Report Book

DEPARTMENT OF MINES SOUTH AUSTRALIA

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GEOLOGICAL SURVEY
ENGINEERING DIVISION

KNIGHT GROUP AQUIFER TEST

KRAFT FOODS, MIL-LEL

by

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Geologist I

Hydrogeology Section

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DEPARTMENT OF MINES SOUTH AUSTRALIA

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ABSTRACT

Following pollution of the Gambier Limestone aquifer by subsurface waste disposal, a production bore for Kraft Foods at Mil-Lel was drilled into the Knight Group. To increase the limited knowledge of this confined aquifer, a Departmental observation bore (GAM 75) was drilled 30m to the south and a 72 hour aquifer test carried out. At a pumping rate of 11.9 litres/sec, the maximum drawdown was 7.07m.

The value of Transmissivity calculated was approximately 400 m³/day/m for the particular "sub-aquifer" developed. The Storage Coefficient could not be calculated because the water level in the observation bore rose 2.18m. This reverse water level fluctuation could be attributed to the pumped bore and observation bore being completed in different subaquifers. Pore pressures in clays underlying pumped aquifers increase as a result of transference of horizontal strain from the aquifer via shear stress.

The equation relating drawdown to discharge rate and time was calculated to be -

 $S_t = (4.8 + 0.84 \log t) Q + 3.0Q^2$

At the present pump setting of 33m, the safe yield of the bore is 13 litres/sec. Regular specific capacity tests are strongly recommended.

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INTRODUCTION

The disposal of industrial wastes in the Mount Gambier area has always posed problems as good quality groundwater in the unconfined and cavernous Gambier Limestone aquifer can be easily polluted by the disposal of wastes underground.

The first documented case of groundwater pollution near the Kraft Foods Cheese Factory at Mil Lel (see Fig.1) was reported by Barnes (1952). Foul smelling water was pumped from two bores north of the factory and the source was thought to be the factory sewage pit. However, a more important pollution source was the whey which was being drained into various wells and bores for ten years prior to the report and has continued up to the present time.

In 1972, a new supply bore was drilled to a depth of 25m southwest of the factory. However, by 1974, the water became smelly, had abnormally high bicarbonate and calcium concentrations, of pH of approximately 6.0, an iron content of 2.0 mg/l and suspect bacteriological quality. Instead of initiating costly treatment of the water, the management of the factory applied for a permit to drill a bore to develop the Knight Group confined aquifer as a pollution-free water supply.

Up to this time the hydrologic properties of this aquifer were unknown beneath Mt. Gambier and with the likely future demand for this pollution free water, it was decided that the Department should put down an observation bore to this aquifer and carry out a pumping test using the Kraft production bore is the pumping bore.

DRILLING PROCEDURES

Drilling of the production bore commenced on 7th February, 1975 in Section 59, Hundred of Gambier by Thompson Drilling Co., using a rotary rig with mud circulation. The work was carried out under Permit No. B248 with specifications prepared by the Drilling and Mechanical Branch of the Mines Department. Drilling was completed on 3rd March, 1975 at a depth of 22lm with a sandscreen installed between 204.2m and 216.4m. Detailed drilling procedures are outlined in Appendix B.

Rotary cuttings were collected every 1.5m and water samples taken at the top of the Gambier Limestone and in the Knight Group aquifer. Sand samples were collected for sieve analysis every 1.5m in the aquifer to determine screen size (Appendix C).

The observation bore (GAM75) was drilled by a Departmental cable tool rig 30m south of the production bore (Fig.1). Drilling commenced on 20th February, 1975 under Permit No. B262, and was completed on 11th May, 1975 with a final depth of 218m. The interval screened was 212.06m to 216.18m (Appendix B).

Sludge samples were collected every 2m and water samples taken every 5m. The sand aquifer was sampled for sieve analysis at one metre intervals and tube samples attempted every 20m.

GEOLOGY AND HYDROGEOLOGY

The following stratigraphy is based on accurate sampling from GAM 75 drilled by a cable tool rig. A detailed geological log is presented in Appendix A.

Knight Group (Eocene) - a series of essentially non-marine interbedded lutitic arenites and arenaceous lutites dark brown to black in colour, often lignitic and micaceous with rare pyrite grains and specks of glauconite.

The arenites are generally fine to coarse grained (less than 1.0 mm diam.) and exhibit fine laminations and low angle cross-bedding (core 127m). The uppermost black lignitic lutite showed bioturbation features infilled by fine quartz grains. The contact between the black lutite and the overlying fossiliferous marine sediments at a depth of 104m is irregular (see Fig.2).

Compton Conglomerate (Oligocene) - is comprised of an orange-brown plastic marl with minor quartz and bryozoal fragments and abundant ferruginous (limonitic?) grains. Some light green glauconite is also present. This unit which attains a thickness of two metres in this bore, represents the beginning of the marine transgression.

Gambier Limestone (Oligo-Miocene) - this is essentially a marine fossiliferous calcarenite, usually grey in colour, which tends to become marly towards its base. Bryozoal and echinoidal fragments predominate with some black flint also present.

Bridgewater Formation (Pleistocene) - formed by windblown fossiliferous dunes (Aeolianites). Represented in sludge samples by an orange bryozoal calcarenite with up to 30% well sorted translucent quartz grains.

The hydrogeology is summarised in the following table.

TABLE 1
HYDROGEOLOGY

AGE	UNIT	DEPTH (m)	WATER CUT (m)	S.W.L. (m)	COMMENTS
Pleistocene	Bridgewater Formation -calcareous aeolianite	0-10	6.0	5.47	Water Table Aquifer-hydraulically continuous with underlying Gambier Limestone. Upper water polluted by whey disposal from cheese factions.
Oligo- Miocene	Gambier Limestone -fossiliferous cal- carenite.	10-102			Water Table Aquifer-good quality water-main groundwater supply for South-east. Bottom 40m marl, may act as confining bed.
Oligocene	Compton Conglomerate -marl with abundant ferruginous grains and glauconite.	102-104	·		Confining Bed
Eocene	Knight Group -interbedded lutitic arenites and arenaceous lutites	104-650?	108.50	21.80	Confining Bed- Upper 4m lignitic lutite Pressure Aquifer lutitic arenites- fine to medium grained. Unpolluted supply of good quality water.

PUMPING TESTS

A Departmental 152 mm X 12 stage Pomona turbine pump was installed in the Kraft production bore at a depth of 55.0m, and then pumped at 13.8 litres/sec for several hours to develop the bore.

A step drawdown test of three 100 min. stages was carried out on 15th April, 1975, at pumping rates of 6.7, 10.9 and 13.2 litres/sec. Because there was no gate valve on the discharge line to prevent water from flowing back down the pump column when pumping stopped, the stages were consecutive with no intervening recoveries.

After the drilling and development of the observation bore had been completed, the main 72 hour test was commenced on 7th May 1975. The average pumping rate was 11.91itres/sec with a maximum drawdown measured in the production bore of 7.07m. The water level in the observation bore actually rose 2.15m during the test.

Discharge measurements were made using an inline water meter and water level measurements were taken in the bore with an electric probe.

Frequencies of discharge and water level readings are given below.

Pumping Time (min)	Frequency (min)	Pumping Time (min)	Frequency (min)
0 - 10	1	120 - 240	2.0
10 - 30	2	240 - 960	60
30 - 60	5	960 - 3120	120
60 - 120	10	3120 - 4320	240

ANALYSIS OF RESULTS

The results of the pumping tests are recorded graphically with drawdown (metres) plotted against log time (minutes)

(figs. 3-5). Characteristics of the aquifer such as Transmissivity

(T) and Storage Coefficient (S) can be calculated approximately

from these curves using the method of Jacob (1947).

The following assumptions apply:-

- 1. The aquifer is of infinite areal extent.
- 2. The aquifer is homogeneous, isotropic and of uniform thickness.
 - Prior to pumping the potentiometric surface is essentially horizontal.
 - 4. The aquifer is pumped at a constant rate.
 - 5. The pumped bore fully penetrates the aquifer.
 - 6. Diameter of the bore is small i.e. storage in the bore can be neglected.
 - 7. Development of the bore is complete.

 If these conditions apply then $T = \frac{0.183 \times Q}{3} \text{ m}^3/\text{day/m}$

where Q = pumping rate (m³/day)

s = drawdown per log cycle (m)

and $S = 2.25 \times Tt_0$ where $t_0 = intercept$ on zero r^2 drawdown line (s=0) of observation bore (t)

Unfortunately, the unusual response of the observation bore to pumping (Fig.4) did not allow the use of Jacob's method to calculate the Storage Coefficient of the particular Knight Group'sub-aquifer' developed. The values of Transmissivity calculated from the drawdown and recovery curves are as follows.

