DEPARTMENT OF MINES SOUTH AUSTRALIA

GEOLOGICAL SURVEY ENGINEERING DIVISION

BEACHPORT TOWN WATER SUPPLY FLOW TESTING OF BORE NO. 3

COMPLETION REPORT AND RECOMMENDATIONS

by

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> Rept.Bk.No.75/108 G.S. No. 5641 Hyd. No. 2694 DM. No. 1500A/70

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BEACHPORT TOWN WATER SUPPLY BORE NO. 3 FLOW TEST RESULTS AND RECOMMENDATIONS

ABSTRACT

The Beachport Town Water Supply No. 3 was flow-tested using a series of orifice plates. The testing programme consisted of a main test and five stages in a flow recession test. The orifice plates were used not to measure flow rate, but to ensure a constant flow rate during each stage.

The transmissivity of the Tartwaup Formation aquifer was determined to be 307 m²/day/m and the safe discharge rate is 16 litres/second or 12 700 gallons/hour.

INTRODUCTION

The Beachport Town Water Supply Bore No. 2, drilled in 1969 was the first bore at Beachport to exploit the uppermost Knight Formation aquifer for town water supply purposes. This bore has an unsatisfactory yield because of problems associated with developing the screen and it was considered that the most suitable method of improving the town's water supply was to drill an additional bore.

The Beachport Town Water Supply Bore No. 3 was drilled to a depth of 130 metres by means of a cable tool drilling plant and was completed to a depth of 357 metres with a Mayhew 1000 rotary drilling plant on 10.12.73. The location of the bore is shown in Figure 1.

This report presents an analysis of the multistage testing programme carried out during August, 1974 and contains recommendations as to maximum flow rate of the bore.

CONSTRUCTION DETAILS

A 10 inch (250 mm) bore was drilled by a cable tool drilling plant to a depth of 130 metres. The bore was cased with 250 mm casing to a depth of 130 m through the lost circulation zone of cavernous limestone.

The bore was then deepened to 357 metres using Mayhew 1000 rotary drilling plant D.M. 187. An 8½ inch drilling bit was used. Six inch casing was run to a depth of 338.25 metres and pressure cemented to surface. A 5 inch wire sand screen, attached to 5 inch casing was set between 339.41 and 348.71 metres, the casing being attached to the 6 inch casing my means of a surescreen seal piece. A section of 5 inch and 4 inch blank casing was set from the bottom of the screen to 357 metres.

The details of the bore construction are shown in Figure 2.

Some problems were encountered in setting the screen in this bore because of bad hole conditions. When completed, the bore was jetted for approximately 12 hours until sand free.

SCREEN SELECTION

A sieve analysis was not performed on the bore because of the urgent necessity that it be completed at the earliest possible date. It was considered from previous experience of screening bores to the upper Knight Formation aquifer in the lower South East, that a uniform wire screen with 0.035 inch openings would be satisfactory. This, in fact, proved to be the case as the bore flows at a satisfactory rate of 16 litres per second and is sand free.

BOREHOLE GEOLOGY AND HYDROGEOLOGY

The sedimentary section penetrated in this bore is virtually identical to that encountered in Beachport T.W.S. Bore No. 2. For the sake of completeness, a description of the section is included in this report and is described in order of deposition.

Tartwaup Formation: 330 m to bottom Middle Eccene

This formation consists of sands, clay and sandy clays which are generally dark brown in colour but becoming pale grey toward the bottom of the bore. The sands are mainly medium to coarse grained, subrounded, poorly to moderately sorted and slightly to very clayey. The aquifer in which the bore is completed has a surprisingly high transmissivity although the samples suggest a lower value.

This aquifer is artesian over much of the coastal plain area of the lower South East and is an important source of non polluted groundwater. At Beachport T.W.S. Bore No. 3 the shut-in pressure is 23.5 p.s.i. which is equal to a potentiometric head of 16.50 metres.

Kongorong Sand: 276-330 m Middle Eocene

This unit consists predominantly of dark brown interbedded sands and clays. The sands are medium to coarse grained, subangular to subrounded, generally poorly sorted and clayey. The clays on the other hand are very sandy and throughout this unit there is only a relatively minor variation on the proportion of sand and clay between what is described as a sandstone or a clay. The Kongorong Sand is a confined aquifer of limited areal extent within the lower South East and is exploited for town water supply purposes in some areas.

Lacepede Formation: 266-276 m Upper Eccene

This formation consists of clay, varying from pale grey to khaki green in colour with abundant glauconite. It is slightly sandy and slightly calcareous in part. This unit is the confining bed above the Kongorong Sand.

Gambier Limestone: 2-267 m Upper Eccene - Lower Miccene

This formation is a marine transgressive unit and in this locality, the bore is considered to be Upper Eccene in age. The lower part of the Gambier Limestone consists mainly of marks and calculatities with numerous bands and nodules of flint. The section grades upward into porous calcarenite and limestone consisting almost entirely of bryozoal and shelly remains with abundant foraminifera and sandy quartz. Nodules and bands of flint are common throughout this part of the Gambier Limestone also.

The Gambier Limestone is for the most part an unconfined aquifer throughout the South East and is the most important source of groundwater.

A geological log compiled from cable tool sludge samples and rotary cuttings is shown in Appendix A. This log shows the sandstone aquifer to occur between 342 and 354 metres. The geophysical logs show the top of the aquifer at approximately 339 metres and that it consists of thinly interbedded sandy clays and clayey sands.

FLOW TESTING

1. Procedure

The testing programme adopted for the bore was a Flow Recession test followed by a main test. The main test was to have been a constant discharge test of 72 hours duration. However, because of the relative situations of bores No. 2 and No. 3, problems were encountered with flooding of the pump house over the No. 2 bore.

At the time of the testing programme, concreting was being carried out in the compound surrounding the pump house which is located in the bottom of a hollow area. No. 3 bore was located on an upper slope of the hollow and all water from it flowed immediately to the bottom of the hollow and flooded the pump house. Because of this, it was decided to conduct a main test of only 100 minutes duration.

A summary of the testing programme is given in Table 1 below.

TABLE 1

	•	•	
STEP	FLOW RATE	DURATION	RECOVERY
1	1 357 m ³ /day	32 mins	30 mins
2	1 074	32	. 30
3	750	32	30
4	575	30	30
5	294	30	***
main	1 125	100	30

For the testing programme, a series of orifice plates with corner tappings was used to ensure a constant discharge during each stage of the test. The flow pipe used for the orifice plates had an internal diameter of 6 inches. The orifice plate and pressure tubes arrangement is shown in Figure 9.

