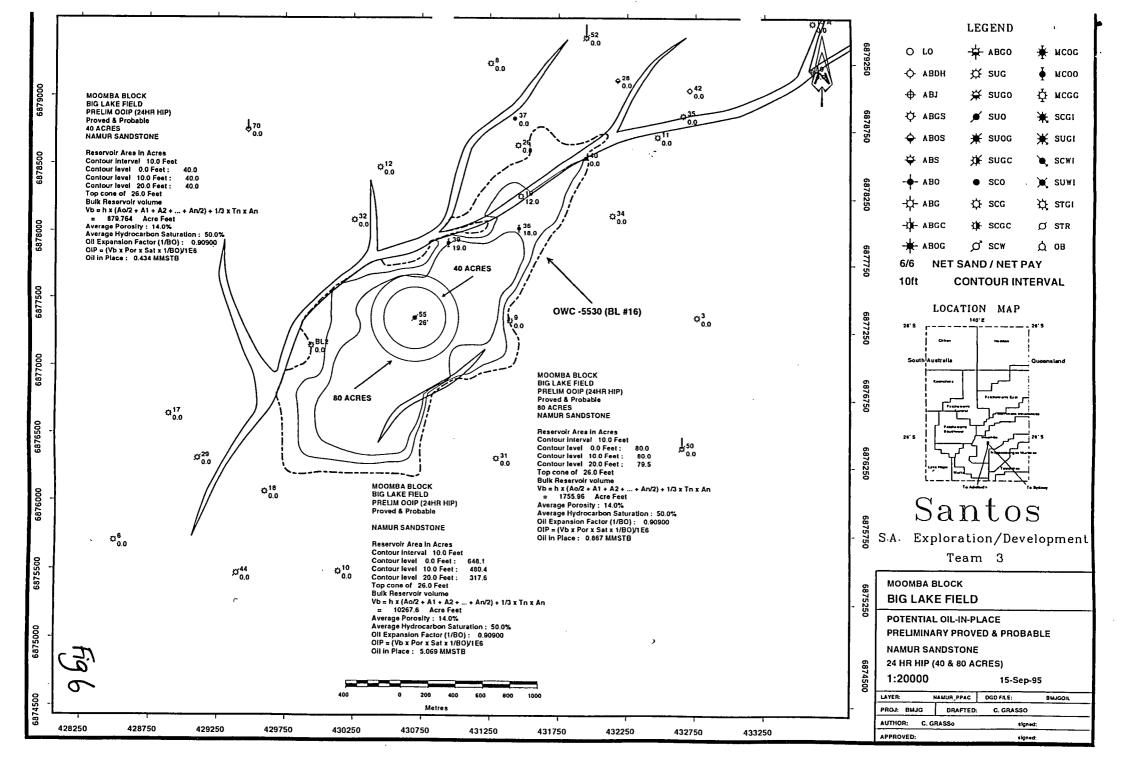


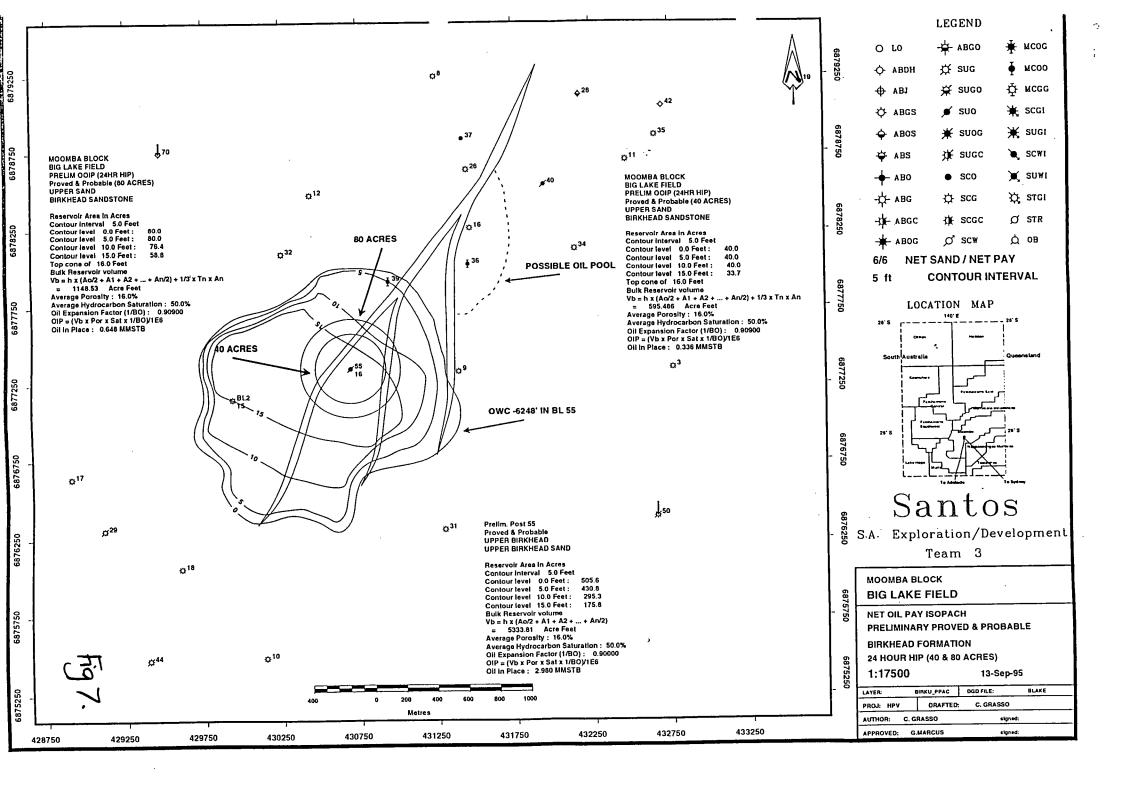