	Discharge,Q (m ³ /day)	Drawdown per log cycle,s(m)	TRANSMISSIVITY (m³/day/m)
MAIN TEST			
drawdown early recover late recover		0.48 -0.56 -0.36	390 330 515

These values are consistent with transmissivities calculated from other Knight Group aquifer tests carried out in the Mount Gambier area.

The rise of the water level in the observation bore is somewhat baffling. A possible explanation is that the water level in the bore had not reached equilibrium after development by three days of bailing and surging. However, the shape of the drawdown curve (Fig.4) suggests a response to the effects of pumping only and not a process of recovery resulting from bailing which ceased some 18 hours previously. In any case, the drop in water level due to bailing in the final stages of development of the bore would be expected to be relatively small.

The water level measurements were taken by an experienced field assistant and checked by a geologist and are not in error. It was thought that barometric pressure changes may have affected the readings, however there appears to be little correlation between *water level trends and barometric pressure (Fig.4) recorded at

Mount Gambier aerodrome, six kilometres to the northwest.

A possible contributing factor is that the pumped bore and the observation bore were completed in different "subaquifers" of the Knight Group. The depositional environment is thought to be paralic and estuarine and consequently, marked lateral facies changes are expected to occur. In fact, aquifer tests carried out in Mount Gambier (Valentine and Waterhouse, 1974) encountered a marked hydrogeological boundary some distance from the bore.

analysis curves (Appendix C). Over the corresponding intervals, the curves from GAM 75 consistently indicate much finer grained sediments than from the Kraft production bore. The sandscreen in GAM 75 was installed between 212m and 216m which is adjacent the bottom half of the production bore screen (204m to 216m). The geological log for GAM 75 (Appendix A) shows up to 40% lutite in the intervals 209-21lm and 212-215m. The interbedded nature of the lutites and arenites and the strong possibility of lateral facies changes over a distance of 30m make the probability of the bores entering different "sub-aquifers" quite high.

Unfortunately, this hypothesis could not be positively verified because of the poor quality samples obtained from the rotary drilled production bore and the failure to run geophysical logs before the factory management installed a pump (see Conclusions and Recommendations).

If it is assumed that the pumped and observation bore are not in the same aquifer, then a possible explanation for the reverse water level fluctuation is provided by Wolff (1970).

He states that most reverse water level fluctuations reported have been observed in strata having considerably lower hydraulic conductivities than the pumped aquifer for the unconfined situation. In confined aguifers that are separated from the pumped aquifer by a confining bed, similar effects may be observed. * Experiments showed that pore pressures in a clay underlying an unconfined aquifer increase very soon after pumping started. The pressure rise was greatest near the interface and decreased with depth in the clay. The relationship was established between change in pore pressures and strain measurements at the ground surface of the unconfined aquifer due to pumping. Although strain measurements were not made in the underlying clay, it was postulated that the strain observed at the ground surface of the pumped aquifer occurred throughout the aquifer, due to viscous drag and that strain, transferred by shear stress at the clay-aquifer boundary, occurs in the clay. suggests that the strain is greatest near this boundary, and is supported by field data on the pore pressure. The fact that the magnitude of strain and consequent pore pressure rise decrease with distance away from the stressed aquifer accounts for some observations of reverse water level fluctuation. slow recovery at the end of pumping (Fig.4) could be the result of very low hydraulic conductivity under stress-free conditions or the attainment of a new pore pressure equilibrium as a result of pumping. This theory is considered applicable to this situation.

The three 100 minute stage tests (Fig. 5) can provide parameters a, b and c in the following equation relating drawdown to discharge rate and time:-

$$S_+ = (a + b \log t) Q + cQ^2$$

where $S_{+} = drawdown (metres)$ at time t

Q = discharge rate (m³/min)

t = time (minutes)

a,b = constants related to laminar flow

c = well loss constant due to turbulent flow

The value of bQ is obtained from the slope of the drawdown vs. log t curve and aQ + cQ^2 by the intercept on the ordinate (Y axis).

As there were no recoveries between stages, a modified analysis as described in Jacob (1947), is used to derive the above equation. For the second and third stages, the drawdowns will be influenced by the effects of the previous stages and consequently, the drawdown values must be corrected to allow for antecedent pumping conditions. Calculated drawdowns and parameters for each stage are given in Appendix C.

STAGE I
$$b = 0.87$$
 $a + 0.40$ $c = 6.0$

STAGE II
$$b = 0.71$$
 $a + 1.07$ $c = 8.4$

STAGE III
$$b = 0.94$$
 $a + 1.50$ $c = 9.4$

Solving the simultaneous equations for Stages I, II and III the values obtained for the parameters are:-

$$a = 4.8$$

$$b = 0.84$$

$$c = 3.0$$

The equation relating drawdown to discharge rate and time is therefore:-

$$s_t = (4.8 + 0.84 \log t) Q + 3.0 Q^2$$

As a check, the discharge rate using the 72 hour pumping test (0.7 m^3/min) was inserted in the above equation and a value of t = 1000 mins chosen.

$$S_t = (4.8 + (0.84 \times 3)) \times 0.7 + (3.0 \times 0.5)$$

= (7.32 x 0.7) + 1.5
= 5.12 + 1.5
 $S_t = 6.62m$

As can be seen in Fig.3, the measured drawdown at t = 1000 mins was 6.75m which is in very good agreement with the calculated value. A family of curves depicting expected drawdown from the pre-pumping water level at various pumping rates is shown in Fig.6.

The specific capacity of a bore is a measure of the productivity of the bore and is defined as the ratio of the pumping rate to the drawdown (Q/s). Until equilibrium is reached the drawdown continually increases with time as the cone of influence of the bore expands, and consequently, the specific capacity decreases with pumping. It is therefore important to state the duration of pumping for which the specific capacity is calculated. After 72 hours pumping, a value of 1.68 litres/sec/metre was obtained.

WATER QUALITY

Water samples were collected at 5m intervals during the drilling of GAM 75 for conductivity measurement with a sample every 20m taken for full chemical analyses. The conductivity profile for GAM 75 is shown in Fig.2. Water samples were also collected at regular intervals during the aquifer test for conductivity and full chemical analyses. The results of the full analyses are tabulated in Appendix B.

The Gambier Limestone groundwaters are of the calcium bicarbonate-sodium chloride type which can be explained mainly in terms of dissolution of dolomitic limestone and cyclic salt (Waterhouse, 1975). The salinity slowly increases from 409 mg/l at first water cut to approximately 600 mg/l at the base of the aquifer thus demonstrating the effect of recharge by infiltration of rainfall. The first water cut at a depth of 6.0m was foul smelling and polluted with higher nitrate (38 mg/l) than deeper in the aquifer. This is almost certainly a consequence of the subsurface whey disposal practised by the cheese factory. The unusually high iron content of 1.30 mg/l sampled at a depth of 41.0m is probably also a result of this contamination. The uncharacteristic iron and nitrate values recorded at a depth of 101m at the base of the aquifer probably result from contamination of the sample which was obtained by using a bailer.

The Knight Group waters are similar in salinity and chemistry to the lower part of the Gambier Limestone aquifer indicating a significant vertical leakage component of recharge (Waterhouse, 1975). Cation-exchange reactions in the lutites separating the two aquifers could explain the increase in sodium

content at the expense of calcium. The iron values are lower than have been recorded in the Knight Group elsewhere in the Southeast. During the pumping test, the conductivity remained almost constant within the range 960-980 microsiemens/cm at 25°C. Actual water temperature during pumping was 23°C. A distinct hydrogen sulphide odour present at the commencement of the test persisted for approximately six hours and was still detectable at the end of pumping. This troublesome gas is produced by sulphate-reducing bacteria during the time of deposition of the carbonaceous lutites and arenites under reducing conditions. If the odour becomes objectionable, removal by aeration may be necessary.

SAFE YIELD DETERMINATION

The safe yield of a bore equipped with a sandscreen can be calculated by two methods, both using entrance velocities through screen apertures. Calculations are detailed in Appendix D.

(1) Walton (1962) uses aquifer permeability determined by pumping tests to evaluate optimum screen entrances velocities which will prevent migration of fine-grained material towards the screen with subsequent clogging problems.