During preliminary experimental testing with the orifice plates, some difficulty was experienced in obtaining a satisfactory stable rise of water in the low pressure tube. This was most likely due to the fact that the flow pipe downstream from the orifice plate was not full with water.

It is essential that this pipe be filled for the orifice plate system to function satisfactorily. The flow rate from the bore was apparently insufficient to completely fill a 6 inch pipe. This problem could probably have been overcome by using some restriction further down in the downstream pipe.

For this reason, it was decided to use a conventional flowmeter in conjunction with the orifice plates which were used to ensure a constant discharge throughout each stage rather than as a means of measuring discharge. Preliminary testing with the orifice plates and flow meter at varying flow rates determined an approximate relationship between flow rate and height of water in the measuring tube. This enabled the appropriate orifice plate to be selected for each test and the desired flow rate for each step of the testing programme to be attained rapidly at its commencement.

2. Analysis

The time-drawdown curves of each test are shown in figures 3 and 4 and the variations in flow rate with time are shown in figures 5 and 6. It can be seen that despite efforts to maintain a constant discharge throughout each stage, this was not achieved because of surging in the bore which no amount of careful manipulation of the gate valve could eliminate. The average flow rates have been chosen for the purpose of the analysing of the data.

1. Step Drawdown Tests

The step drawdown tests are used to determine a relationship between time and drawdown for various pumping rates. This is to enable predictions to be made of drawdowns to be expected for various pumping or flow rates.

This relationship is expressed by the equation: $s = aQ + bQ log_{10}t + cQ^2$

or
$$s/Q = a + b \log_{10} t + cQ$$

therefore a plot of $^{s}/Q$ vs. Q should give a straight line of slope $^{t}c^{t}$ and an intercept of a + b $\log_{10}t$. For the purposes of this plot, the drawdown at the 10 minute mark of all tests was used in the plot of $^{s}/Q$ vs. Q. Because $\log_{10}t = 1$ when t = 10 minutes, the intercept on the graph becomes simply $^{t}a + b^{t}$.

Table 2 below, gives the appropriate values of draw-down, flow rate, specific capacity (Q/s) and S/Q for all the tests.

TABLE 2

STEP	AVERAGE lit/sec	FLOW ₃ RATE m ³ /min	DRAWDOWN (10 min)	Q/s lit./sec/m	s/Q (20 min) min.m
1	15.74	0.9424	13.55	1.138	14.38
2	12.46	0.7459	10.18	1.191	13.65
3	8.70	0.5209	6.46	1.130	12.40
4	6.67	0.3993	4.70	1.358	11.77
5	3.41	0.2042	1.97	1.386	9.65
main	13.05	0.7813	10.68	1.126	13.67

The plot of ^S/Q vs. Q is shown in Figure 7. It can be seen that the data for all tests fit quite well on a straight line with the exception of step No. 5. The reason that step 5 does not fit the line is obscure but may be due to the low flow rate (3.41 litres/second) which possibly did not allow full pipe flow and placed physical limitations on the measuring equipment.

The straight line plot gives a slope of 4.77 min² metre⁺⁵ with an intercept of 9.9. These are the values of (c' and 'a + b' respectively in the equation:

$$s/Q = a + b \log_{10} t + cQ$$

 $a + b = 9.9$
 $c = 4.77$

The value of 'b' in the above equation is determined from the semilogarithmic time/drawdown plot of the main test shown in Figure 3. From this test:

now a + b = 9.90

where

a = 9.04

Therefore the drawdown equation can be written:

 $s_t = 9.0 Q + 0.86 \log_{10} t + 4.77 Q^2$

where t is in minutes and Q is in metres 3/minute.

This equation can be checked against the data from the main test. Consider when t = 10 minutes

$$S_{10} = 9 \times 0.78 \times 0.86 \times 4.77 \times 0.78^2$$

= 10.79 metres

The observed drawdown at 10 minutes was 10.68 metres when t = 100 minutes

$$s_{100} = 9.0 \times 0.78 \times 2 \times 0.86 \times 4.77 \times 0.78^2$$

- 11.67 metres

The observed drawdown at 100 minutes was 11.59 metres. It is quite probable that had the test been able to proceed for its scheduled 72 hours, even closer agreement would have been achieved

Table 3 below gives the expected drawdowns of the potentiometric head at the bore for various flow rates after periods of 100 minutes and 1 000 minutes. The drawdowns are also expressed as decreases in flowing pressure at the bore head in kilopascals.

FLOW OR PUMPING DRAWDOWN PRESSURE HEAD DRAWDOWN PRESSURE HEAD RATE(litre/sec) 100 mins DECLINE (kpa) 1000 mins DECLINE (kpa)

5 4.85 m 47.6 5.71 m 56.1

86.8

134.3

190.4

9.70

14.54

20.25

95.2

142.8

198.8

TABLE 3

8.84

13.68

19.39

b. Main Test

10

15

20

The drawdown and recovery curves are shown on Figure 3. The drawdown curve shows a stepwise pattern with an inexplicable increase in pressure at about the 20 minute stage of the test. Some surging was experienced throughout the test and the flow rate plot of Figure 6 attests to the difficulty in maintaining a constant flow rate. The only useful calculation that can be

made from this part of the test is a specific capacity of 1.126.

The recovery curve is much more satisfactory and a straight line solution for a value of transmissivity can be obtained by the Jacob method where

$$T = 0.183 \times Q$$

where T = transmissivity

Q = flow rate

s = recovery per log cycle of time

Using this equation

$$T = \frac{0.183 \times 1125}{0.67}$$
$$= 307.3 \text{ m}^3/\text{day/m}$$

This can be regarded as a reasonably accurate value as the aquifer was fully penetrated and the bore has been well developed. This value compares with a value of 270 m³/day/m obtained from an earlier test on bore No. 2.

SAFE DISCHARGE RATE

The safe discharge rate of the bore can be determined by means of the following equation.

$$Q_s = 7.48 \text{ A.V.S.}$$

from Walton (1970).

The safe discharge rate is that rate at which the bore can be pumped or allowed to flow over the long term without causing the migration of fine grained material from the aquifer to the screen. Adherence to the safe yield will ensure that the town water supply will always remain sand free and no blocking of the screen will occur.