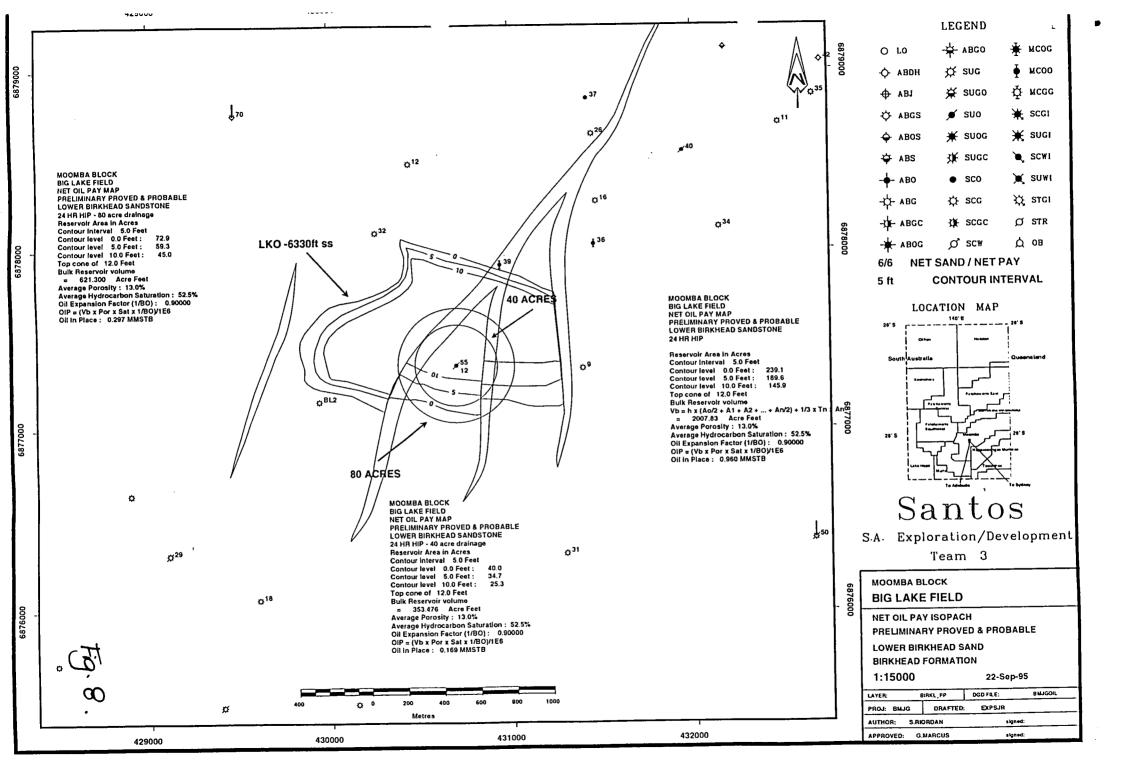












(6)

YES/NO

AUTHOR:

PETROLEUM ENGINEERING DEPARTMENT JET PUMP WELLHEAD AS PROPOSED

DATE: WELL: ACN 007 550 923 DESCRIPTION National Oilwell MAKE 5000# RATING **FLOW** (If available) Standard Jet **OUTLETS CROSS** Pump **FITTINGS** 2-7/8" x 2' SIZE/LENGTH **PUP JOINT** J55 6.5# EUE GRADE/WEIGHT PER FT. RISER 2-9/16" x 2-7/8" EUE SIZE COMPANION 5000# **RATING** FLANGE CIW MAKE TYPE MASTER 2-9/16" SIZE VALVE 5000# RATING TRIM CIW Seal pocket MAKE/TYPE ADAPTOR 2-9/16"x7-1/16" SIZE/RATING **FLANGE** CIW FBB-EN MAKE/TYPE TUBING 2-7/8" EUE LIFT THD JBPV PREP. HANGER MAKE/TYPE CIW / F 7-1/16" x 11" / 3000# SIZE/RATING TUBING 2-1/16" Gate valve 3000# VALVE/ OUTLET 1 SPOOL 2-1/16"x2"NPT Comp Flg FITTINGS FITTINGS As above OUTLET 2 N/A MAKE/TYPE SIZE/RATING *CASING OUTLET 1 VALVE/ SPOOL FITTINGS OUTLET 2 FITTINGS CIW F MAKE/TYPE 9-5/8"x 11"/ 3000# SIZE/RATING **BRADEN-**VALVE/ OUTLET 1 HEAD **FITTINGS** OUTLET 2 FITTINGS COMPLETION DETAILS SIZE,WT./GR./THD./DEPTH SURF. CSG. SIZE,WT./GR./THD./DEPTH INT. CSG. SIZE,WT./GR./THD./DEPTH PROD. CSG. SIZE,WT./GR./THD./# JTS. **TUBING** STRING WT. INDICATED REMARKS CALCULATED SLACKOFF WT./TENSION GINPOLE INSTALLED? INTERMEDIATE CASING INSTALLED? OTHER YES/NO

DRAFTED:

DATE DRAWN:

PETROLEUM ENGINEERING DEPARTMENT DOWNHOLE COMPLETION

WELL: Big Lake #55

Santos

DATE: 23/10/95

A.C.N 007 550 923

Page 1 of 2 ITEM **DESCRIPTION** LENGTH DEPTH KB MIN. ID (ft) No. (ft) (in) 1 K.B. to top of tubinghead spool 1 2 CIW FBB-EN tubing hanger 6" x 2-7/8" NK3SB 2 3 3 1 x 2-7/8" 6.5# J55 EUE tubing 2-7/8" 6.5# J55 EUE pup joints 4 2-7/8" 6.5# J55EUE tubing 5 5 National Oilwell Jet Pump Mandrel 2-7/8" EUE BxP 1 x 2-7/8" 6.5# J55 EUE tubing 6 111 Baker LX on/off connector 2-7/8" EUE 7 Pup joint 6' x 2-7/8" 6.5# J55 EUE 8 10 Baker A-3 Lok-Set packer 7" x 2-7/8" EUE Size 47-B4 5540.00 approx 9 1x 2-7/8" 6.5# J55 EUE tubing 11 12 | Swage 2-7/8" x 2-3/8" EUE BxP 10 1 x 2-3/8" 4.7# J55 EUE tubing 13 14 OTIS SSD 121XO 2-3/8" EUE 12 1 x 2-3/8" 4.7# J55 EUE tubing 13 16 Swage 2-3/8" x 2-7/8" EUE BxP III 18 x 2-7/8" 6.5# J55 EUE tubing 14 17 18 Baker G22 Locator Seal Assy, 80-32 2-7/8" EUE c/w 3 seals 15 Baker SB-3 packer 84-32 7" x 4-1/2" LTC 19 6210.00 approx 16 20 Millout Extension 4-1/2" LTC PxP X-Over 4-1/2" LTC x 2-3/8" EUE 21 17 22 1 x 2-3/8" 4.7# J55 EUE tubing 18 23 OTIS SSD 121XO 2-3/8" EUE 24 1 x 2-3/8" 4.7# J55 EUE tubing 19 Swage 2-3/8" x 2-7/8" EUE BxP 25 4 x 2-7/8" 6.5# J55 EUE tubing 20 Baker G22 Locator Seal Assy, 80-32 2-7/8" EUE c/w 3 seals 21 GUN: CHARGES: PERFORATION INTERVALS: 22 INTERVAL (FT / KB) SIZE TYPE PHASE SPF TYPE WT(g) **FORMATION** 23 III **MCKINLAY** 5590'- 5600' 4.5" **HSD** 45 12 **RDX** 20.5 24 25 5614'- 5630' 4.5" **HSD** 45 12 RDX 20.5 **NAMUR** 26 RDX **UPPER BIRKHEAD** 6348' - 6360' 4.5" **HSD** 45 12 20.5 27 LOWER BIRKHEAD 6424' - 6454' 4.5" **HSD** 45 12 RDX 20.5 28 31 32 REMARKS: ANNULUS FLUID: 33 INDICATED STRING WEIGHT: 34 CALCULATED STRING WEIGHT: SLACK-OFF WEIGHT: 35 TENSION: NOT TO SCALE WELLSITE SUPERVISOR 36 DATE OF INSTALLATION PROPOSED: X DRAFTED: DATE: **RE-COMPLETION:** DATE: PBTD - 6565' KB COMPLETION: OTHER:

PETROLEUM ENGINEERING DEPARTMENT DOWNHOLE COMPLETION

Santos

WELL: BIG LAKE #55

DATE: 23/10/95

Santos Ltd

A.C.N 007 550 923

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		4	30	X-Over 4-1/2" LTC x 2-3/8" EU							
		5		Pup joint 2-3/8" 4.7# J55 EUE		·					
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	-	26		UPPER BIRKHEAD	6348' - 6360'	4.5"	HSD	45	12	RDX	20.
	1	27	11								Į.
			_	LOWER BIRKHEAD	6424' - 6454'	4.5"	HSD	45	12	RDX	20.
		28	4								
											1
ĺ		29	⁻┖——				<u> </u>				<u> </u>
	_/-	30		ARKS:							
		31		ULUS FLUID:							
32 CALCULATED STRIN SLACK-OFF WEIG TENSION:			וטאון	CATED STRING WEIGHT:							
					HT:						
	Н		1214		I WELLOITE CURERY	/ISOP	T :			*****	•
				NOT TO SCALE	WELLSITE SUPER		TALLA.	TION		-	
				ROPOSED: X DATE OF INSECOMPLETION: DRAFTED:							
				MPLETION:	יייייייייייייייייייייייייייייייייייייי		DATE		-		
ÆU Detr	- 656	, 5 K ₩									

NOPE COST ESTIMATE

PROJECT NAME: Big Lake #55 Tandem Jet Pump Completion

PROJECT NO:

DATE:

22-Sep-95

EXPENSE	DESCRIPTION	TOTAL
CODE		COSTS
		<u>\$(000's)</u>
001-009	Salaries & Wages - Office	9.0
302	Workover Rig - Operations	22.4
302	Workover Rig - Standby	0.0
304	Workover Rig - Moving	3.7
302	Workover Rig - Camp	6.4
434	Rig Moving, Third Party Trucking	8.8
349	Bits	0.0
349	Chemicals	3.0
349	Cement	0.0
349	Downhole Expendable Equipment	0.0
349	Filters	3.0
349	Tubing	37.4
349	Downhole Production Equipment	78.0
349	Wellheads	12.0
325	Cementing Services	0.0
325	In Pipe Testing	0.0
325	Acidizing Services	0.0
325	Acidizing Materials	0.0
325	Pumping Services	2.8
314	Completion Logging	10.5
314	Perforating	22.0
314	Wireline Services	9.1
321	Frac Services	0.0
322	Frac Chemicals	0.0
327	Well Evaluation	3.3
434	Water Hauling	3.6
331	Access & Lease Preparation	2.0
332	Lease Cleanup	1.0
360	Direct Project Materials	0.0
365	Construction Contractors	0.0
366	Flowlines - Materials	0.0
367	Flowlines - Installation Costs	0.0
368	Facilities - Excluding Flowlines	0.0
429	Rig Supervision	3.2
429	Tubular Services and Equipment	0.0
429	Fishing Services and Equipment	0.0
429	Filtration Services and Equipment	1.0
Sub Total		242.3
951	Contingency	0.0
898	Supply Support Allocation	10.7
	Supply Support I mediation	
Total		253.0
		1 1 1 1 1 1
.		Reviewed by: Without W Ywa
Prepared by:		Reviewed by:
		•
ENGINEERING :	ESTIMATE :	0.0
SUB-TOTAL:		0.0
GRAND TOTAL	:	253.0

Prepared by:

<u>James Mass</u>. Date: 23/10/45 Drilling & Completions Engineer

Reviewed by:

Milw Mc Sona.

Team Leader - Drlg & Completions

Date: 24/10/95.

Project Leader Date: 24 /10 /95

SC.
Date: 24/10/95

Approved by:

Manager, Petroleum Engineering SA

Date: 26/10/95

Distribution:

Well File	Original
PE Dept - Adel	(1) KB.
PE Dept - Mba	(7)
PE Supt - Mba	(1)
Production Supt - Mba	(1)
MESA	(1)
Contact Personnel	(3) MZ, FGJ, JNC.

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