This method results in a safe yield of 9.3 litres/sec.

(2) Johnson (1966) recommends that screen entrance velocities should be equal to or less than 0.1 ft/sec in order to minimize corrosion and encrustation rates and to keep friction losses in the screen openings negligible.

On this basis the safe yield is 27.5 litres/sec.

Another method of determining the safe yield of a bore is by using a formula relating it to the ratio of the available drawdown at a particular pump setting and the extrapolated drawdown (t = 100,000 mins) at a particular pumping rate. If the present pump setting of 33m is assumed, calculations (detailed in Appendix D) show that the long term safe yield is 17.4 litres/sec (independent of whether bore screened or not).

The discrepancy between the first two values based on screen entrance velocities reflect the different assumptions upon which the formulas are based, this having been the subject of much debate. Waterhouse (1974) states that many bores in the Knight Group are pumped at a rate controlled by Johnson's method and sometimes exceeding Walton's safe yield with no apparent clogging effects. Unfortunately, no specific capacity tests have been carried out regularly in the past to verify this supposition.

However, one such test was carried out only recently on a Knight Group production bore in Mount Gambier. The specific capacity measured when the bore was drilled in 1972 was 6.14 litres/sec/metre after eight hours pumping at a pumping rate of 45.4 litres/sec. The calculated safe yields for the bore are 34 litres/sec (Walton) and 55 litres/sec (Johnson). Since then, the bore has been pumped at up to 50 litres/sec at times of heavy demand with no apparent decrease in supply or clogging. The recent specific capacity test yielded a figure of 5.32 litres/sec/metre for eight hours pumping at 54.8 litres/sec.

The decrease of 13% could be due to increased turbulent well head loss components due to a higher pumping rate and not solely in response to clogging of the screen. Further tests would be necessary to prove conclusively that clogging of the screen is occurring.

In summary, the safe yield of the Kraft production is governed by two factors - the screen entrance velocity and the pump setting. It appears that Walton's safe yield can be exceeded only if regular checks are made on the specific capacity of the bore. Johnson's safe yield should not be exceeded. With the present pump setting of 33m, a recommended maximum safe yield would be approximately 13 litres/sec.

CONCLUSIONS AND RECOMMENDATIONS

- 1. A 72 hour aquifer test carried out on the Knight Group confined aquifer resulted in a calculated Transmissivity of approximately 400 m³/day/m. The storage coefficient could not be calculated because of reverse water level fluctuation in the observation bore.
- 2. The rise of the water level during the aquifer test in the observation bore could be due to the possibility of the pumped bore and observation bore being completed in different "subaquifers" of the Knight Group. The rise in water level is probably associated with an increase in pore pressure in low permeability "sub-aquifers" underlying other "sub-aquifers" which are being pumped. The transfer of horizontal strain from pumped aquifers to the low permeability beds by shear stress is thought

to result in pore pressure increases near the interface between the two.

- 3. The equation relating drawdown to discharge rate and time was calculated to be:- $S_{t} = (4.8 + 0.84 \log t)Q + 3.0 Q^{2}$ Very good agreement was found to occur between measured drawdown and the calculated values. A family of curves depicting the above equation is shown in Fig.6.
- 4. The long term safe yield is approximately 13 litres/sec. It is strongly recommended that regular specific capacity tests be carried out to monitor any decrease in efficiency due to clogging of the sandscreen.
- 5. The whole question of sampling techniques by rotary rigs drilling into confined aquifers in the Southeast needs to be examined closely. The sample and data quality obtained is very poor, especially at drilling rates of 1.5 metres a minute. It is almost impossible to delineate aquifers and take representative sand samples for sieve analysis. With the present paucity of information on the Knight Group, it is unfortunate that such useful data is lost by poor sampling or drilling techniques. It is recommended that every future bore drilled into the Knight Group, either private or Departmental, be geophysically logged as soon as possible after completion of drilling.

April, 1976 SRB:JK S.R. BARNETT

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APPENDIX A

Geological Log

DEPARTMENT OF MINES SOUTH AUSTRALIA

HYDROGEOLOGY SECTION

BORE LOG

A.M.G. Zone

HIRER Dept of Mines.

Drill type Cable Tool

Circulation Water, mud. Logged by S.R. Barnett Coords. E

HUNDRED GAMBIER

Driller N. MC MINN

Date logged 7 . 7 . 75

SECTION Adj: 59 STATE No. 362005908

Start 20. 2. 75

Bore Diameter 152 mm

Datum Elev. MSL Pt. Adel. Project No. GAM 75 (m) Ref. Pt. Elev. 63. 116 m T.O.C. Docket No. 748/74.

> Drn: B.S.G. Dole: 30.4.76

Bore Folder No.

Finish 11. 5. 75

DEPTH 218.00

Surface Elev. 62.565 m. Bore Serial No. 161/75

Depth to Water cut (m)	Depth to		SUPPLY .	TOTAL DISSOLVED SOLIDS			
	standing water (m)	litres/sec.	Method of test .	Milligrommes/litre	Analysis W. No.		
6.00	5.47		:	409	W 1737/75		
108.50	21.80			595	W 3415/75		
		•		٠٠.			

REMARKS Completed as Observation Bore for Knight Group aquifer test at Kraft Foods Permit Nº B 262. Mil-Lel.

CASING	WATERS CUT	WATER LEVEL	O DEPTH (m)	GRAPHIC 10G	TIND	.DEPTH	(m) . 10	DESCRIPTION
152 mm casing to 48 m. 203 mm casing to 66 m					Gambion (investing Bridge water Formation	2.0	30 ·0	ARENITE - chocolate brown unconsolidated quartz arenite with abundant organic matter plant rais. Well sorted, subangular translucent grains av. 0.3-0.4 mm diameter. 20% khaki silt fraction 0.70-2.00 m LUTITE orange brown in colour, moderately stiff with 20% well sorted translucent quartz arenite os above. CALCARENITE orange yellow in color with bryozoal fragments up to 3 mm and well cemented fragments up to 1cm. Some fragments iron stained 20% calcisiltite 20% qtz grains as above. 6-10 m as above with 10% calcisiltite. 10-11 m well cemented off white to grey calcarente with bryozoal a bivalve fragments up to 1cm. diam. Riidence of solution features. Some calcite recrystallization of shell fragments present. 10% black angular flint fragments. 11-12 m as for 6-10 m but off white bryozoal fragment and minor flint. 12-14 m. Well cemented calcurente with 50% black angular flint fragments up to 4 cm.

C C C C C C C C C C C C C C C C C C C		DEPARTA	MENT OF MINES — SOUTH AUSTRALIA
CASH WATERS WATER COR GRAPH	N AG	DEPTH (m)	DESCRIPTION
Stars casing to 48m. 205 ms. cosing to 66 m. waters cut waters cut waters cut Starting to 120 ms. Starting to 120 ms. waters cut cosing to 66 m. casing cosing to 66 ms. cosing cosing to 66 ms. cosing to 67 ms. cosing to 68 ms. cosing to 67 ms. cosing to 68 ms. cosi	Oligo - Miocene Gambier Limestone	DEPTH (m)	IA-16 bryozoal shell fragments up to 3mm, 30% calcisitite. 16-18 m well cemented calcarenite 30% black angular flint fragments, 20% calcisitite. Echinoid spines a shell fragments up to 1cm. 18-30 m as for 14-16 m.
Borehole State	. No	. 3620059	Drn: Sheet 2 of 10 Date: Bore Folder No.

	7=	ΙΞ		П								LICTOALL			
CASING	S	E E	(E)	RE	GRAPHIC -10G	5	=		DEPARTM	LENT OF MINE	5 — 5001H- A	.U\$TRALI/	4		
Š	WATERS	WATER LEVE	DEPTH		GRA .tc	AGF	5	DEP	TH .m.		•	DESC	RIPTION .		
mm casing to 66 m.			45					42 46	46 48	10, CALCILU to 3 h 44-46 n	% calcilutite 1717E grey nm and h	le with minor . bryozo	40% bryo flint al fragm	mm, 30% flint and	
203					1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			48	50	CALCILUT 20% C	TITE as falcisiltite	for 30	-32m Wit	th 10% flint and	,
			50		10-		mestone	50	54	CALCARE	NITE 45	for 32	?-34 m		
mm Casing to 148 m			55		- A	Oligo Miocene.	Gombier Lii	<i>54 56</i>	56 60	to 2 m	TITE gre	y esse nal fl	int and w	vozool fragments vell cemented . cilutite	
251	725/		60		1 + 4 - 1 - A - + + + + + + + + + + + + + + + + +	المساوعية المراجع المراجع والمراجع والم		60	<i>78</i>	306 well flint fra green	cemented f agments, 10 glauconite	fragme. % cal	nts up to la cisillite a	ments up to 5mm. om 10% black and and traces of 30% calcisillite	gulai
	***		- <i>65-</i> Boreh	ole	Stat	te	N.	74	20059	08			Вчт	Sheet 3 of 10	
										- 			Dese	Bore Folder No.	