Where Q = safe discharge rate of the bore

S = length of screen in feet

A = effective open area per foot of screen in square feet

V = optimum entrance velocity, in feet per minute.
For this bore

S = 30.50 feet

A = 53 square inches/ft of screen

= 0.37 square feet

Transmissivity = 307.3 m³/day/m

= $2.06 \times 10^4 \text{ gall/day/ft}$

Aquifer thickness = 34.11 ft

.. Coefficient of permeability = 6.04 x 10² gall/day/sq foot. From Table 5.1 in Walton 1970, the optimum water entrance velocity is 3 feet per minute for this permeability.

The safe discharge rate therefore, becomes:

 $Q_s = 7.48 \times 0.37 \times 3 \times 30.50$

= 253 U.S. gallons per minute

= 211 Imperial gallons per minute

= 12 700 gallons/hour

= 16 litres/second

It is considered that this value represents the maximum safe pumping limit to prevent fine grained aquifer material migrating toward and entering the bore.

It is considered inadvisable to pump bores 2 and 3 simultaneously for extended periods of time as a large degree of interference between the two would occur due to their proximity to each other.

CONCLUSIONS

- 1. The results of the flow testing indicate that the bore is satisfactorily developed and the safe discharge rate is 16 litres per second.
- 2. The bore recovered quite rapidly at the end of each flow test, enabling reliable predictions of pressure decline for various flow rates.
- 3. The transmissivity of the developed part of the aquifer is 307 m³/day/metre. This compares with a value of 270 m³/day/metre obtained from bore No. 2.
- 4. Despite the trouble taken to ensure constant flow rates, this was difficult to obtain. Experience has shown that some modifications are required to ensure a full pipe of water downstream from the orifice plate, if this system of flow testing is to be used successfully.

RECOMMENDATIONS

- 1. The discharge rate of the bore should be kept lower than
 16 litres per second to ensure that the water supply remains sand free.
- 2. Bores 2 and 3 should not be pumped simultaneously for extended periods of time to minimise the degree of interference between them.

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APPENDIX A
WATER ANALYSES
BEACHPORT T.W.S. BORE NO. 3

Approximate Total Salts Analyses

Analysis No.	Mg/1	Remarks
W5028/73	1070	Depth of bore 8 metres
		water cut at 6.5 m.
W5029/73	54400	Depth of bore 50 m
		water cut at 6.5 m.
W5507/73	615	Depth of bore 109.8 m
		water cut at 103.33 m.
W5508/73	700	First water cut at 103.33 m.
W5509/73	643	Final sample - tested by
		AMDEL.

The first four samalyses were done by an approximate method which gives the total salts within small limits of error.

WATER ANALYSIS REPORT

		·						
DATE COLLECTED DATE RECEIVED		DIFF*100. =	TOTALS AND BACATIONS ANIONS	NITRATE	BICARBONATE SULPHATE CHLORIDE	CATIONS CALCIUM MAGNESIUM SODIUM POTASSIUM ANIONS	١٥	SAMPLE NO. WE
' '	NAME - ADDRESS	1.0%	BALANCE (ME/L) (ME/L)	(NO3)	(HC03)	SEES SEES	HEMICAI	W5509-73
11.12.73	E W S S - BEACHPORT	,					CHEMICAL COMPOSITION	
			12.1 DIFF 11.8 SUM	<u>^</u>	401. 21. 171.	78. 148. 10.	MILLIGRAMS PER LITRE MG/L	
m'≺ş	HUNDRED - RIV SECTION - TOP		= .2 =23.9	'n	6.6 4.8	u u o u u a u	MILLIEQUIVS. PER LITRE MG/L	
COLLECTED BY -R. STREMPEL	RIVOLI BAY TOWN LOT	5	REACTION -pH TURBIDITY (JAC	SILICA (SIO2) BORON (B)	CARBONATE HARDNESS AS CACO3 NON-CARBONATE HARDNESS AS CA TOTAL ALKALINITY AS CACO3 FREE CARBON DIOXIDE (CO2)	TOTAL DISSOLVED SOLIDS A. BASED ON E.C. B. CALCULATED (HCO3=CO3 C. RESIDUE ON EVAP. AT	DERIVED AND OT CONDUCTIVITY (JOB NO. 2503-74
	WATER CUT - 339 m WATER LEVEL - SURFACE	L CATION RATIO (ME/L)	PH (JACKSON)	5	HARDNESS AS CACO3 ATE HARDNESS AS CACO3 LINITY AS CACO3 N DIOXIDE (CO2)	TAL DISSOLVED SOLIDS BASED ON E.C. CALCULATED (HCO3=CO3) RESIDUE ON EVAP. AT 180 DEG. C	DERIVED AND OTHER DATA CONDUCTIVITY (E.C.) MICRO-S/CM AT 25 DEG. C 1571.	03-74
	m URFACE	53.4%	7.6		269. 329.	643.	MILLIGRAMS PER LITRE	
					· 40 VO VV VO \$1	,	* ** **	H H H

APPENDIX B

TIME - DRAWDOWN READINGS

BEACHPORT T.W.S. BORE NO. 3

Main Flow Test:

Duration: 100 minutes

Initial Pressure: 23.5 p.s.i. Average Flow Rate: 1125 m³/day 3 inch orifice plate

T1me	Pressure	Pressure Decrease	Drawdown Potentiometric Head
(minutes)	(p.s.1.)		(metres)
		•	
1 2 3 4 5 6 7 8	-	-	-
2	- 0	14.6	10.25
3	8.9 8.9	14.6 14.6	10.25
4 E	8.5	15.0	10.53
ີ ເ		15.0	10.53
0	8.5 8.5	15.0	10.53
/	8.5	15.0	10.53
8 .	8.3	15.2	10.68
	8.3	15.2	10.68
10	8.2	15.3	10.75
12 14	8.2	15.3	10.75
16	8.5	15.0	10.53
18	-	-	•
20	8.9	14.6	10.25
22	8.9	14.6	10.25
24	8.5	15.0	10.53
26	8.5	15.0	10.53
28	8.5	15.0	10.53
30	8.5	15.0	10.53
35	8.1	15.0 15.4	10.82
40	7.9	15.6	10.96
45	7.9	15.6	10.96
50	7.9	15.6	10.96
55	7.7	15.8	11.10
60	7.6	15.9	11.17
65	7.7	15.8	11.10
7 0	7.7	15.8	11.10
75	7.5	16.0	11.24
80	7.5	16.0	11.24
85	7.2	16.3	11.45
90	7.1	16.4	11.52 11.52
95	7.1	16.4	11.52
100	7.0	16.5	11.03

At the completion of the main flow test the control valve was fully opened and the bore allowed to flow until a stabilised open flow pressure was attained. Main Recovery Test: Duration: 30 minutes

Stabilised Open Flow Pressure 3.7 p.s.1.

<u>Time</u>	<u>Pressure</u>	Pressure Increase	Potentiometric Head Recovery
0	3.7	17.3	12.15
i	21.0	17.3	12.15
\bar{z}	21.6	17.9	12.57
3	21.9	18.2	12.78
Ă	22.2	18.5	12.99
2 3 4 5 6 7	22.3	18.6	13.06
6	22.5	18.8	13.20
7 .	22.6	18.9	13.27
Q	22.6	18.9	13.27
8 9 10	22.7	19.0	13.34
9			
10	22.75	19.05	13.38
12	22.8	19.1	13.41
14	22.9	19.2	13.48
16	23.0	19.3	13.55
18	23.0	19.3	13.55
16 18 20	23.0	19.3	13.55
22	23.1	19.4	13.62
24	23.1	19.4	13.62
26	23.15	19.45	13.65
28	23.2	19.5	13.69
30	23.2	19.5	13.69

Stage 1

Duration: 32 minutes
Initial Pressure: 23.4 p.s.i.
Average Flow Rate: 1357 m³/day
3 inch orifice plate

<u>Time</u>	<u>Pressure</u>	Pressure Decrease	Drawdown Potentiometric Head
1	5.2		
2 3	5.2	18.2	12.78
3	5.1	18.3	12.85
4	5.0	18.4	12.92
4 5 6 7	4.9	18.5	12.99
6	4.8	18.6	13.06
ž	4.8	18.6	13.06
Ŕ	4.5	18.9	13.27
8 9 10 12	4.4	19.0	13.34
10	4.2	19.1	13.55
12	4.1	19.3	13.62
14	4.1	19.3	13.62
16	4.0	19.4	13.69
18	4.0	19.4	13.69
20	4.0	19.4	13.69
22	4.0	19.4	13.69
24	3.9	19.5	13.76
2 4 26	3.8	19.6	13.83
28	3.8	19.6	13.83
20 20	3.8	19.6	13.83
30 32	3.6 3.8	19.6	13.83

Stage 2

Duration: 32 minutes
Initial Pressure: 23.2 p.s.i.
Average Flow Rate: 1074 m³/day
3 inch orifice plate.

Time	Pressure	Pressure Decrease	Drawdown Potentiometric
			Head
3	· ·		• •
2	9.5	13.7	9.62
2 3 4 5 6	9.2	14.0	9.83
Ă	9.0	14.2	9.97
5	9.0	14.2	9.97
6	8.9	14.3	10.14
7	8.8	14.4	10.11
8	8.8	14.4	10.11
8 9 10 12	8.7	14.5	10. 18
10	8.7	14.5	10.18
12	8.7	14.5	10.18
14	8.6	14.6	10.25
16	8.6	14.6	10.25
18	8.5	14.7	10.32
20	8.5	14.7	10.32
22	8.5	14.7	10.32
24	8.5	14.7	10.32
26	8.4	14.8	10.39
28	8.4	14.8	10.39
30	8.4	14.8	10.39
32	8.3	14.9	10.46
		•	·

Stage 3

Duration: 32 minutes
Initial Pressure: 23.2 p.s.i.
Average Flow Rate: 750 m³/day
2.5 inch orifice plate.

		•	
<u>Time</u>	<u>Pressure</u>	Pressure Decrease	Drawdown Potentiometric Head
Time 1 2 3 4 5 6 7 8 9 10 12 14 16 18 20	Pressure 14.0 14.0 13.75 13.75 13.75 13.75 14.0 14.0 14.0 14.0 13.9 13.8 13.8	9.2 9.2 9.45 9.45 9.45 9.45 9.45 9.2 9.2 9.2 9.2 9.2	Drawdown Potentiometric Head 6.46 6.46 6.64 6.64 6.64 6.64 6.46 6.46 6.46 6.46 6.46 6.53 6.60 6.60
22 24 26 28 30 32	13.8 13.8 13.75 13.75 13.75 13.75	9.4 9.4 9.45 9.45 9.45 9.45	6.60 6.60 6.64 6.64 6.64

Stage 4

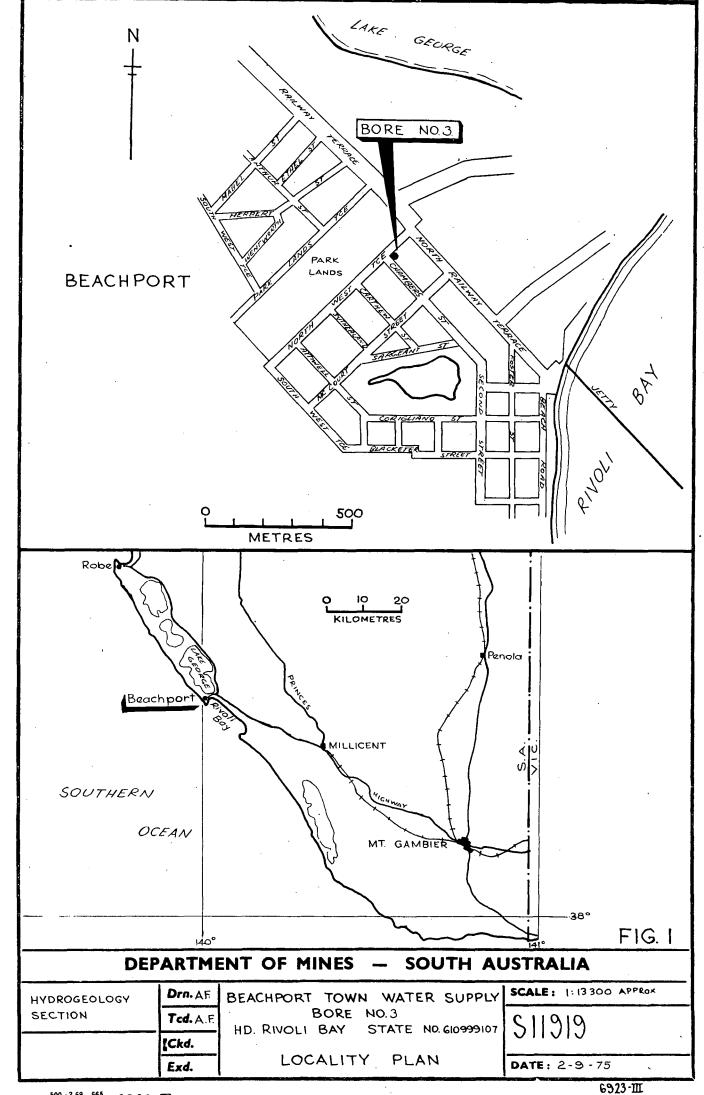
Duration: 30 minutes
Initial Pressure: 23.5 p.s.i.
Average Flow Rate: 575 m³/day
2 inch orifice plate.