DESCRIPTION 100 100 100 100 100 100 100 1	SING	RS CUT	R LEVEL	(m)	ORE	PHIC	GE	1 7		DEPAR	T.M!	ENT OF MINES — SOUTH AUSTRAL	JA :	
76-78 m as above with rare specks of disseminated dark green glauconite. 76-78 m minor stint, large well comented fragment calcarenite up to 3 cm. with a bryozool colony semilong. 78-80 CALCISITITE grey bryozool fragments up to 2 m with 20% calcilutite marl and minor stint. 80-81 CALCISITITE bryozool frags up to 5 mm with some semented frags up to 1 cm. 30% calcilitite with a file blots of marl. 81-12 MARL grey 30% bryozool frags up to 2 mm with 5% comented fragments up to 5 mm. Marl stiff but fine 82-84 m. as above 30% calcilitite. 84-38 m. 10% flint fragments up to 5 mm. 85-12 MARL grey 30% bryozool frags up to 5 mm. 82-84 m. as above 30% calcilitite. 84-38 m. 10% flint fragments up to 5 mm. 85-12 March grey 30% bryozool frags ments absent marl dark grey colour with abundant minute receivabilized.	ð	WATE	WATE	CK DEPT	 	GRA		5	J . "			\ DES	CRIPTION	
Calcife rhombs.	1 152 mm casing to 148 m.	WAIERS CUI	WATER LEVE	75	CORE	>1-4-1-4-1-4-1-4-1-4-1-4-1-4-1-4-4-4-4-4	0//00 - Moceps	Cambrior Limestone	78 80	10 80		72-76 m as above with 10, 76-78 m. minor slint, la calcarente up to 3 cm Calcusative grey bry with 20% calcilutite CALCARENITE bryozoal frage up to 1 MARL grey, 30% bryoz cemented fragments as above; 30% 82-84 m. as above; 30% 84-88 m. 10% flint fr	calcilutite of calcilities arge well ce with a solution of the constant of the calcilities agreents up to 5 mm. calcisitites agreents up to 5 mm.	mented fragments bryozoal colony 5 cm. long ments up to 2 mm nd minor flint bless of mart of 2 mm with 5% with Mart stiff but friate to 5 mm.
				\int_{g_0}		_ P	-					-		
Borehole State No. 362005908 Drn: Sheet 4 of 10 Date: Bore folder No.				Boreh	ole	e St	ate	Ν	o. 3	620059	900	8		

CASING TERS CUT	1Η (m)	SRAPHIC LOG	AGE	=	DEPARTM	ENT OF MINES SOUTH AUSTRALIA
CASI WATER	DEP	GRA LC	Ă	5	DEPTH m	DESCRIPTION
152mm casing to 148m.	3) Sometiment of the state of t			A CONTRACTOR OF THE PARTY OF TH	104.07 108	94-96 m as above 20% Shell fragments up to 1 cm. 96-96 m 30% bryozoal fragments up to 5 mm with disseminated specks of glauconite. 98-100 m as for 94-96 with 5% black stint fragments up to 3 mm. 100-102 m stiff marl with 20% bryozoal fragments up to 5 mm. 102-104 m orange brown plastic marl with 5% translucent subrounded glz grains up to 2 mm 5% bryozoal fragments with 2% light green specks of glauconite and abundant fragments for the organism and 15% glz to 10 mm. LUTITE stiff dark brown to black in colour with abundant minute mica flakes. Occasional bryozoal fragments and specks of glauconite. Very sine transluent quartz grains (up to 1 mm) infilling irregular stringers in lutite (bioturbation and for mudcracks.) LUTITIC ARENITE silly with quartz grains, milky, transluent clear up to 3 mm (av. 1-2 mm) subangular to subrounded Brits fragments common with occasional bryozoal fragments 30% blebs of dark brown stiff lutite. 110-112 m as above with 45% lutite 110-112 m as above with 45% lutite 110-114 m 15% lutite, rare flint fragments siglauconite grains grains 0.5-15 mm av diam 112 30 m. 114-116 m 5% pyrite, 5% bryozoal fragments, 30% lutit
	Barehal	e Sta	:t e	N	. <i>362005</i> 9	908 Date: Sheet 5 of 10

	CASING	WATERS CUT	WATER LEVEL	ОЕРІН (ш)	CORE	GRAPHIC LOG	AGE	וואס	DEI	DEPARTV	DESCRIPTION
Ι,	П	*	3	- 11 5 _	Ц		_		from	10	DESCRIPTION
					9						116-118 m. of grains as above, up to 2mm av. size 0.5-1.0 10% off white bryozoal fragments, 20% dark brown lutite. with rare grains of glauconite and pyrite
		-			-				118	134	117.0-117.34 (Tube) gtzgrains 0.1-0.2mm subrounded 10% dark brown silt 5% mica flakes to 0.3mm. ARENACEOUS LUTITE moderately stiff dark brown Tutite with abundant minute mica flakes 25%
				/20-							very fine quartz arenite with translucent grains 0.1-0.2 mm.
										•	122.05-122.27m (Tube) ARENITE as above with
								d.I			10% mica flakes up to Imm.
	7			25-			NE	6800			
	70 1481					=	EOCE				127.00-127.30 m (Tube) ARENITE 1. fine (0.1-0.2) 10% dark brown lutite in fine horizontal laminations up to 3 mm thick some shallow 127.40 m (Shoe of Tube) 40% v. fine arenite as above
	buis			-						:	with significant silt fraction 5% black lightic flakes.
	mm co			/ 30 -				GHT			
	757				,			KNI		•	
					ŀ						
				1 3 5			_		134	/ 36	LUTITIC ARENITE 60% quartz arenite as for 108 - 116m with 40% lutite as for 118-134 m.
			-				-		136	150	ARENACEOUS LUTITE as for 118-134 m.
				ساسياسا						•	
				ببيلينيان					·	:	
		1	8	oreho	ole	Stat	e-	No	. 36	520059	908 Shee: 6 of 10 Shee: 6

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ł	SING	SS CL	· LEV	н (т	ž	RAPHIC LOG.	SE SE	 =		Pri VK HA	1017 OF MILES — 300111 AO.		•	
	A) DE	/A TEE	WATER	DEPT		GRA	٨	N N	_	H (m) .	• • • •	DESCRIPTION		
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	77.00			1 1	ŀ					•				
	1520			հակափա		-					142.00 - 142.30 m AREN. 141 te laminations 5 mm, some with wo quartz up to 3 mm. 142-144 m as above will up to 0.2 mm.	ITE as a bove v. with black lighth od texture. Rar Some lightic flath minor dark li	fine with occasional a fragments up to ce pellets of milky kes black a shiny gnitic fragments	
				, . Juniliu							ορ 10 0 2 mm.	•		
				Juni						` • •	143.50 m (BIT SAMPLE)			
				145		- :::					fine grained aren			
				.thum!		\equiv					rounded quartz	pebble (cm lon	g present.	
١				ميا	.]					•		
				mhun	ŀ				·		144-150 m as for 11	18 -134 m with	40% very fine arenite	
	41										•		•	
				11111	ŀ		1						•	
ļ				ساسر		. : <i>:</i> . -						•		
				गाग	-	=	-						•	
				150 Ameliankantan funtanda di				GROUP	150	<i> 58</i>	LUTITIC ARENITE grains, some iron to rounded up dark brown sil	translucent cle stained dark b to 3mm (av. dia lt and lutite	ar & milky quartz rown, subahgular m 10-20 mm) 10%	
		>						NE		_			s of lutite, some	lignitic woody textures
.						mparti	-	=	FOCE				153-154 m - 40% dark b	rown lutite gtz. diame
	212 m			/5 5			4	47			154-158 arenite as and interbeds lutite at depth	of stiff dark bri	diam 0.5-10 mm own micaceous 00,157.50 m	
	2 75			hulm	i i i i i i i i i i i i i i i i i i i	-			KNIGH					
	11/5					<u> </u>		*				•		
	500 6				lundi.		·. 7. ·				j	•		
	mm					alun		\equiv	1		158	162		stiff dark p
	201				Luni		\equiv		.			118-134 m with 15%	very fine qual	tz arenite.
•				1] ,			-		
١				160-	-					,	,		•	
				hunh	ŀ	\equiv					BIT SAMPLE 161.00 m	as above, 30%	arenite.	
ļ				Talar			11/1:					, -		
				mfantantant					162	163	LUTITIC ARENITE (B)	t Samples) qu	artz grenite as	
									163	170	L door will by size	0.3-0.5 mm at	162m. increasing to rounded publics up to 1.5 cm	
				Luden	-						ARENACEOUS LUTITE	95 for 118-124 w	•	
-	П			165	1		Ļ			-	decreasing to 10%	, arios 170 m.		
}			(Boreho	le	Stat	е	No	362	00590	18	Drn:	Sheet 7 of 10	
Ĺ												100.6.	Sole LOIDEL NO.	