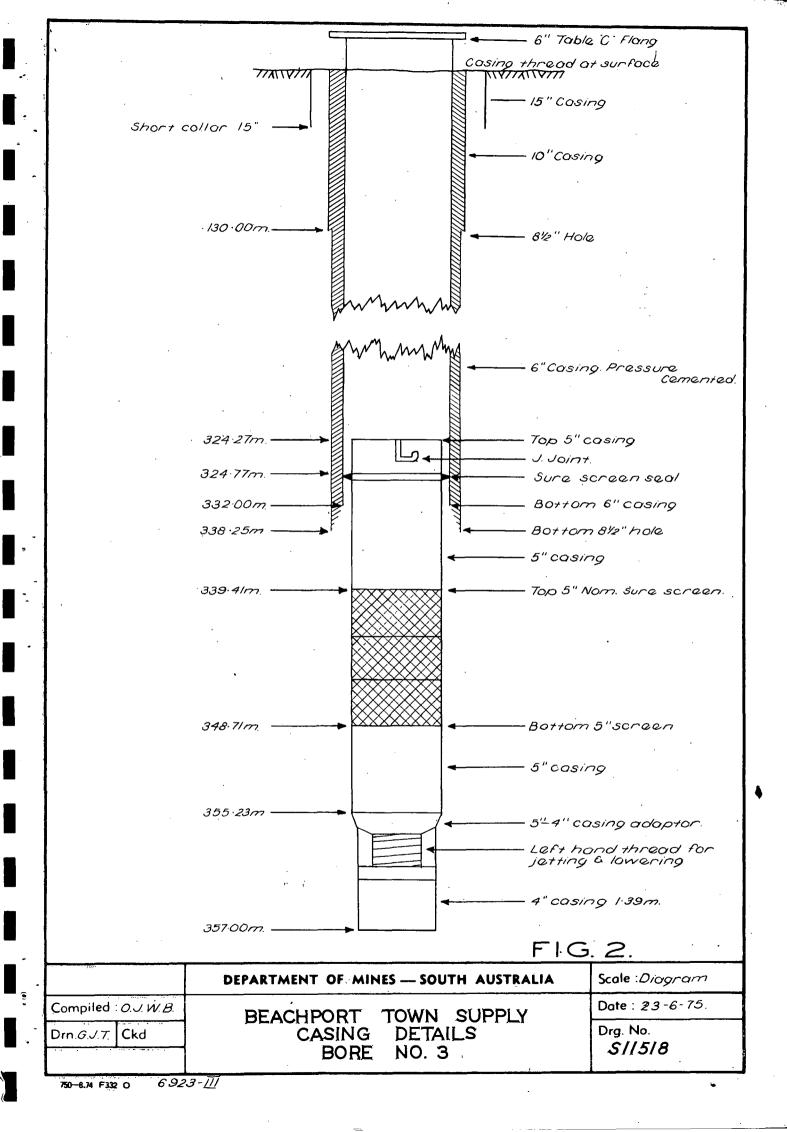
Time	Pressure	Pressure Decrease	Drawdown Potentiometric
1	19.75	3.75	Head 2.63
2 .	17.25	6.25	4.39
3	17.20	5.3	4.42
4	17.1	6.4	4.49
5	17.0	6.5	4.56
1 2 3 4 5 6 7	16.9	6.6	4.63
7	16.8	6.7	4.70
ġ	16.8	6.7	4.70
ğ	16.8	6.7	4.70
8 9 10	16.8	6.7	4.70
12	16.8	6.7	4.70
14	16.75	6. 7 5	4.74
16	16.6	6.9	
18			4.84
	16.6	6.9	4.84
20	16.5	7.0	4.91
22	16.5	7.0	4.91
24	16.5	7.0	4.91
26	1655	7.0	4.91
28	16.5	7.0	4.91
30	16.5	7.0	4.91

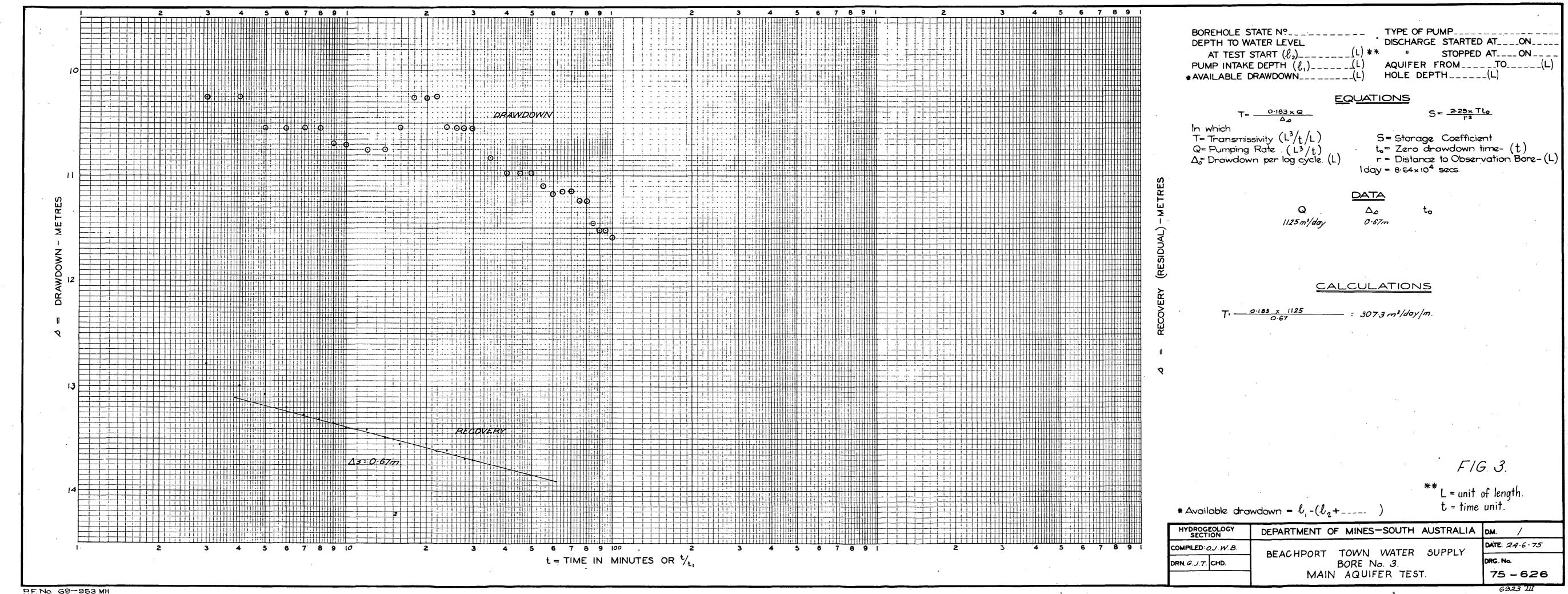
Stage 5

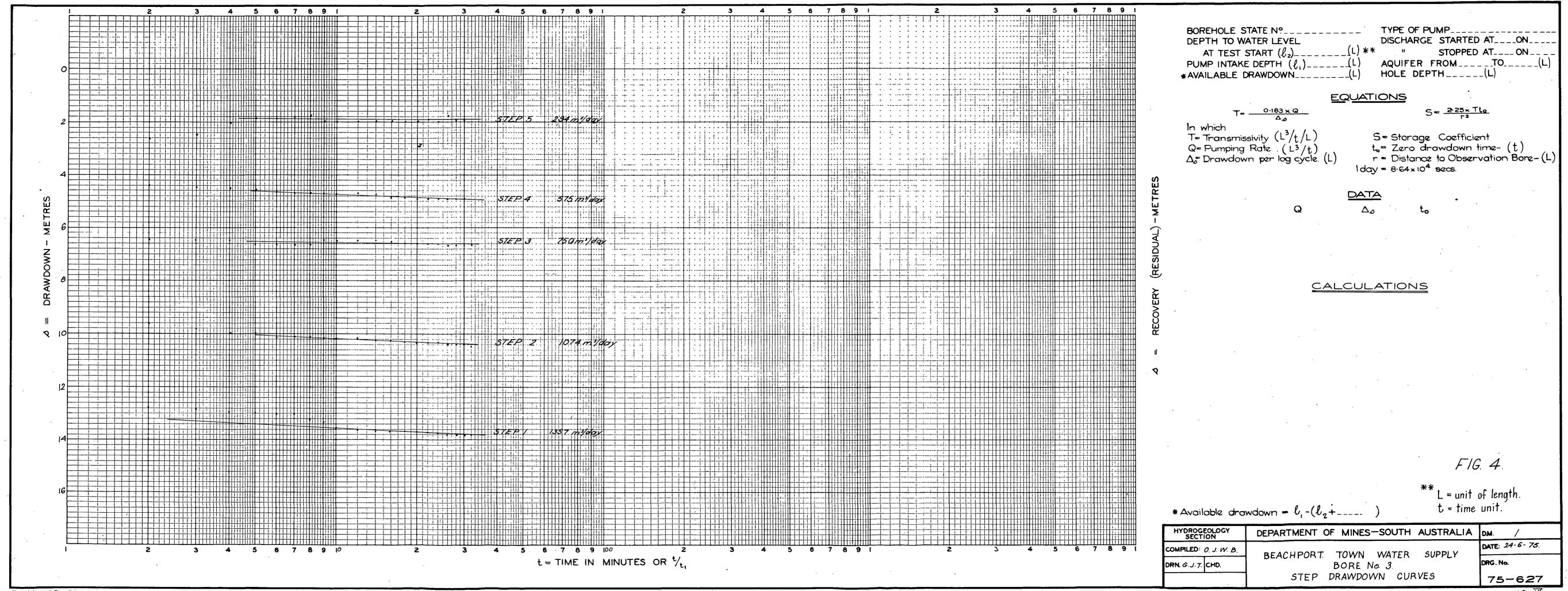
Duration: 30 minutes Initial Pressure: 23.0 p.s.i. Average Flow Rate: 294 m³/day 2 inch orifice plate.