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	CAS	WAJERS	WATER LEV	DEPTH	GRAPHIC LO'G	AC	UNHT	DEPTH (m) from to	DESC	CRIPTION		
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				170				170 174	ARENITE very fine gra	ained quar	tz arenite d	rs above
٠				1					with abundant finely di	vided mica	flakes (Som	e up to
				mili				,	Grain size up to 0.5m	m with av	0.1-0.2 mm	(mm)
l									silky dark brown luti	ité 2% fin	e dark colo	ured
				41111	=				fragments (lignitic)			J. J.
				بسلند						•	•	
		ŀ	:			1		174 201	LUTITE as for 118-1	71	19°	
				/75-11 //75-11 ///////////////////////////////////					LUTITE as for 118-1.	94 hg. W17h	10% very f.	ine. arenite.
	'2 m											_
	2						100		,			
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	12/10			180	=	=	9		177.50 (BIT SAMPLE) /19	nitic dank	brown lian	itic
١	Ca					F		·	177.50 (BIT SAMPLE) lig stiff with pyritic	odour.		•/
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	•		E	Borehol	e Stat	e	Νo	3620059	108	Drn: Date:	Sheet 8 of Bore Folder No.	10
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							=		DE	PARTA	MENT OF MINES — SOUTH AUSTRALIA	
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			•] 						
			195									
	.		1000	-				•			196-198 m. as above 30% very fine arenite.	
-			1		- , • ; • -						130 130 m. 43 doore 30% very fine brenije.	
										•		
72 11			-					·			100.05 (0.9/ / //	
6 2											198.25 m (BIT SAMPLE) 60% lutite as above, 40% poorly sorted arenite/rudite up to 3.5 mm. diam. Milky and	
64,			200					٠			translucent grains (15%) - 2.0 mm diam, 25% 0.3-0.5	
COS			200				Group				, -70 - 2 0 - 2 ₁₀	
1111			, all	+		<u>.</u>	3	201-	. ;	2/5 [°]	LUTITIC ARENITE quartz grains subrounded	
120	:		in line								up to 5 mm av 0.5-10 mm will - 1 /- /	
						¥		!			lutite and 1% black lignitic fragments up to I mm	
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			205	05								
							1				206 - 209 m. lutitic arenite as above, grain size up	
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							K					
			70	ulumlum lum	· · · · · ·			-		,		
					:						209-211 m as above, 40% lutite, arenite finer grained	
		-		2/0-	200	:						•
			- 11					-				
			7								211-212 m. as for 201-206 m.	
E											212-215 m as for 209-211 m.	
22.25			 h						•			
8												
27.22		ļ.	1,111							*		
凹	<u>L</u>	<u> </u>	L <i>215</i> =	Ц	····:		<u></u>				E Shee: 9 of 10.	
			poreho	oļe	Stat	e 	Nο	. 362	20	059	308.	

. 0	LD.	EVEL	(m)	<u>.</u>				DEPARTM	IENT OF MINES — SOUTH AUSTRALIA
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Ħ					SENE	10			av. 0.1-0.3 mm with 1% lignitic fragments up to
		1	7111		OCE	v			mm.
			 	===	W	Kaigh			216 - 218 m. as above with 5% arenite.
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APPENDIX B

Detailed Drilling Procedures

DETAILED DRILLING PROCEDURES

Kraft Foods Production Bore - Permit B248

The hole was drilled to 16.2m using a 12½" bit and 203 mm diameter casing driven hard to that depth. A 7 ½ bit was used to deepen the hole into the Knight Group to a depth of 117.9m. 152mm casing was then installed from ground level to 116.8m and pressure cemented to surface. A 5½" blade bit was inserted inside the 152mm casing and, after drilling out the cement plug, continued on to the final depth of 22lm. 127 mm casing was installed from 107.9m to 204.2m with a 127mm telescopic Johnson stainless steel screen from 204.2m to 216.4m. The top 6.1m of screen had an aperture of 0.457mm (0.018 inch) with the bottom 6.1 m an aperture of 0.508mm (0.020 inch). The bore was developed by alternate jetting and airlifting for 16 hours.

Mines Dept. Observation Bore GAM75 - Permit B262

A 203mm diameter hole was drilled and cased to a depth of 32m. The bore was drilled open hole (203mm) to the top of the upper black lutite of the Knight Group. Drilling mud was then placed in the hole. The 203mm casing was run to a depth of 66m with drilling continuing into the Knight Group confined aquifer open hole with mud circulation to 150m. Casing of diameter 152 mm was run from ground level to 148m and then pressure cemented to surface.

The cement plug was drilled out and the 152mm open hole continued to 163m. At this stage problems were encountered with collapse of the hole. On several occasions, the hole collapsed back 20m overnight above the depth. This problem was alleviated by circulating mud for 24 hours and running 127mm casing to stabilize the hole at a depth of 168m. The 127mm hole was continued to 180m with casing following close behind the bit to allow accurate sampling.

With the hole at 181m, the top section of the derrick on the cable tool rig was badly bent while attempts were made to remove the 127mm casing. Several attempts were made to free the casing by jacking and driving. The hole was deepened to 187m with the casing driven to 185.50m and, unsuccessful attempts were made to free the casing. The open hole was continued to the final depth of 218m. The drilling mud was circulated continuously to maintain the open hole until the sandscreen arrived.

The 127mm telescopic sandscreen with 0.635mm (0.025 inch) apertures was installed from 212.06m to 216.18m with 102mm casing extending from the top of the screen to 141.83m. The 127mm casing was finally jacked and removed and a rubber banded seal-piece fitted between the 102mm and 152mm casing. The bore was then developed by surging and bailing for 30 hours.

APPENDIX C

Full Chemical Analyses of Water Samples

KRAFT PRODUCTION BORE
Milligrams per Litre

∳	-iv us/	nduct rity 'cm 25°C	Total Dissolved Solids (calculated)	pH	Ca	Mg	Na	K	HCO ₃	so ₄	C1	NO ₃	Fe	PO ₄	В	Total Hard- ness CaCO ₃).	Total Alkal- inity CaCO ₃
PUMPING Start of		1044	577	7.8	83	26	99	6	374	19	154	7	0.37			314	306	306
Stage I t	est.	1077		7.0		20	99	U	214	13	174		0,71		•	J14	,00	7 00 .
End of St	age	1064	590	7.5	8 8	26	.99	6	401	19	154	1	0.02			327	327	328
Start of 72hr test		985	516	8.4	63	25	101	6	320	-	154	3.	0.03	0.02	0.14	260	260	274
24 hrs		1081	57 9	7.8	85	26	101	6	394	12	153	3	0.04	0.18	0.16	319	319	323
48 hrs	ŕ	1081	586	7.7	87	26	100	6	401	16	153	1	0.01	0.18	0.16	324	324	3 28 7
72 hrs		1083	580	7.6	87	26	101	.7	381	13	155	4	0.05	0.18	0.15	3 24	312	312

Milli-equivalents per Litre

PUMPING Start Stage I		4.1	2.1 4.3 0.2	6.1	0.4 4.3	0.1	
End Stage III		4.4	2.1.4.3 0.2	6.6	0.4 4.3	0	
Start of 72 hr test		3.1	2.1 4.4 0.2	5.3	- 4.3	0.1	
24 hours	, ,	4.2	2.1 4.4 0.2	6.5	0.2 4.3	0.1	
48 hours	•	4.3	2.1 4.3 0.2	6.6	0.3 4.3	0	•
72 hours	,	4.3	2.1 4.4 0.2	6.2	0.3 4.4	0.1	
		•	•				