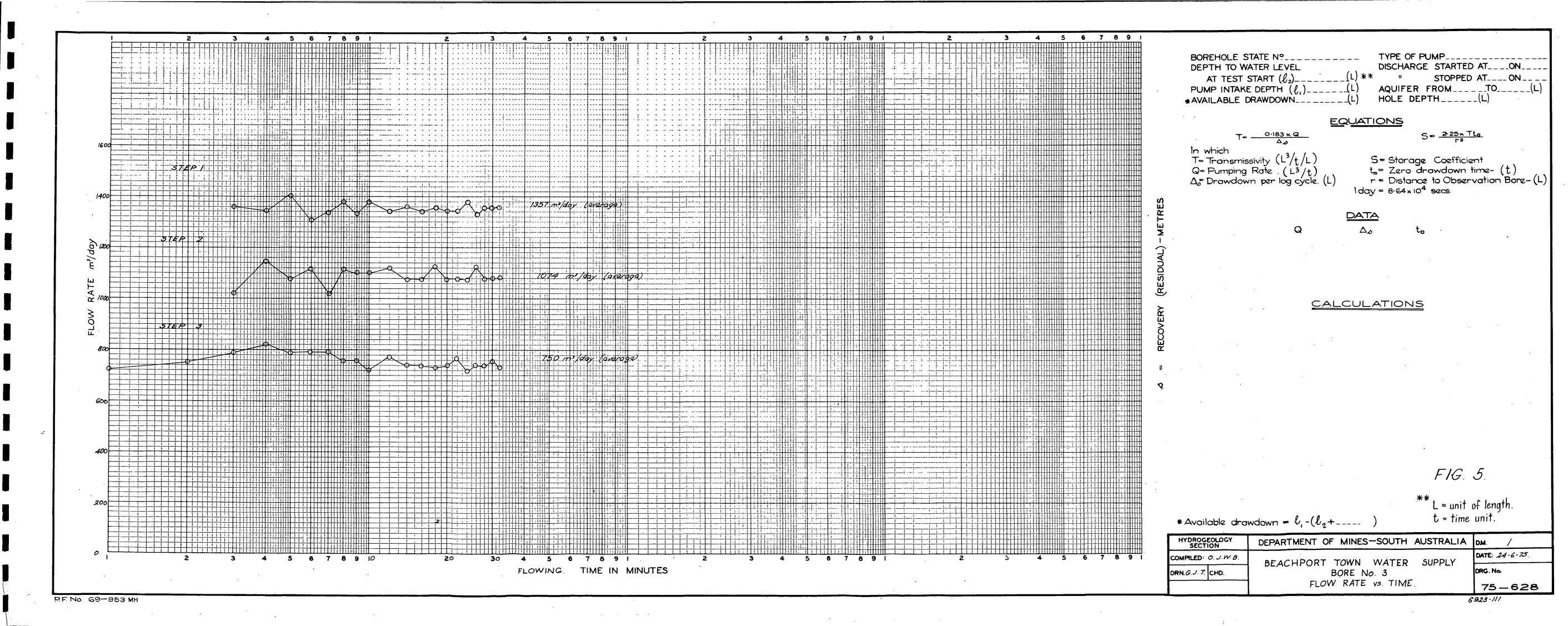
<u>Time</u>	<u>Pressure</u>	Pressure Decrease	Drawdown Potentiometric Head
1	19.5	3.5	2.46
1 2 3	19.25	3.75	2.63
3	19.5	3.5	2.46
4	20.1	2.9	2.04
4 5	20.4	2.6	1.83
6 7	20.4	2.6	1.83
7	20.45	2.55	1.80
8 9	20.5	2.5	1.76
9	20.2	2.8	1.97
10	20.2	2.8	1.97
12	20.2	2.8	1.97
14	20.25	2.75	1.93
16	20.25	2.75	1.93
18	20.25	2.75	1.93
20	20.25	2.7 5	1.93
22	20.3	2.7	1.90
24	20.25	2.75	1.93
26	20.5	2.5	1.76
28	20.3	2.7	1.90
30	20.3	2.7	1.90