GAM 75
Milligrams per Litre

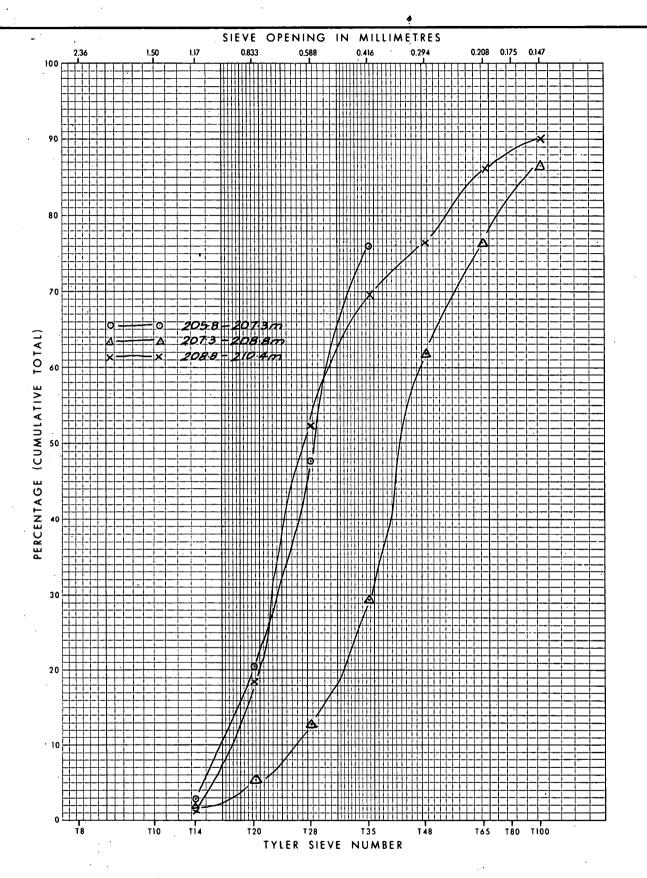
	Conduct -ivity us/cm at 25 °C	Total Dissolved Solids (cal- culated)	. - рН	Ca	Mg	Na	K	HCO3	so ₄	C1	NO ₃	Fe	PO ₄	sio ₂	В	Total Hard- ness CaCO ₃	, n	Total Alkal- initya CaCO3
DEPTH (Gambier Limestone)			, ·							. •		,					
6.5m 21.0r 41.0m 61.0r 81.0r 101.0m	836 919 1194 1194 1265	409 458 592 598 614 584	7.4 7.3 7.6 7.6 7.6 7.3	85 94 111 112 116 108	10 12 20 19 20 17	52 60 88 90 92 87	1 2 2 3 5	260 310 427 427 444 394	14 12 9 9 13	81 98 143 149 149 137	38 27 9 6 3 25	0.01 1.30 0.36 0.44	0.02 0.04 0.03 0.04 0.01 0.03	13 30 28 33	•	253 284 359 358 372 340	213 254 350 3 50 3 64 323	213 254 350 350 364 323
(Knight G	roup) 1556	595	7.7	78	30	113	7	3 81	23	154	4					3 18	312	312

Milli-equivalents per Litre

DEPTH			
6.5m 21.0m 41.0m 61.0m 81.0m 101.0m 130.0m	4.2 0.8 2.3 0 4.3 4.7 1.0 2.6 0.1 5.1 5.5 1.6 3.8 0.1 7.0 5.6 1.6 3.9 0.1 7.0 5.8 1.6 4.0 0.1 7.3 5.4 1.4 3.8 0.1 6.5 3.9 2.5 4.9 0.2 6.2	0.3 2.3 0.6 0 0 0.4 0.3 2.8 0.4 0 0 0.5 0.2 4.0 0.1 0 0 1.1 0.2 4.2 0.1 0 0 1.0 0.3 4.2 0 0 0 0 1.2 0.2 3.9 0.4 0 0 0.7 0.5 4.3 0.1	

APPENDIX D

Grain Size Analyses



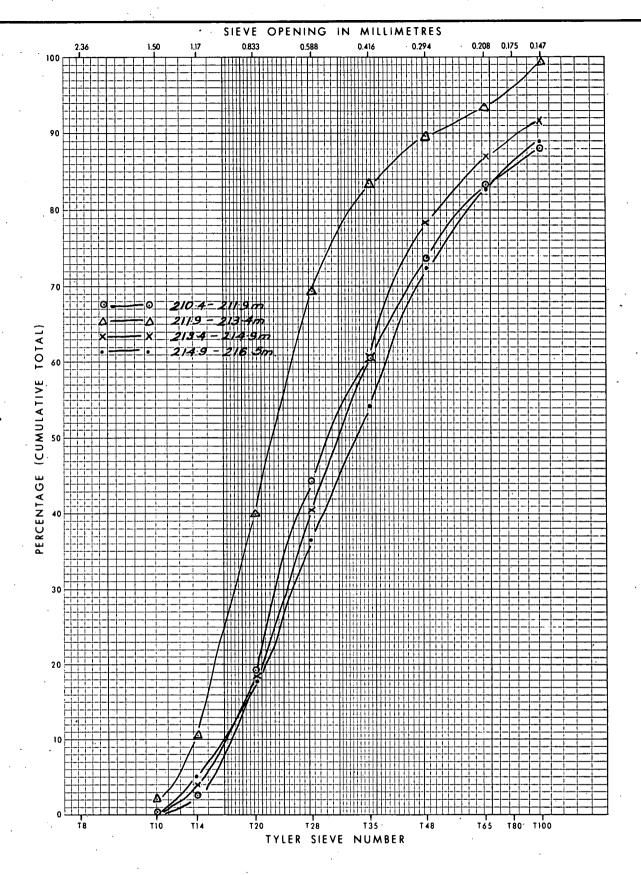
INTERVAL 204 3 m TO 210 4 m

BOREHOLE STATE No. 362005909

SCREEN RECOMMENDED O 457mm (0018")

BOREHOLE IDENTIFYING No... J.C.54.....

HYDROGEOLOGY SECTION	DEPARTMENT OF MINES - SOUTH AUSTRALIA	DM. 748/74
Compiled: S. R. Bornett.	SCREEN SIZE ANALYSIS	Date:
Drn: G.J. 7.	KRAFT FOODS MIL-LEL	Drg.No:
Ckd:	PRODUCTION BORE JC 54	S12056



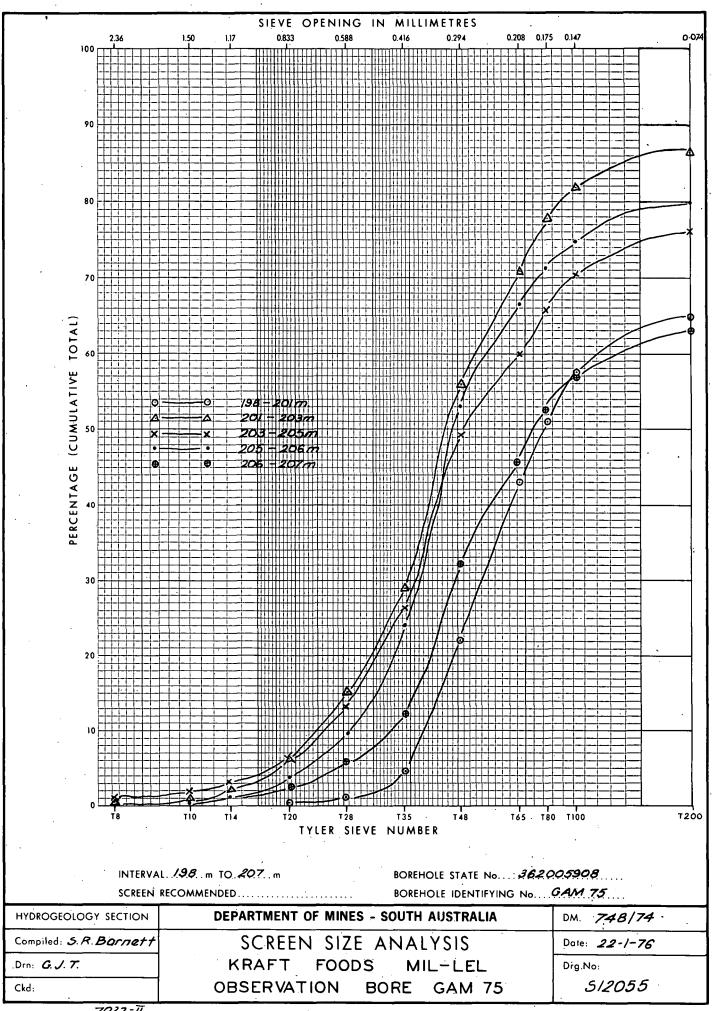
INTERVAL 210:4 m TO 216:5 m

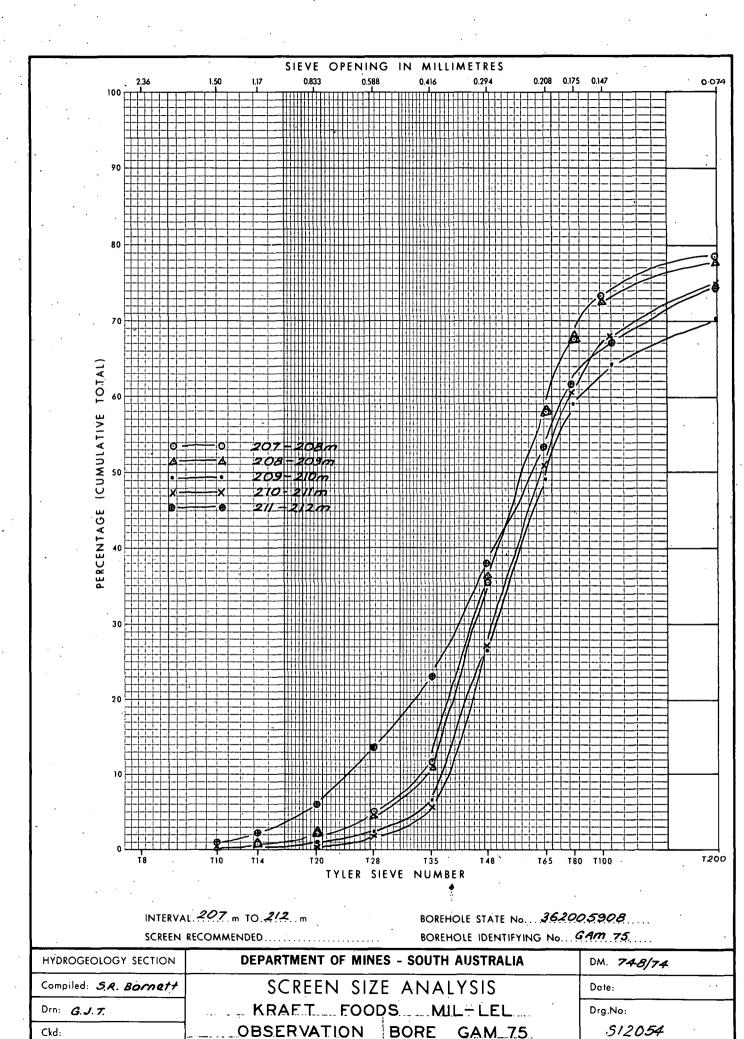
BOREHOLE STATE No. 362005909

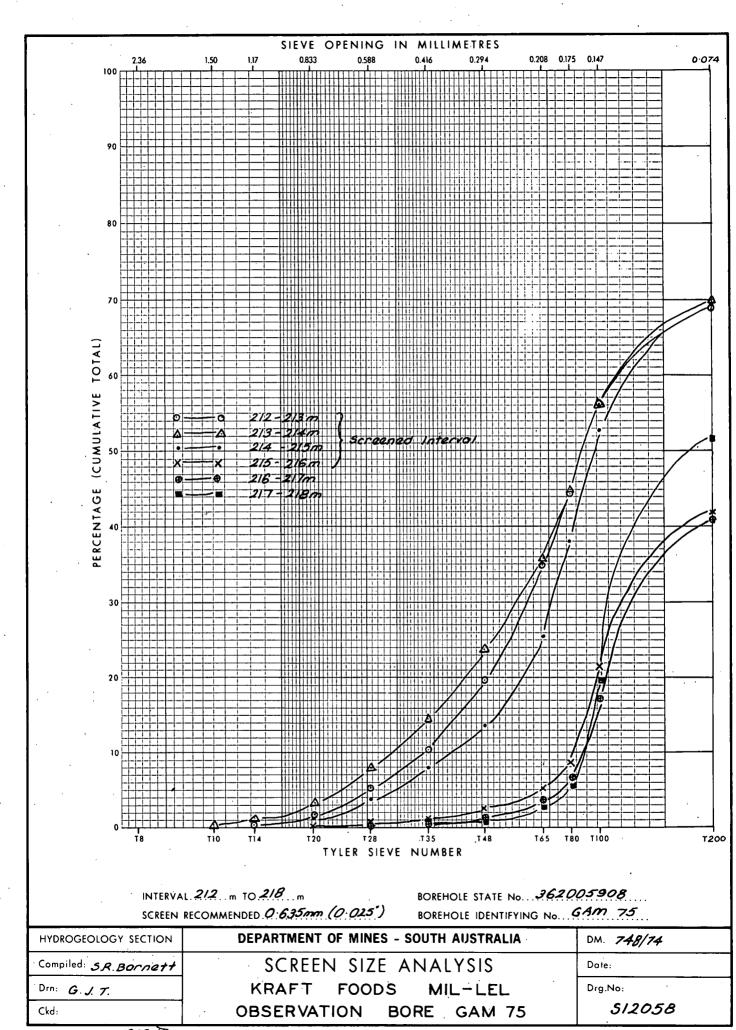
SCREEN RECOMMENDED O 508mm (0.020)

BOREHOLE IDENTIFYING No. JC54.....

HYDROGEOLOGY SECTION	DEPARTMENT OF MINES - SOUTH AUSTRALIA	DM. 748/74
Compiled: 5.R. Barnett	SCREEN SIZE ANALYSIS	Date:
Drn: <i>G.J.T.</i>	KRAFT FOODS MIL-LEL	Drg.No:
Ckd:	PRODUCTION BORE JC 54	512057







APPENDIX E

Safe Yield Calculations

SAFE YIELD CALCULATIONS

(1) Walton's Method

Walton (1962) gives the formula

$$S_L = \frac{Q}{7.48 \text{ Ao Vc}}$$
 for determining optimum

pumping rates and screen lengths for bores,

where $S_{\tau} = \text{screen length (feet)}$

Q = discharge (gals/min)

Ao = effective open area per foot length of screen (square feet)

Vc = optimum screen entrance velocity (feet/min)

Vc is derived from Table 5.1 in Walton (1962), which relates it to the aquifer permeability. From the 72 hour aquifer test, an average transmissivity of 410 m 3 /day/m was calculated, and assuming an aquifer thickness of 12m, the aquifer permeability is 34 m/day (840 gals/day/sq.ft.) with a corresponding Vc = 4 ft/min.

The screen installed was a 5 inch Johnson telescopic screen, 40 feet long with 0.015 inch aperture for the upper 20 ft. and 0.020 inch aperture for the lower 20 ft.

(a) 0.015 inch aperture screen has an open area of 0.18 sq. feet per foot of screen length (Johnson, 1966; p 194). Walton (1970) considers that, on average, 50% of the open area of a screen is blocked by aquifer material. Hence the effective open area, Ao = 0.09 ft²/ft.

(b) 0.020 inch aperture screen has open area of 0.23 sq.feet per foot of screen therefore Ao = 0.115 ft²/ft

$$Q = 7.48 \times 20 \times 0.115 \times 4$$

= 68.8 gals/min

= 5.2 litres/sec

The total safe pumping rate = 4.1 + 5.2= 9.3 litres/sec

(2) Johnson's Method

Johnson (1966) gives a Table XXV (p.194) from which the transmitting capacity of a screen at the recommended entrance velocity of 0.1 feet/sec can be calculated by multiplying the open area per foot of screen in square inches by a factor of 0.31.

(a) 0.015 inch aperture screen has an open area of 25.5 sq.ins. per foot of screen.

> Therefore the transmitting capacity = 25.5×0.31 7.91 gals/min per foot of screen. For total length of screen -

> > 7.91 x 20 = 158.1 gals/min = 12.0 litres/sec

(b) 0.020 inch aperture screen - open area of 33 sq. ins. per foot of screen.