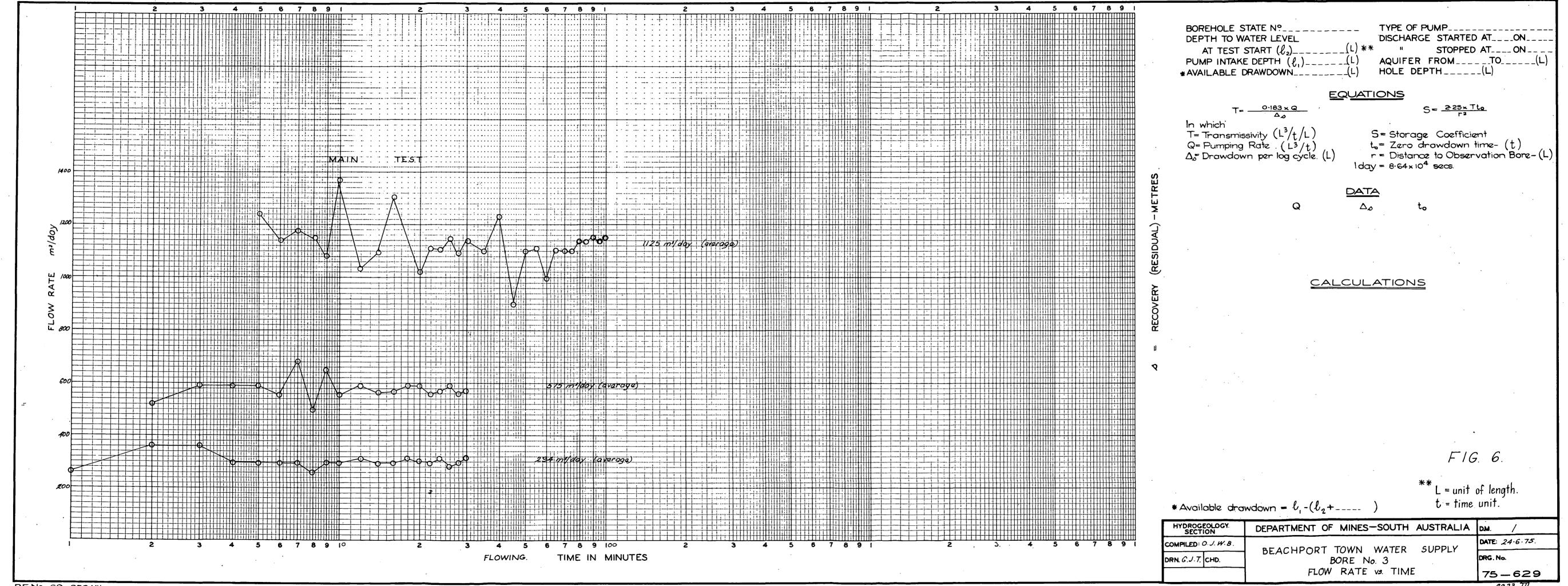


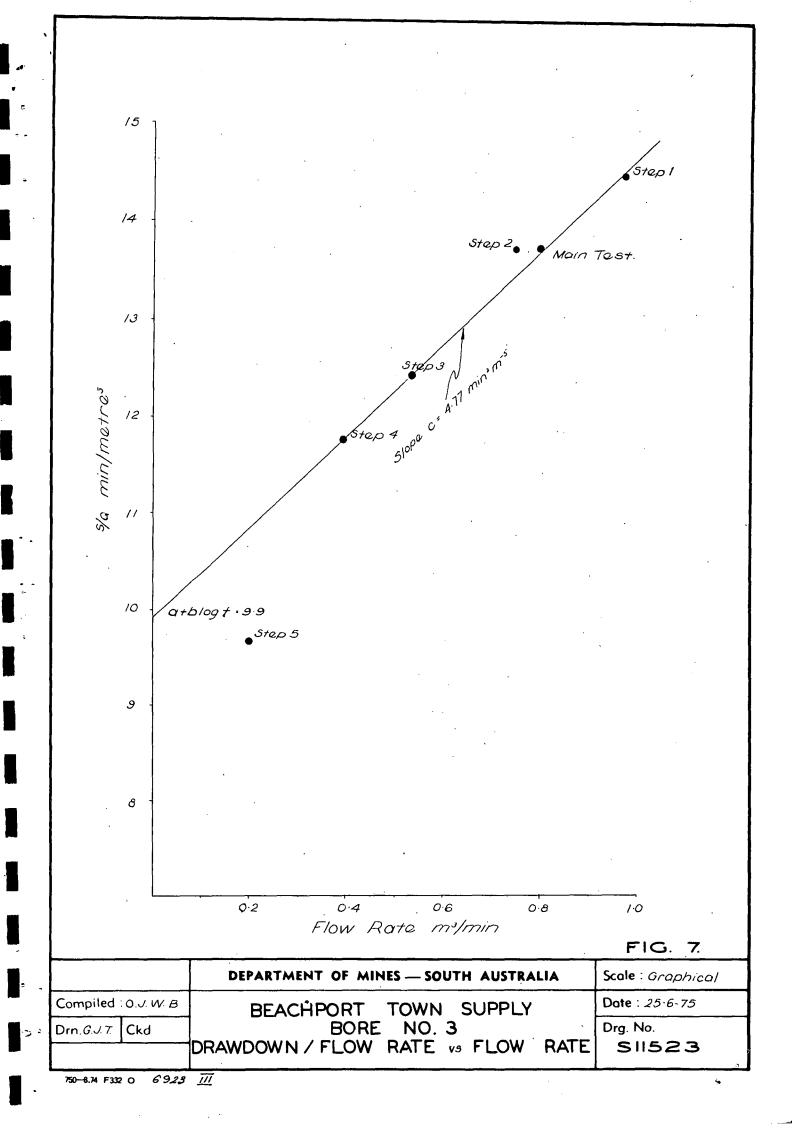


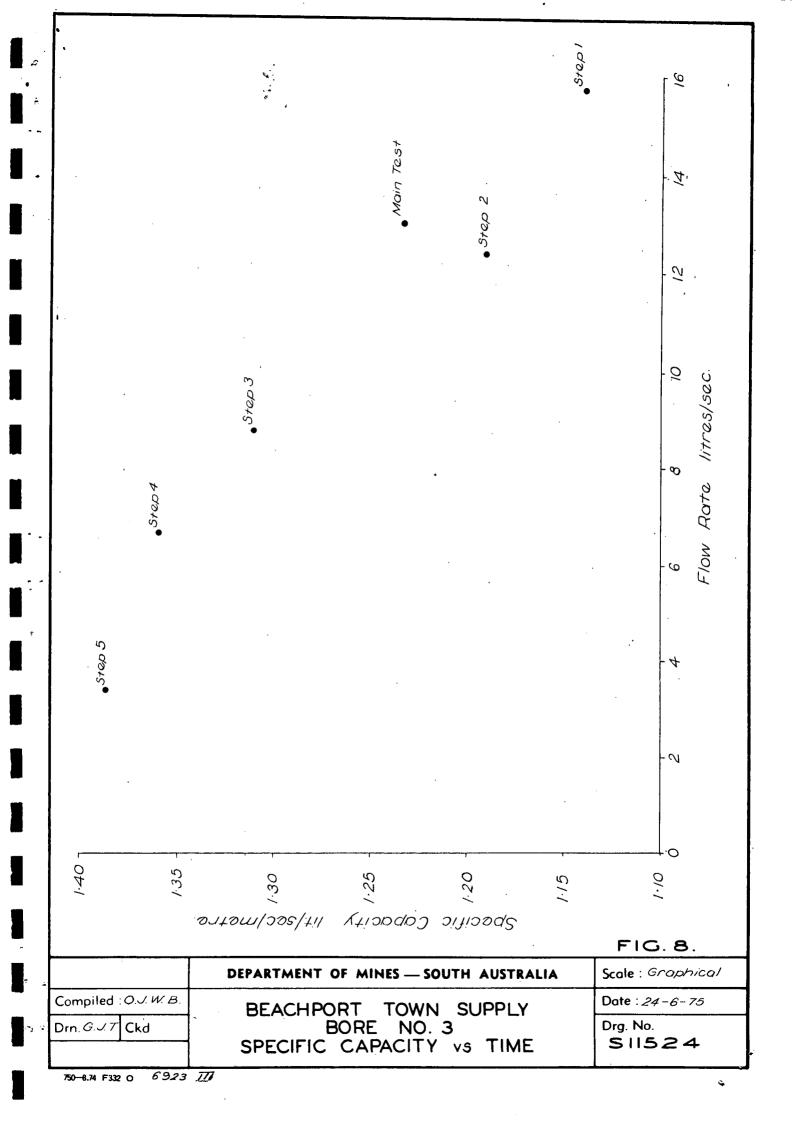




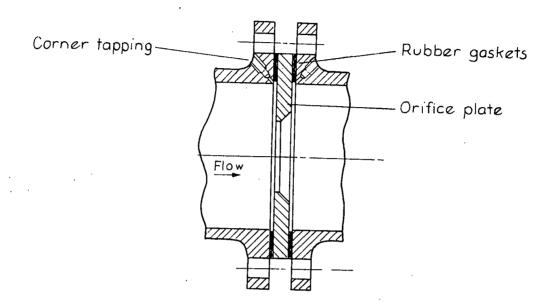


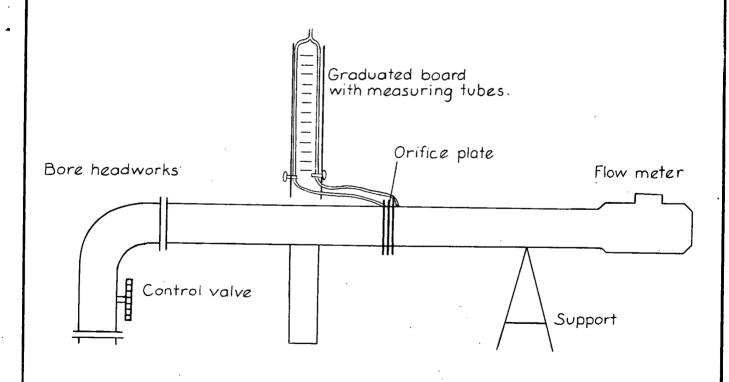






Orifice plate with corner tappings.





		F10.9	
·	DEPARTMENT OF MINES - SOUTH AUSTRALIA	Scale :	
Compiled :	BEACHPORT TOWN WATER SUPPLY	Date:2-9-75	
Drn.P.D. Ckd	BORE NO. 3 SCHEMATIC DIAGRAM SHOWING TESTING EOUIPMENT	Drg. No. \$11920	

750-8.74 F332 O

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