Therefore 330 \times 0.31 \times 20

= 204.6 gals/min for Total length

= 15.5 litres/sec

= 12.0 + 15.5

Total safe pumping rate

= 27.5 litres/sec

The long term safe pumping rate for a particular pump setting can be calculated using the following formula:

 $Q_s = Q \times \frac{S_a}{S_{ex}}$

where

 $Q_c = long term safe pumping rate$

0 = test pump rate

S = available drawdown

 S_{ex} = extrapolated test drawdown for t = 100,000 mins.

Using the pumping rate for the 72 hour test of 11.75 litres/sec, the extrapolated drawdown at t = 100,000 mins is 7.75m. With the present pump setting at 33m, the available drawdown from the static water level of 21.5m is 11.5m and the long term safe yield becomes:- $Q_{S} = 11.75$

$Q_s = 17.4 \text{ litres/sec}$

If the pump intake is lowered to 40m; Qs becomes 28 litres/sec.

APPENDIX F

Calculations of Drawdowns & Parameters

Calculation of the incremental drawdown $S_2(t)-F_1(t)$ (Stage 2)

Calculat	ion of the incre	mental drawdown	$S_2(t)-F_1(t)$ (Stage	2)
t	S ₂ (t)	F ₁ (t)	S ₂ (t)-F ₁ (t)	t-t ₁
101	5.27	3.08	2.19	1 .
102	5.32	3.08	2.24	2
103	5.37	3.08	2.29	3
104	5.38	3.08	2.30	4
105	5.40	3.08	2.32	5
106	5.41	3.09	2.32	6
107	5.45	3.09	2.36	7
108	5.46	3.09	2.37	8
109	5.48	3.09	2.39	9
110	5•49	3.09	2.40	10
. 111	5.52	3.09	2.43	11
112	5.52	3.09	2.43	12
113	5.54	3.09	2.45	13
114	5.55	3.09	2.46	14
115	5.54	3.09	2.45	15
116	5.56	3.09	2.47	16
117	5.56	3.09	2.47	17
118	5.58	3.09	2.49	18`
119	5.58	3.09	2.49	19
120	5.59	3.10	2.49	20
121	5.58	3.10	2.48	21
122	5.59	3.10	2.49	22
123	5.58	3.10	2.48	23
124	5.59	3.10	2.49	24
125	5.60	3.10	2.50	25
126	5.59	3.10	2.49	, 26
127	5.59	3.10	2.49	27
128	5.61	3.10	2.51	28 .
129	5.61	3.10	2.51	29
130	5.62	3.11	2.51	30
135	5.64	3.11	2.53	35
140	5.65	3.11	2.54	40
145	5.68	3.11	2.57	45
150	5.68	3.12	2.56	50
155	5.70	3.13	2.57	55
160	5.69	3 • 14.	2.55	60
165	5.70	3.14	2.56	65
170	5.69	3.15	2.54	70
175	5.73	3.15	2.58	75
180	5,73	3.16	2.57	80
185	5.73	3.16	2.57	85
190	5.73	3.17	2.56	90
195	5.75	3.17	2.58	95 .
200	5.65	3.18	2.47	100
<u>!</u>	1	1		

In the above table t is the time in minutes since the start of the test.

Values of column 3 (which are obtained from the extrapolated curve for Stage 1) subtracted from those of column 2 (which are the primary drawdown data for Stage 2) give the values of $S_2(t)-F_1(t)$ in column 4.

The values of column 4 plotted against $log(t-t_1)$ of column 5 result in $F_2(t-t_1)$ of figure 3.

TABLE 2 Calculation of the incremental drawdown S_3 - S_2 (Stage 3)

t	F ₁ (t)	(t-t ₁)	F ₂ (t-t ₁)	$F_1(t)+F_2(t-t_1)$ $= S_2$	s ₃ (t)	s ₃ -s ₂	t-t ₂
201	3.18	101	2.60	5.78	7.41	1.63	1
202	3.18	102	2.60	5.78	7.45	1.67	2
203	3.18	103	2.60	5.78	7.48	1.70	3
204	3.18	104	2.60	5.78	7.50	1.72	4.
205	3.18	105	2.60	5.78	7.50	1.72	5
206	3.18	106	2.60	5.78	7.50	1.72	6
207	3.18	107	2.60	5.78	7.53	1.75	7
208	3.18	108	2.60	5.78	7.54	1.76	8
209	3.18	109	2.60	5.78	7.55	1.77	ا و ا
210	3.19	110 .	2.60	5.79	7.55	1.76	10
211	3.19	111	2.60	5.79	7.56	1.77	11
212	3.19	. 112	2.60	5.79	7.57	1.78	12
213	3.19	113	2.60	5.79	7.57	1.78	13
214	3.19	114	2.60	5.79	7.58	1.79	14
215	3.19	115	2.60	5.79	7.58	1.79	15
216	3.19	116	2.60	5.79	7.57	1.78	16
217	3.19	117	2.60	5.79	7.58	1.79	17
218	3.19	118	2.60	, 5•79	7.59	1.80	18
219	3.19	119	2,60	5.79	7.58	1.79	19
220	3.19	120	2,60	5.79	7.62	1.83	20
221	3.19	121	2.60	5.79	7.60	1.81	21
222	3.19	122	2,60	₹5•79	7.60	1.81	22
223	3.19	123	2.60	5.79	7.63	1.84	23
224	3.19	124	2.60	5.79	7.63	1.84	24
225	3.20	125	2.60	5.80	7.63	1.83	25
226	3.20	126	2.61	5.81	7.62	1.81	26
227	3.20	127	2.61	5.81	7.64	1.73	27
228	3.20	. 128	2.61	5.81	7.65	1.84	28
229	3.20	129	2.61	5.81	7.63	1.82	29
230	3.20	130	2.61	5.81	7.64	1.83	30
235	3.20	125	. 2.61	5.81	7.66	1.85	35
240 .	3.20	140	2.61	5.81	7.67	1.86	40
245	3.20	145 ·	2.61	5.81	7.68	- 1.87	45
250	3.20	150	2.61	5.81	7.69	1.88	50
255	3.20	155	2.61	5.81	7.70	1.89	55
260	3/21	160	2.62	5.83	7.71	1.88	60
265	3.21	165	2.62	5.83	7.72	1.89	65
270	3.21	170	6.62	5.83	7.71	1.38	70
275	3.21	175	2.63	5.84	7.75	1.91	75
280	3.21	180	2.63	5.84	7.77	1.93	
285	3.21	185	2.64	5.85	7.77	1.92	85
290	3.22	190	2.64	5.86	7.79	1.93	90
295	3.22	195	2.65	5.87	7.79	1.92	95
300	3.22	200	2.65	5.87			100
	<u> </u>						

Addition of columns 2 and 4 give the values in column 5 (columns 2 and 4 from extrapolated curves for Stages 1 and 2 respectively). Values of column 6 (primary drawdown data Stage 3) minus those of column 5 gives values of $S_3 - S_2$ in column 7.

The values of column 7 plotted against $log(t-t_2)$ of column 8 results in $F_2(t-t_2)$ of figure 3.

STAGE I (Fig.5)

 $Q_1 = 0.402m^3/min$ Intercept = 2.41 Slope = 0.35 Equation of line for Stage I is:- $F_1(t) = S_1(t) = (a + b \log t) Q_1 + CQ_1^2$ Slope = bQ = 0.35 therefore b=0.87 and aQ₁ + CQ₁² = 2.41 Hence a + 0.402c = 6.00

STAGE II

 $Q_2 = 0.669 \text{ m}^3/\text{min}$ Intercept = 2.25 Slope = 0.19 Equation of line is:- $F_2(t-t_1) = S_2(t)-S_1(t) = (Q_2-Q_1) \text{ (a+b log } (t-t_1))+C(Q_2^2-Q_1^2)$ Slope = b $(Q_2-Q_1) = 0.19$ and hence b= 0.71 and $a(Q_2-Q_1) + c(Q_2^2-Q_1^2) = 2.25$ or a + 1.071c = 8.43

STAGE III

 $Q_3 = 0.839 \text{ m}^3/\text{min}$ Intercept = 1.60 Slope = 0.16 Equation of line is:- $F_3(t-t_2) = S_3(t) - S_2(t) = (Q_3-Q_2) \text{ (a+b log } (t-t_2)) + C(Q_3^2-Q_2^2)$ Slope = b $(Q_3-Q_2) = 0.16$ and hence b + 0.94 and $a(Q_3-Q_2) + C(Q_3^2-Q_2^2) = 1.60$ or a + 1.500c = 9.40

